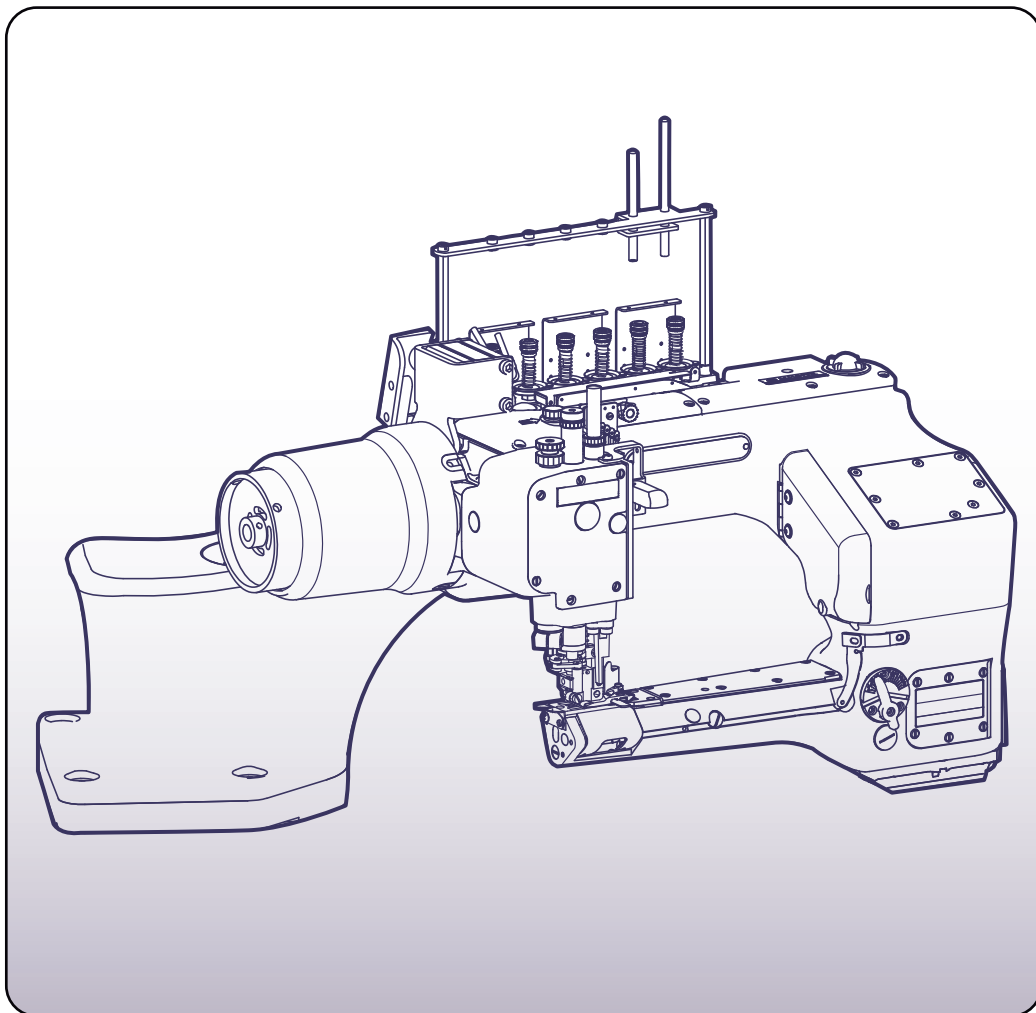




MEGASEW

Industrial sewing machine



MJ101TX

零件本

PARTS BOOK

名匠縫紉機股份有限公司

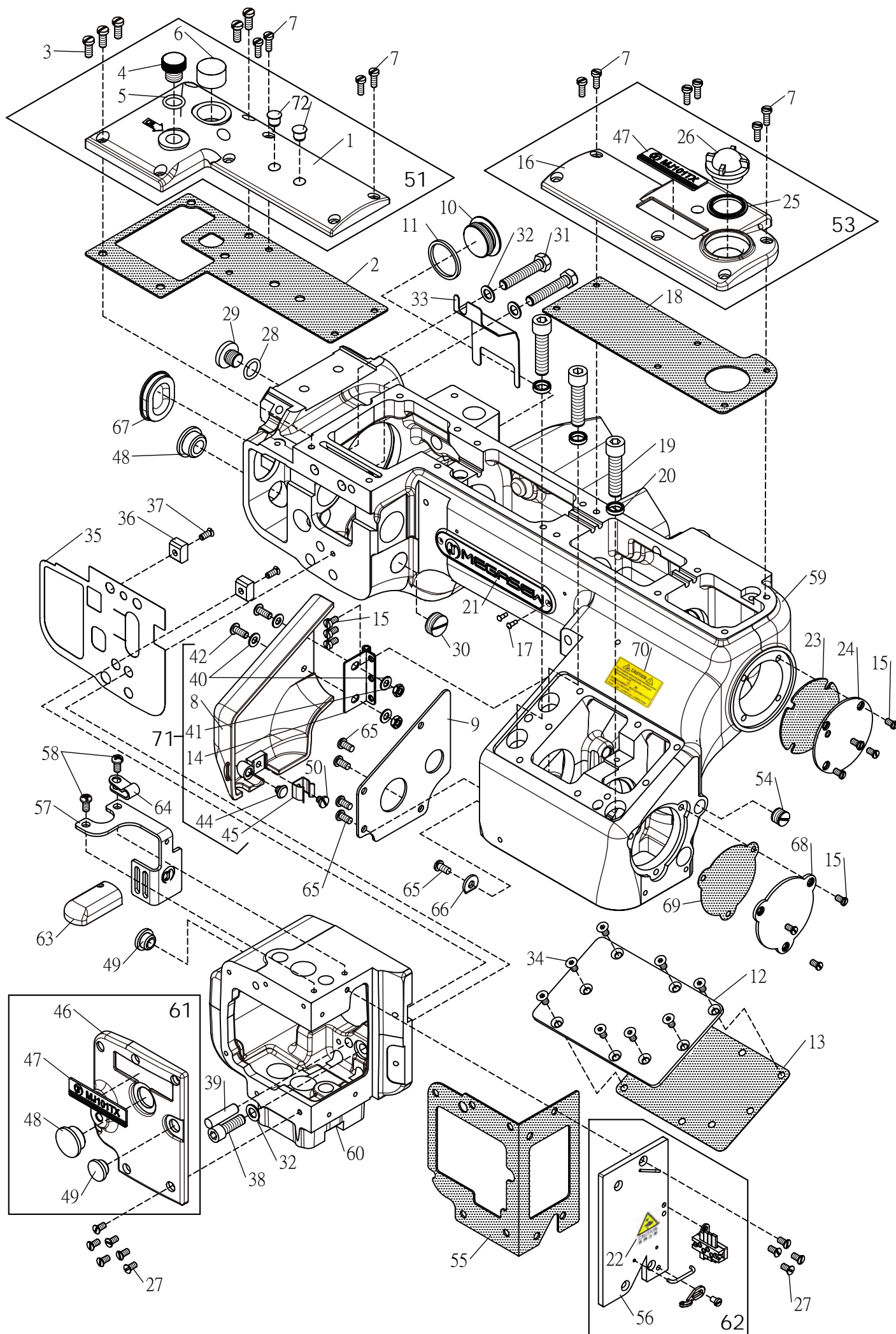
MING JANG SEWING MACHINE CO.,LTD.

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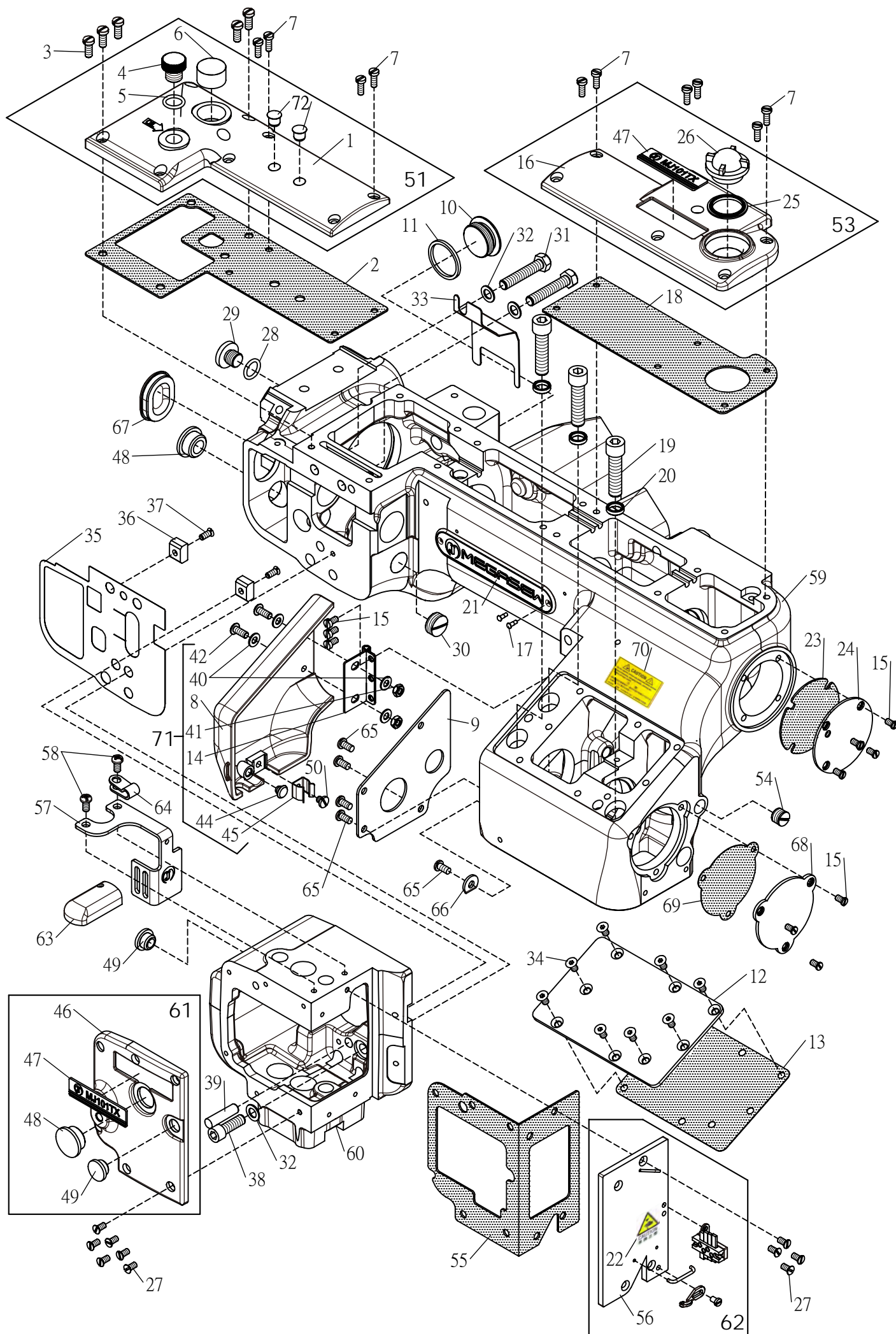
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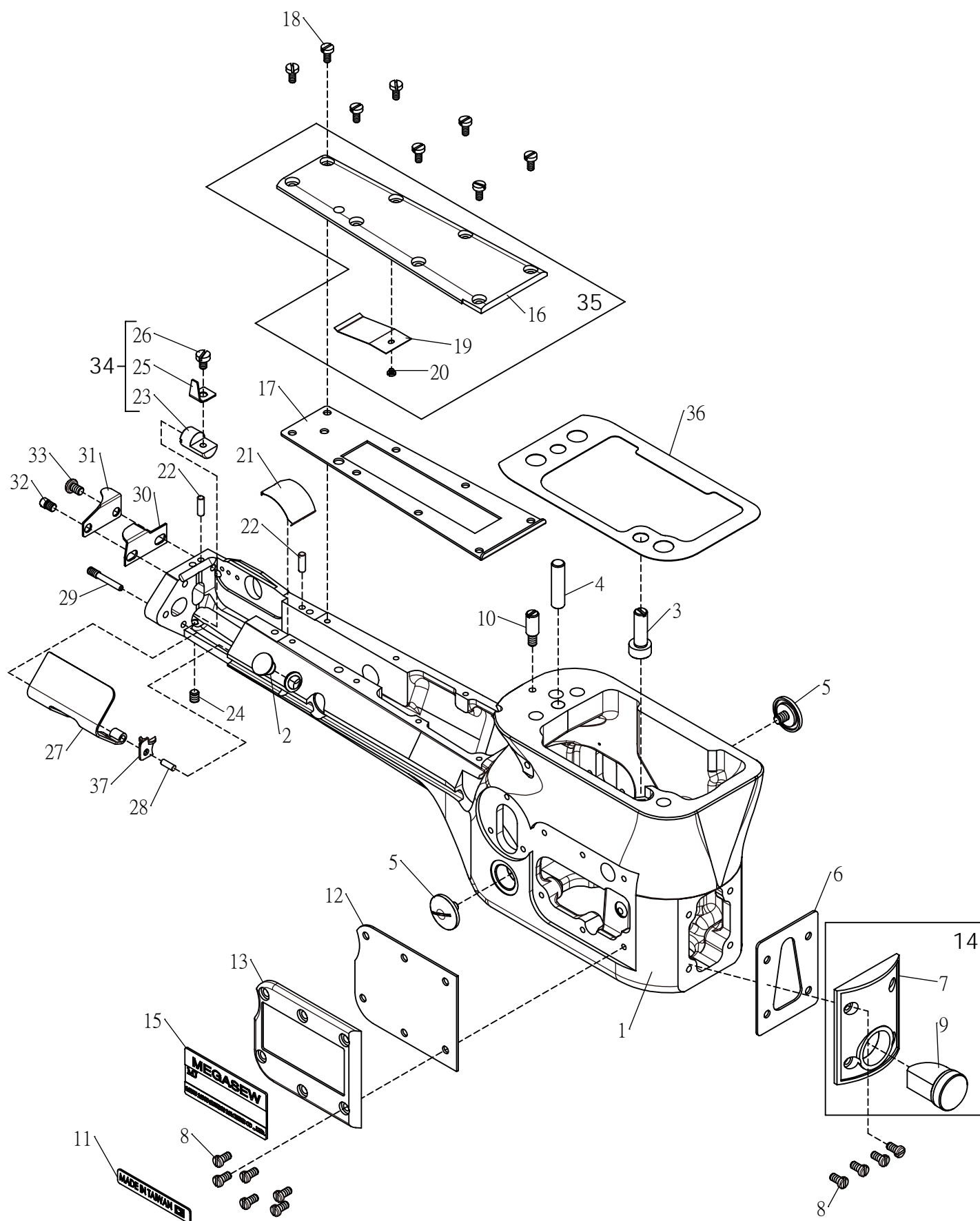


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	D1-1	Crank Chamber Cover	曲軸室上蓋	1
2	P1-2	Crank Chamber Cover Gasket	曲軸室墊片	1
3	W7-3	Screw(11/64-40X10)	螺絲	5
4	P1-4	Screw(M12-1.75X9)	螺絲	1
5	P1-5	O-Ring	O型橡膠環	1
6	P1-6	Oil Sight Top Window	上油鏡	1
7	P1-7	Screw (9/64-40X10)	螺絲	10
8	D1-17	Cover	護蓋	1
9	D1-21	Cover iron plate	護蓋鐵片	1
10	P2-10	Screw (M22-1.5X5.7)	螺絲	1
11	P2-11	O-Ring	O型橡膠環	1
12	D1-19	Top Cover	上蓋	1
13	D1-20	Machine Frame End Cover Gasket	防油墊片	1
14	D1-14	Top Cover (Middle) Hinge	上蓋板(中)活動板	1
15	P1-15	Screw (9/64-40X6)	螺絲	10
16	D1-16	Top Cover (Front)	上蓋(前)	1
17	P1-17	Rivet	鉚釘	2
18	D1-18	Top Cover (Front) Gasket	上蓋墊片(前)	1
19	P1-19	Screw (5/16-24X32)	螺絲	3
20	P1-20	Washer	墊片	3
21	G1-21	Emblem	銘牌	1
22	P1-22	Warning Sticker	警告貼紙	1
23	P1-23	Machine Frame End Cover Gasket	防油墊片	1
24	D1-24	Machine Frame End Cover	防油蓋	1
25	W3-2	O-Ring	O型橡膠環	1
26	W3-3	Oil Sight Window	油鏡	1
27	P1-27	Screw (9/64-40X7)	螺絲	10
28	D1-5	O-Ring	O型橡膠環	1
29	P1-29	Drain Hole Screw (3/8-24X8)	止油螺絲	1
30	P1-30	Plug Screw(M14-1X6.5)	止油螺絲	1
31	P1-31	Screw (1/4-28X32.5)	螺絲	2
32	P1-32	Washer	墊片	3
33	P1-33	Crank Chamber Cover Oil Shield	防油鐵片	1
34	W24-16	Screw (M4-0.7X7)	螺絲	8
35	D1-35	Sewing Head Oil Defense	防油板	1
36	P1-36	Sewing Head Key	機殼固定塊	2
37	P1-37	Screw (9/64-40X8.5)	螺絲	2
38	P1-38	Screw (1/4-28X19)	螺絲	1
39	P1-39	Pin	插梢	1
40	W7-44	Washer	墊片	4

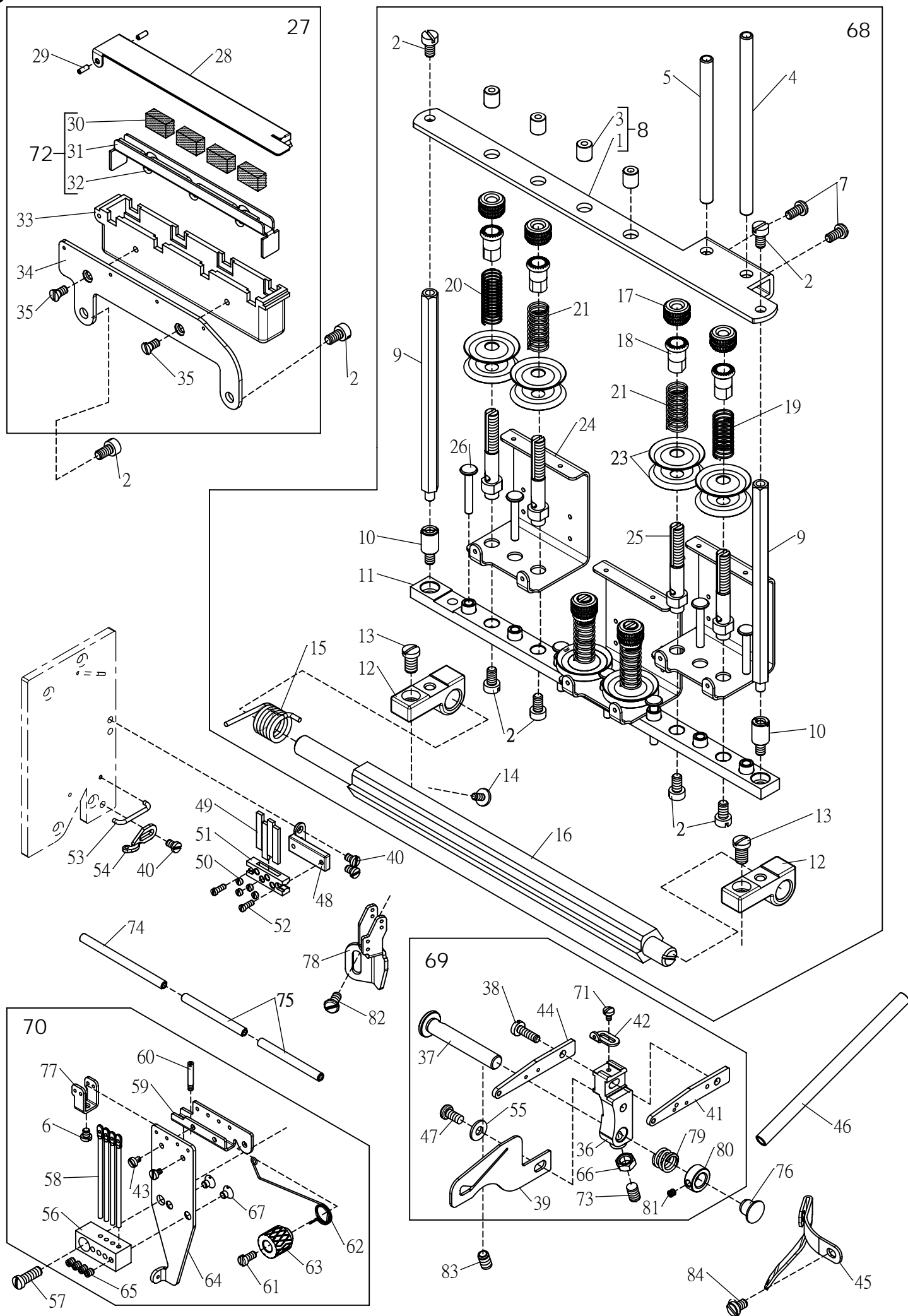
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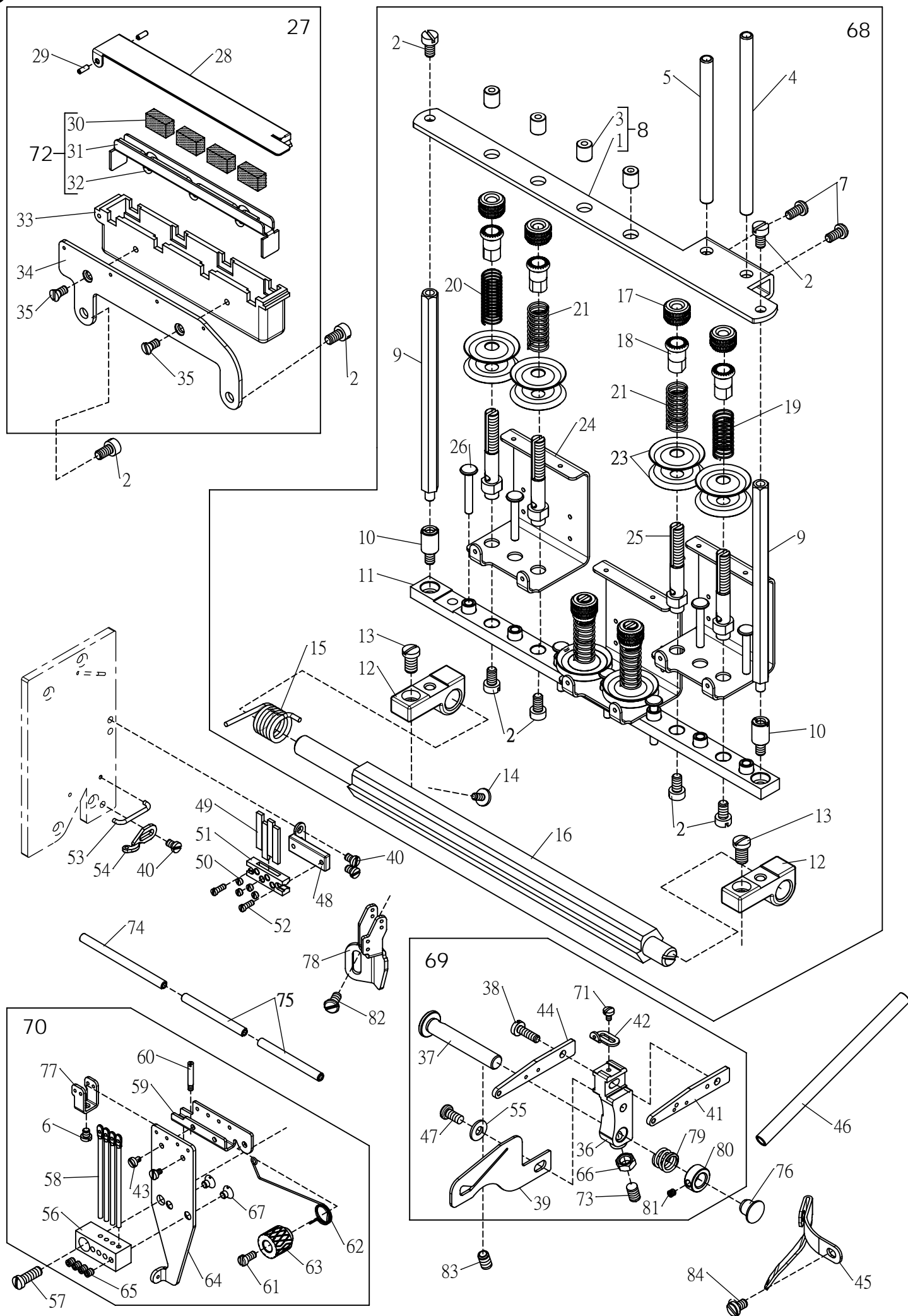
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
41	W3-32	Nut	螺帽	2	
42	W35-36	Screw (M4-0.7X10)	螺絲	2	
43					
44	W4-7	Plug	孔塞	1	
45	W4-12	Flat Spring	止動片	1	
46	D1-46	Sewing Head Cover(Left)	車頭蓋	1	
47	D1-47	Emblem Sticker	銘牌貼紙	2	
48	P1-48	Seal Plug	油塞	2	
49	P1-49	Seal Plug	油塞	2	
50	W24-19	Screw (M4-0.7X4)	螺絲	1	
51	D1-51	Crank Chamber Cover, C. Set	曲軸室上蓋組	1	
52					
53	D1-53	Top Cover (Front), C. Set	上蓋(前)組	1	
54	P2-5	Screw (3/8-24X7.5)	螺絲	1	
55	P1-55	Sewing Head Cover Gasket	止油墊片	1	
56	D1-56	Sewing Head Cover Gasket(Front)	車頭前蓋	1	
57	P1-57	Needle Thrad Take-up Guard	護蓋	1	
58	P1-58	Screw(M4-0.7X8)	螺絲	2	
59	D1-59	Machine Frame	機殼	1	
60	D30-2	Machine Frame	機殼	1	
61	D1-61	Sewing Head Cover(Left), C. Set	車頭蓋組	1	
62	D1-62	Sewing Head Cover Gasket(Front), C. Set	車頭前蓋組	1	
63	G1-63	Lamp	燈	1	
64	G1-64	Cord Clamp (1/8")	線夾	1	
65	W4-3	Screw (M4-0.7X8)	螺絲	5	
66	W8-35	Thread Guide	導線片	1	
67	D1-67	Seal Plug	油塞	1	
68	D1-68	Looper Lever Shaft Cover	防油蓋	1	
69	D1-69	Looper Lever Shaft Cover Gasket	防油墊片	1	
70	P3-6	Warning Sticker	警告貼紙	1	
71	D1-71	Cover, C. Set	護蓋組	1	
72	W1-6	Plug	孔塞	2	



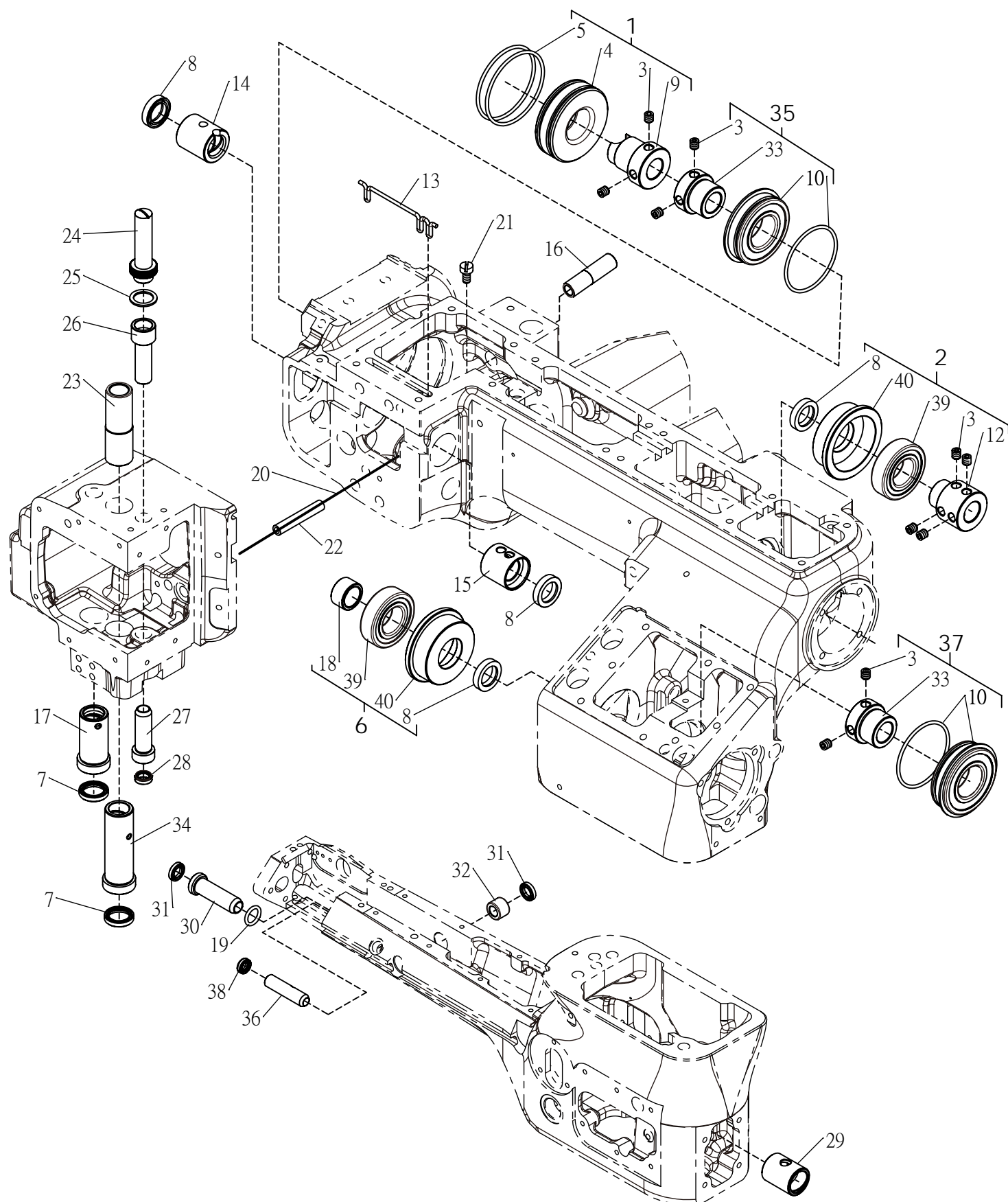
Ref.	Parts			
No.	No.	Description	品 名	Req.
1	D2-1	Sewing Cylinder	圓筒部機殼	1
2	W1-6	Plug	孔塞	1
3	P2-3	Alignment Pin	調節插梢	1
4	P2-4	Knock Pin	頂出梢	1
5	G10-58	Screw (3/16-32X4.5)	螺絲	2
6	P2-6	Seal Gasket	止油墊片	1
7	D2-7	Cylinder Frame Cover (Front)	前蓋	1
8	P5-38	Screw (9/64-40X6.5)	螺絲	10
9	P2-9	Oil Gauge	油錶	1
10	D2-46	Screw (M4-0.7X7)	特殊螺絲	1
11	P2-41	MIT Sticker	MIT 貼紙	1
12	P2-12	Seal Gasket	止油墊片	1
13	D2-13	Cylinder Frame Cover (Left)	左蓋	1
14	D2-14	Oil Gauge, C.Set	油錶組	1
15	P2-15	Model Plate	型號銘牌	1
16	P2-16	Cylinder Frame Cover (Upper)	上蓋	1
17	P2-17	Seal Gasket	止油墊片	1
18	P2-18	Screw (1/8-44X6.5)	螺絲	8
19	P2-19	Dust Defender (Upper)	防塵蓋(上)	1
20	P2-20	Screw (3/32-56X1.55)	螺絲	1
21	P2-21	Dust Defender (Lower)	防塵蓋(下)	1
22	P2-22	Pin	插梢	2
23	P2-23	Looper Cover Spring Support	彈簧片座	1
24	P2-24	Screw (11/64-40X5)	螺絲	1
25	P2-25	Looper Cover Spring	下勾針蓋彈簧片	1
26	P2-26	Screw (9/64-40X5.5)	螺絲	1
27	P2-27	Lopper Cover	下勾針蓋	1
28	P2-28	Pin	插梢	1
29	P2-29	Screw (9/64-40X5.7)	螺絲	1
30	P2-30	Chain-off Cutting Knife	割刀	1
31	P2-31	Chain-off Cutting Knife Guard	割刀固定片	1
32	P2-32	Screw (M4-0.7X4.5)	螺絲	1
33	P2-33	Screw (M4-0.7X6)	螺絲	1
34	P2-39	Looper Cover Spring Support, C. Set	彈簧片座組	1
35	P2-40	Cylinder Frame Cover (Upper), C. Set	上蓋組	1
36	D2-2	Sewing Cylinder Gasket	止油銅墊片	1
37	D2-47	Seal Gasket	止油墊片	1



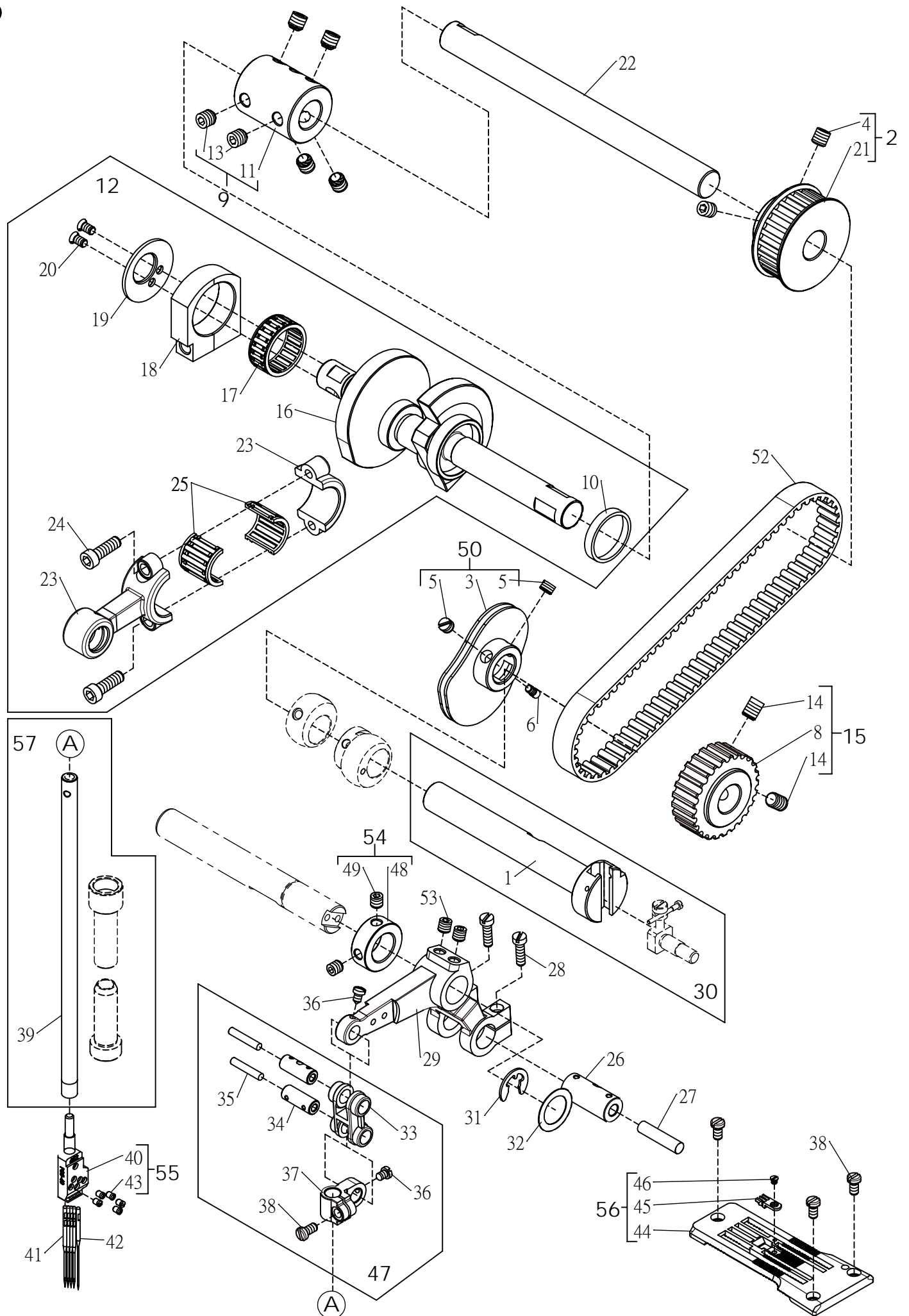
Ref.	Parts			
No.	No.	Description	品 名	Req.
1	P3-1	Thread Guide Plate	線架板	1
2	P3-2	Screw (11/64-40X8)	螺絲	10
3	P3-3	Thread Eyelet	過線孔	4
4	P3-4	Thread Pipe (Long)	過線管(長)	1
5	P3-5	Thread Pipe (Short)	過線管(短)	1
6	P6-32	Screw (1/8-44X3.5)	螺絲	1
7	P1-58	Screw (M4-0.7X8)	螺絲	2
8	P3-8	Thread Guide Plate, C. Set	線架板組	1
9	P3-9	Thread Guide Plate Support	線架板支撐棒	2
10	P3-10	Screw (11/64-40X7)	螺絲	2
11	P3-11	Thread Tension Support	上線張力固定座	1
12	P3-12	Thread Tension Support Bracket	上線張力固定座支架	2
13	P3-13	Screw (7/32-32X9.5)	螺絲	2
14	P3-14	Screw (1/8-44X6.5)	螺絲	1
15	P3-15	Tension Release Shaft Spring	張力釋放軸彈簧	1
16	P3-16	Tension Release Shaft	張力釋放軸	1
17	P3-17	Nut	彈簧調整鈕	6
18	P3-18	Tension Spring Bushing	張力彈簧調整固定軸	6
19	P3-19	Looper Thread Tension Spring	下勾針張力彈簧 (中)	1
20	P3-20	Top Cover Thread Tension Spring	上飾線張力彈簧 (弱)	1
21	P3-21	Needle Thread Tension Spring	針線張力彈簧 (強)	4
22	P3-22	Tension Release Pin Bushing	張力釋放插梢套管	7
23	P3-23	Thread Tension Disc	張力調整盤	12
24	P3-24	Thread Tension Disc Eyelet	張力調整過線架	3
25	P3-25	Tension Post	張力彈簧支柱	6
26	P3-26	Tension Release Pin	張力釋放插梢	7
27	P3-27	SP Device, C. Set	針線矽油組	1
28	P3-28	Oil Cup Lip	矽油儲存槽蓋	1
29	P3-29	Hinge Pin	鉸鏈插梢	2
30	P3-30	SP Felt	SP矽油氈	4
31	P3-31	SP Felt Stay	SP矽油氈支柱	1
32	P3-32	Oil Wick	油芯	1
33	P3-33	SP Container	矽油儲存槽	1
34	P3-34	SP Container Support	矽油儲存槽固定座	1
35	P1-27	Screw (9/64-40X7)	螺絲	2
36	D3-36	Thread Take-up Eyelet Holder	提線桿托架	1
37	D3-37	Shaft	軸	1
38	P22-2	Screw(9/64-40X12)	螺絲	1
39	D3-39	Looper Thread Take-up Guide	下勾針提線桿護架	1
40	P3-40	Screw (1/8-44X4.3)	螺絲	3



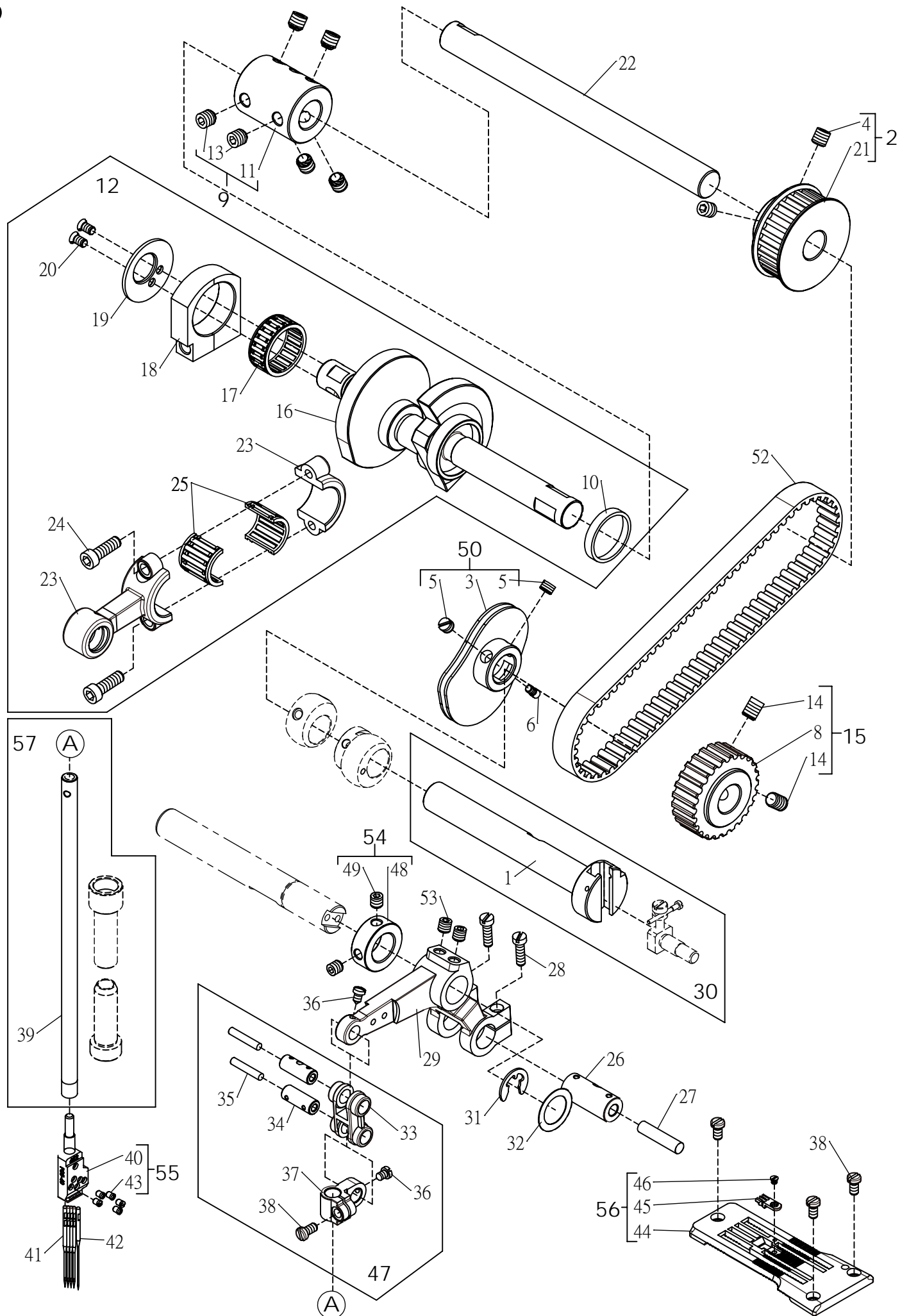
Ref.	Parts			Req.
No.	No.	Description	品 名	
41	D3-41	Looper Thread Take-up Eyelet(Front)	下勾針提線桿(前)	1
42	P3-42	Thread Guide	導線片	1
43	P3-43	Screw (3/32-56X3.5)	螺絲	2
44	D3-42	Looper Thread Take-up Eyelet(Rear)	下勾針提線桿(後)	1
45	D3-45	Looper Thread Guard	下勾針線導架	1
46	D3-46	Top Cover Thread Pipe	上飾線過線導管	1
47	W3-24	Screw (M4-0.7X8)	螺絲	1
48	P3-48	Needle Thread Strike-off Pin Holder Bracket	過線張力固定架	1
49	P3-49	Needle Thread Strike-off Pin	過線張力調整片	4
50	P3-50	Screw (1/8-44X2)	螺絲	4
51	P3-51	Needle Thread Strike-off Pin Holder	過線張力調整片架	1
52	P3-52	Screw (3/32-56X6)	螺絲	2
53	P3-53	Needle Thread Guide Wire	針線導架金屬線	1
54	P3-54	Head Cover Thread Eyelet	上飾線過線片	1
55	W3-25	Washer	墊片	1
56	P3-56	Needle Thread Eyelet Holder	針線張力調整桿座	1
57	P3-57	Screw (11/64-40X12.5)	螺絲	1
58	P3-58	Needle Thread Eyelet	針線張力調整桿	4
59	P3-59	Stitch Unlocker Mounting Bracket	跳線彈簧架	1
60	P3-60	Screw (3/32-56X3)	螺絲	1
61	P3-61	Screw (1/8-44X6.5)	螺絲	1
62	D3-62	Stitch Unlocked Spring	跳線彈簧	1
63	P3-63	Stitch Unlocked Spring Holder	跳線彈簧調整固定鈕	1
64	P3-64	Needle Bracket	過線支撐架	1
65	W13-17	Screw (1/8-44X3.5)	螺絲	4
66	W8-3	Nut	螺帽	1
67	P3-67	Screw (1/8-44X2.7)	螺絲	2
68	P3-68	Thread Guide, C. Set	線架組	1
69	D3-69	Eyelet Supporting Plate, C. Set	提線桿固定板組	1
70	D3-70	Needle Bracket, C. Set	過線支撐架組	1
71	W16-6	Screw (M2.5-0.45X4)	螺絲	1
72	P3-72	SP Felt Stay, C. Set	SP矽油氈支柱組	1
73	G30-21	Screw (M5-0.8X10)	螺絲	1
74	D3-74	Thread Pipe	過線管	1
75	D3-75	Thread Pipe	過線管	2
76	W1-6	Plug	孔塞	1
77	D3-77	Thread Guide	導線片	1
78	D3-78	Thread Guide	導線片	1
79	D3-79	Spring	彈簧	1
80	W16-10	Collar	套環	1
81	W16-11	Screw (M3-0.5X3)	螺絲	1
82	W4-3	Screw (M4-0.7X8)	螺絲	1
83	W9-1	Screw (M5-0.8X8)	螺絲	1
84	W1-16	Screw (M4-0.7X6.5)	螺絲	1



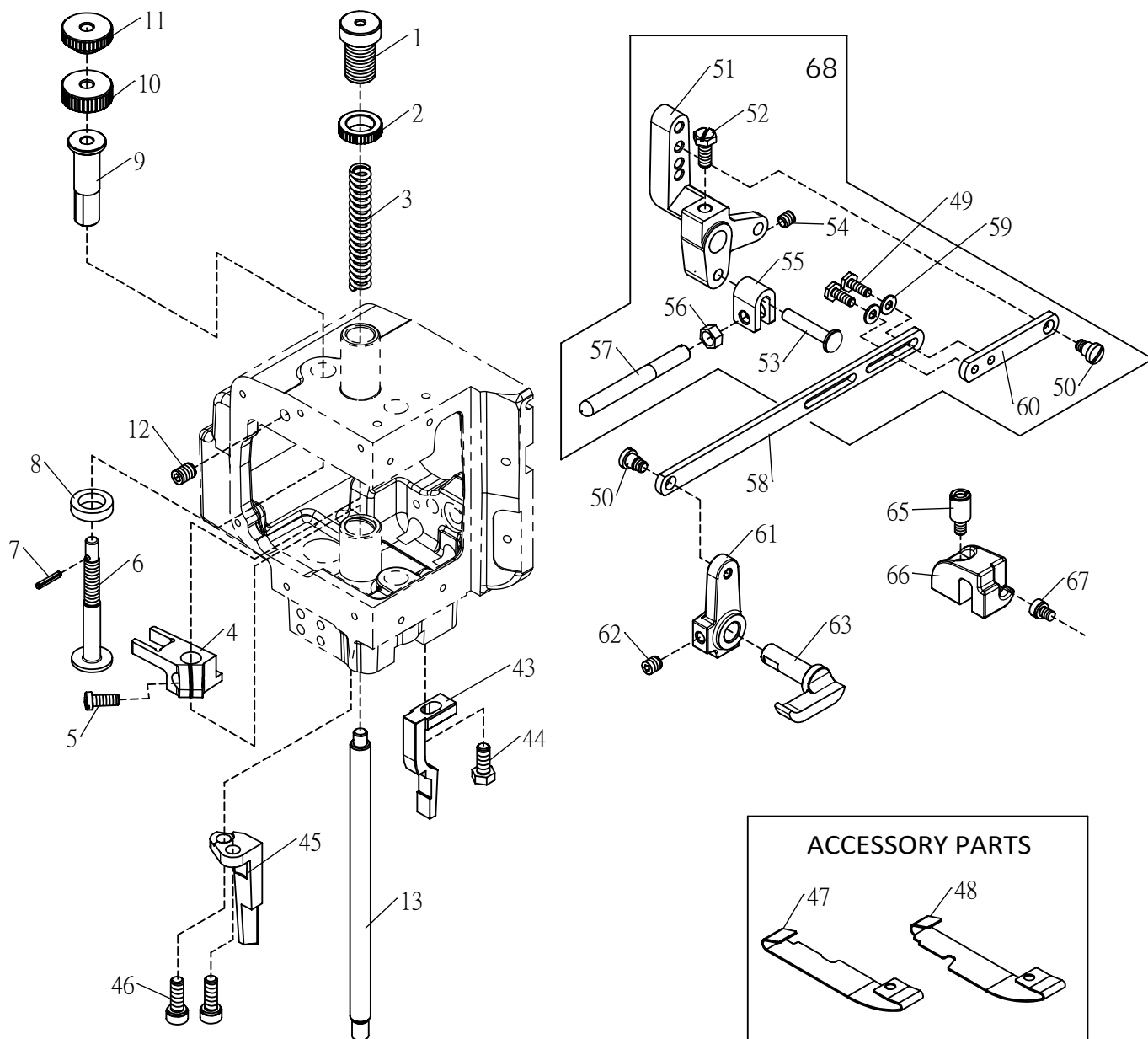
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	D4-1	Bushing, C. Set	軸承襯套組	1
2	D4-2	Bushing, C. Set	軸承襯套組	1
3	W6-15	Screw (M5-0.8X5)	螺絲	10
4	W5-28	Ball Bearing	滾珠軸承	1
5	W5-30	O-Ring	O型油環	2
6	D4-6	Bushing, C. Set	軸承襯套組	1
7	G7-53	Oil Seal	油封	2
8	P4-8	Oil Seal	油封	4
9	D4-9	Bushing	軸襯套	1
10	D4-10	Ball Bearing	滾珠軸承	2
11				
12	D4-12	Bushing	軸襯套	1
13	P4-13	Oil Wick (Laced Wire)	油芯	1
14	P4-14	Knife Driving Lever Bushing (Rear)	銅套管(後)	1
15	P4-15	Knife Driving Lever Bushing (Front)	銅套管(前)	1
16	P4-16	Presser Foot Lifter Stop Plunger Bushing	襯套	1
17	D30-8	Thread Carrier and Hook Sleeve Bushing	切刀固定座托架襯套	1
18	D4-44	Bushing	襯套	1
19	P11-5	O-Ring	O型橡膠環	1
20	P4-20	Oil Wick	油芯	1
21	P3-2	Screw (11/64-40X8)	螺絲	1
22	P4-22	Plastic Pipe	塑膠管	1
23	P4-23	Presser Bar Bushing	壓腳套管	1
24	P4-24	Needle Bar Bushing(Upper)Lid	針柱套管(上)蓋	1
25	P4-25	Gasket	墊片	1
26	P4-26	Needle Bar Bushing(Upper)	針柱套管(上)	1
27	D4-27	Needle Bar Bushing(Lower)	針柱套管(下)	1
28	P4-28	Oil Seal	油封	1
29	P4-29	Looper Rocker Shaft Bushing (Front)	下勾針搖桿軸套管(前)	1
30	D4-30	Looper Rocker Shaft Bushing (Rear)	下勾針搖桿軸套管(後)	1
31	P4-31	Oil Seal	油封	2
32	P4-32	Feed Bar Eccentric Pin Bushing	送料具偏心梢套管	1
33	D4-13	Bushing	軸襯套	2
34	D30-36	Thread Carrier and Hook Sleeve Bushing	切刀固定座托架襯套	1
35	D04-35	Bushing, C. Set	軸承襯套組	1
36	D4-39	Shaft Bushing	軸套管	1
37	D4-37	Bushing, C. Set	軸承襯套組	1
38	D4-41	Oil Seal	油封	1
39	D4-45	Ball Bearing	滾珠軸承	2
40	D4-46	Bearing Housing	軸承固定室	2



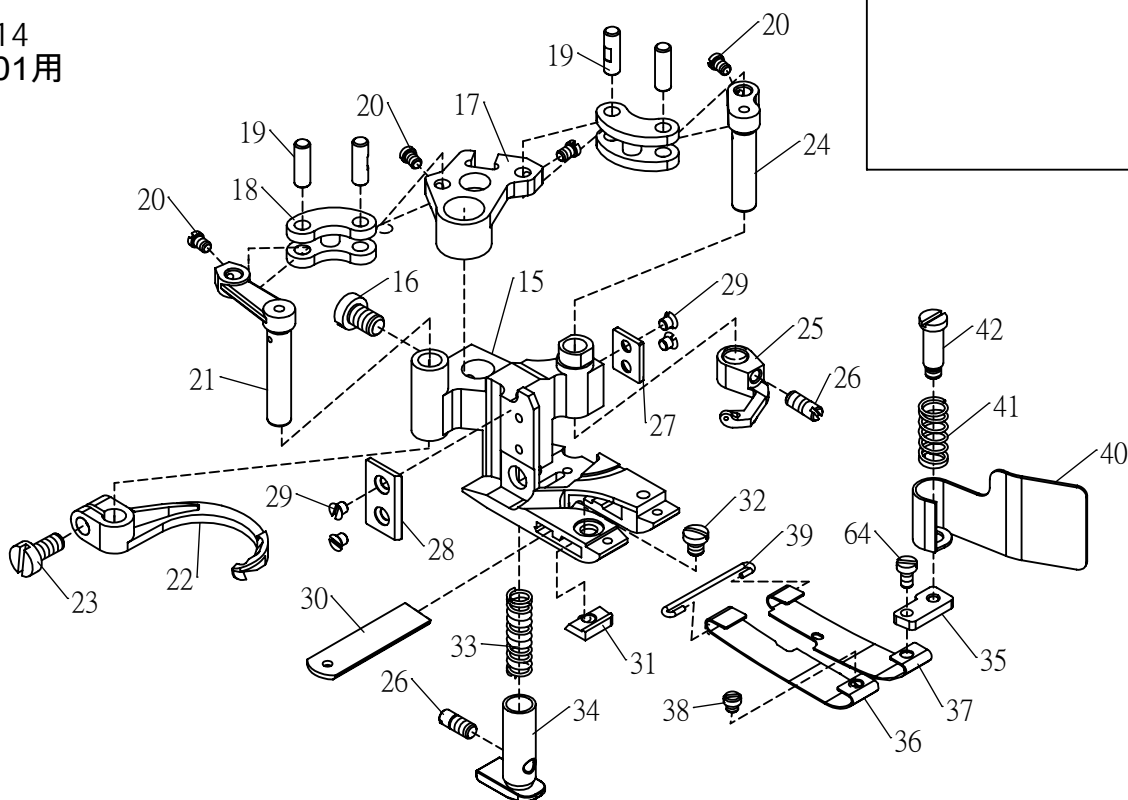
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	D5-1	Main Shaft	主軸	1
2	D5-2	Gear Wheel, C. Set	齒輪組	1
3	D5-3	Looper Thread Take-Up	底線提線凸輪	1
4	P13-6	Screw (M6-1X6)	螺絲	2
5	P5-5	Screw (7/32-32X3.6)	螺絲	2
6	P5-6	Positioning Screw (1/8-44X4)	螺絲	1
7				
8	D5-64	Gear Wheel	齒輪	1
9	D5-9	Main Shaft Coupling, C. Set	主軸連接組	1
10	P5-10	O-ring	O型橡膠環	1
11	D5-11	Main Shaft Coupling	主軸連接套	1
12	D5-12	Thread Carrier and Hook Driving Rod, C. Set	驅動刀組連桿組	1
13	P5-13	Screw (1/4-28X6.3)	螺絲	6
14	P6-12	Screw (M6-1X8)	螺絲	2
15	D5-15	Gear Wheel, C. Set	齒輪組	1
16	D30-16	Crankshaf	曲軸	1
17	P5-17	Needle Bearing	滾針軸承	1
18	P5-18	Thread Carrier and Hook Driving Rod (Right)	驅動刀組連桿軸承套	1
19	P5-19	Needle Bearing Retaining Plate	滾針軸承扣板	1
20	P5-20	Screw (9/64-40X6.3)	螺絲	2
21	D5-62	Gear Wheel	齒輪	1
22	D5-63	Shaft	軸	1
23	P5-23	Needle Bar Lever Connecting Rod	針柱槓桿連桿	1
24	P5-24	Screw (3/16-32X14)	螺絲	2
25	P5-25	Needle Bearing	滾針軸承	1
26	P5-26	Needle Bar Lever Connecting Rod Pin	針柱槓桿連桿插梢	1
27	P5-27	Oil Wick	油芯	1
28	P5-28	Screw (9/64-40X12)	螺絲	2
29	P5-29	Needle Bar Lever	針柱槓桿	1
30	D5-30	Main Shaft, C. Set	主軸組	1
31	P5-31	Retaining Ring	C形扣環	1
32	P5-32	Thrust Ring	墊片	1
33	P5-33	Needle Bar Connecting Link	針柱連桿	1
34	P5-34	Needle Bar Connecting Link Pin	針柱連桿插梢	2
35	P5-35	Oil Wick	吸油繩	2
36	P5-36	Screw (1/8-44X5)	螺絲	2
37	P5-37	Needle Bar Connecting Bracket	針柱連結架	1
38	P5-38	Screw (9/64-40X6.5)	螺絲	4
39	D5-39	Needle Bar	針柱	1
40	P5-40-452 P5-40-460	Needle Clamp	針鉗	1



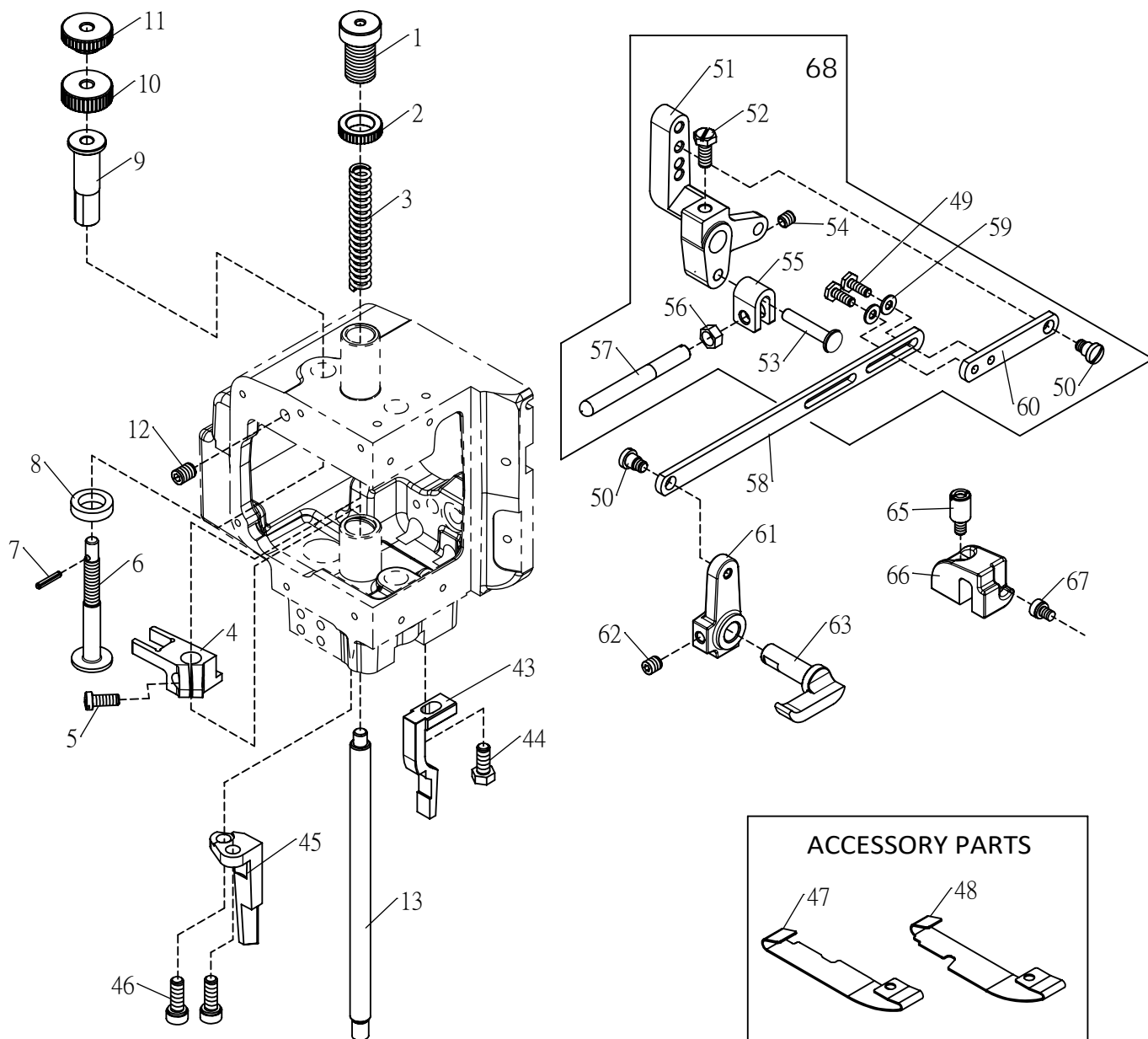
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P5-41	Needle	擊針	4
42	P5-42	Retainer	假針	1
43	P5-43	Screw (3/32-56X2.65)	螺絲	5
44	P5-44-452 P5-44-460	Stitch Plate	針板	1
45	P5-45-452 P5-45-460	Stitch Plate Tongue	針板舌片	1
	P5-45S-452 P5-45S-460	Stitch Plate Tongue(For light-weighted material)	針板舌片(薄布料)	1
46	P5-46G	Screw (3/32-56X2)	螺絲	1
47	P5-47	Needle Bar Lever, C. Set	針棒組	1
48	P5-48	Collar	軸環	1
49	W6-15	Screw (M5-0.8X5)	螺絲	2
50	D5-50	Looper Thread Take-Up, C. Set	底線提線凸輪組	1
51				
52	D5-60	Timing Belt	皮帶	1
53	P5-58	Screw (M5-0.8X5)	螺絲	2
54	P5-54	Collar, C. Set	軸環組	1
55	P5-55-452 P5-55-460	Needle Clamp, C.Set	針鉗組	1
56	P5-56-452 P5-56-460	Stitch Plate, C. Set	針板組	1
57	D5-57	Needle Bar, C. Set	針柱組	1



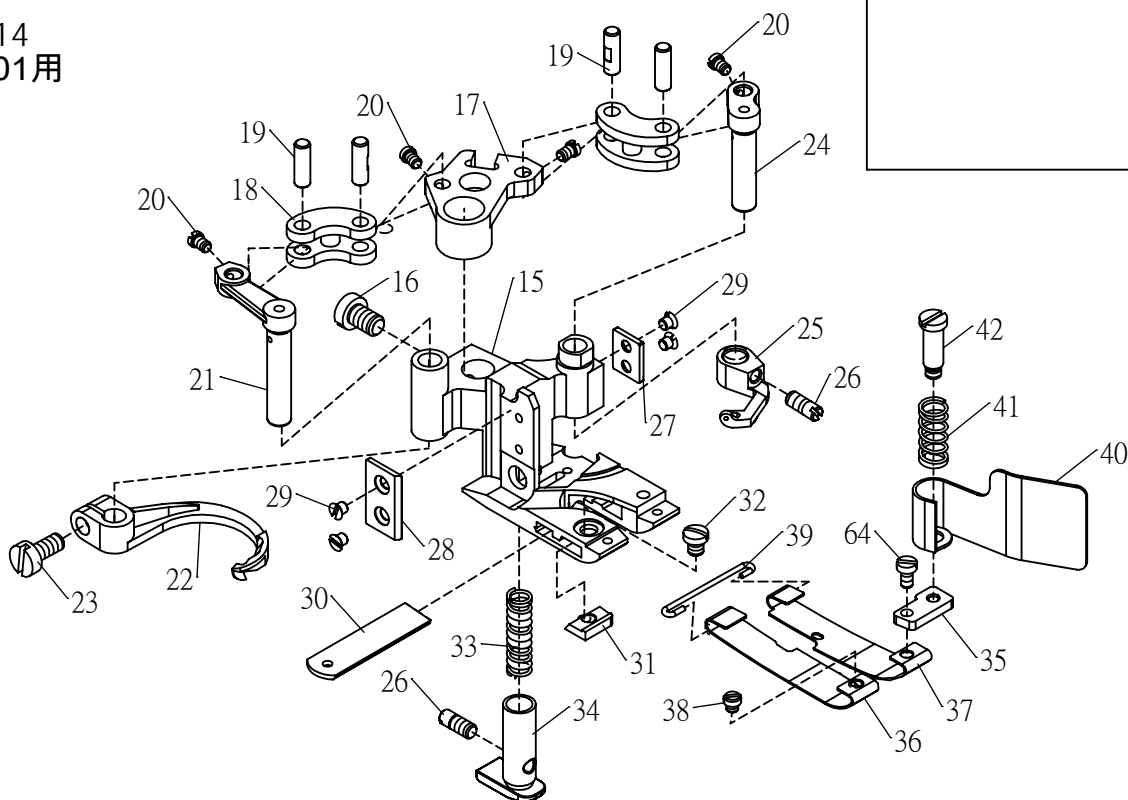
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Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P6-1	Adjusting Screw (M12-1X17)	調節螺絲	1
2	P6-2	Lock Nut	保險螺帽	1
3	P6-3	Presser Spring	壓腳彈簧	1
4	D6-4	Presser Bar Connecting Bracket	壓腳推桿連結架	1
5	W7-3	Screw (11/64-40X10.5)	螺絲	1
6	P6-6	Presser Foot Adjusting Screw	壓腳調節彈簧	1
7	P6-7	Pin	插梢	1
8	P6-8	Connecting Bracket Cushion	連結架襯墊	1
9	P6-9	Presser Bar Guide	壓腳導件	1
10	P6-10	Lock Nut	保險螺帽	1
11	P6-11	Adjusting Nut	調節螺帽	1
12	P6-12	Screw (M6-1X8)	螺絲	1
13	D6-13	Presser Bar	壓腳推桿	1
14	P6-14-452 P6-14-460 P6-15-452	One Side Cut Presser Foot, C. Set	單切壓腳組	1
15	P6-15-460 P6-15H	One Side Cut Presser Foot	單切壓腳	1
16	P6-16	Screw (11/64-40X6.3)	螺絲	1
17	P6-17	Carrier/Hook Driving Segment	上勾針驅動扇形片	1
18	P6-18	Carrier/Hook Driving Lever Link	上勾針驅動連桿	2
19	P6-19	Link Pin	連桿插梢	4
20	P6-20	Screw (3/32-56X3.3)	螺絲	4
21	P6-21	Thread Hook Driving Lever	勾針驅動槓桿	1
22	P6-22	Top Cover Thread Hook	上飾線過線勾	1
23	P1-43	Screw (9/64-40X8)	螺絲	1
24	P6-24	Top Cover Thread Carrier Driving Lever	上飾線托架驅動槓桿	1
25	P6-25	Top Cover Thread Carrier	上飾線托架	1
26	P6-26	Screw (1/8-44X5)	螺絲	2
27	P6-27	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1
28	P6-28	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1
29	P6-29	Screw(3/32-56X2.4)	螺絲	4
30	P6-30C	Lower Knife	下切刀	1
31	P6-31	Lower Knife Clamp	下切刀夾板	1
32	P6-32	Screw (1/8-44X3.5)	螺絲	1
33	P6-33	Yielding Section Spring	小壓具彈簧	1
34	P6-34	Yielding Section	小壓具	1
35	P6-35	Chip Guard Plate	切角防護片座	1
36	P6-36	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
37	P6-37-452 P6-37-460	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
38	P6-38	Screw (3/32-56X2)	螺絲	1
39	P6-39	Spring Plate Holder	彈簧片固定鐵勾	1
40	P6-40	Chip Guard	切角防護片	1

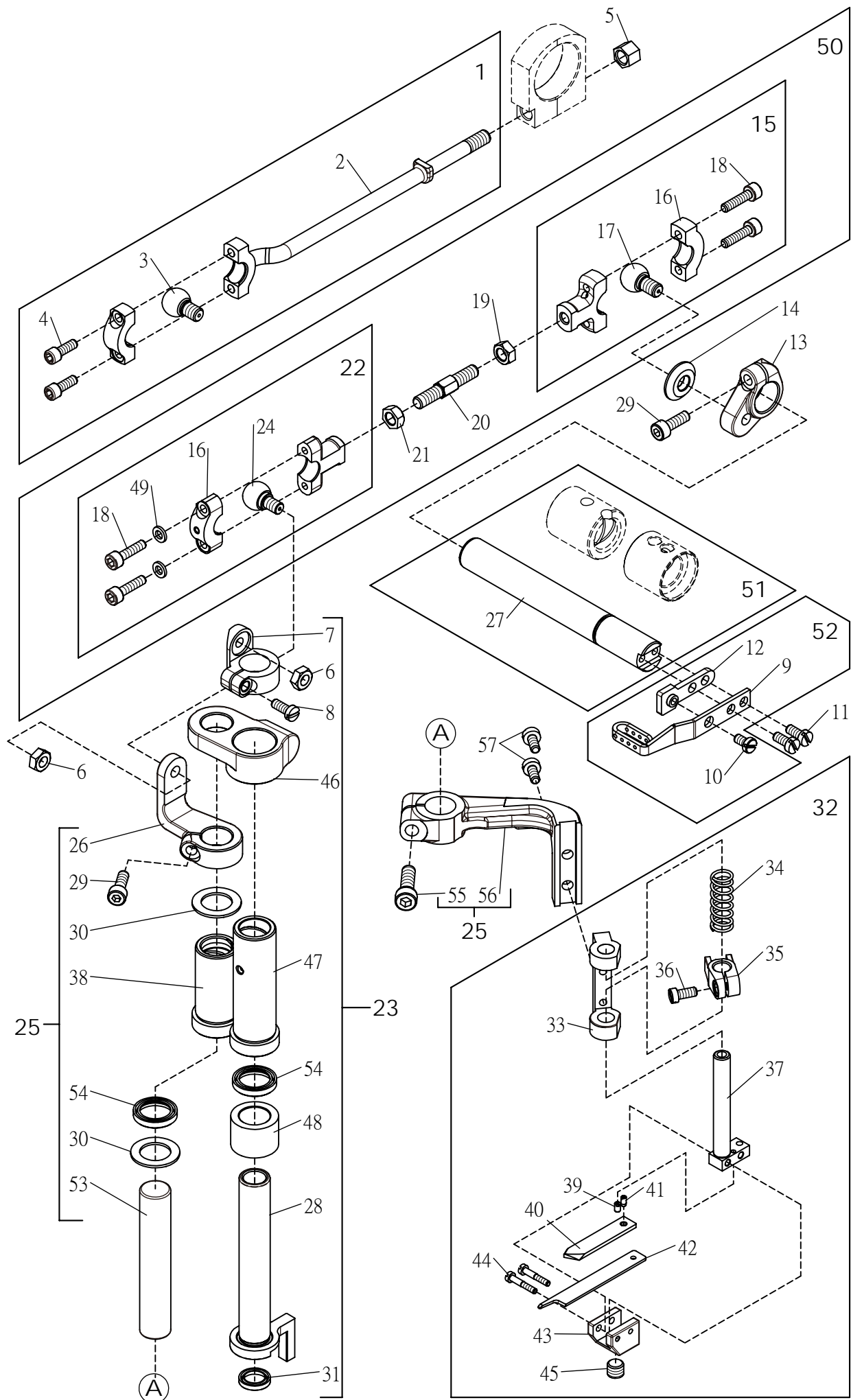


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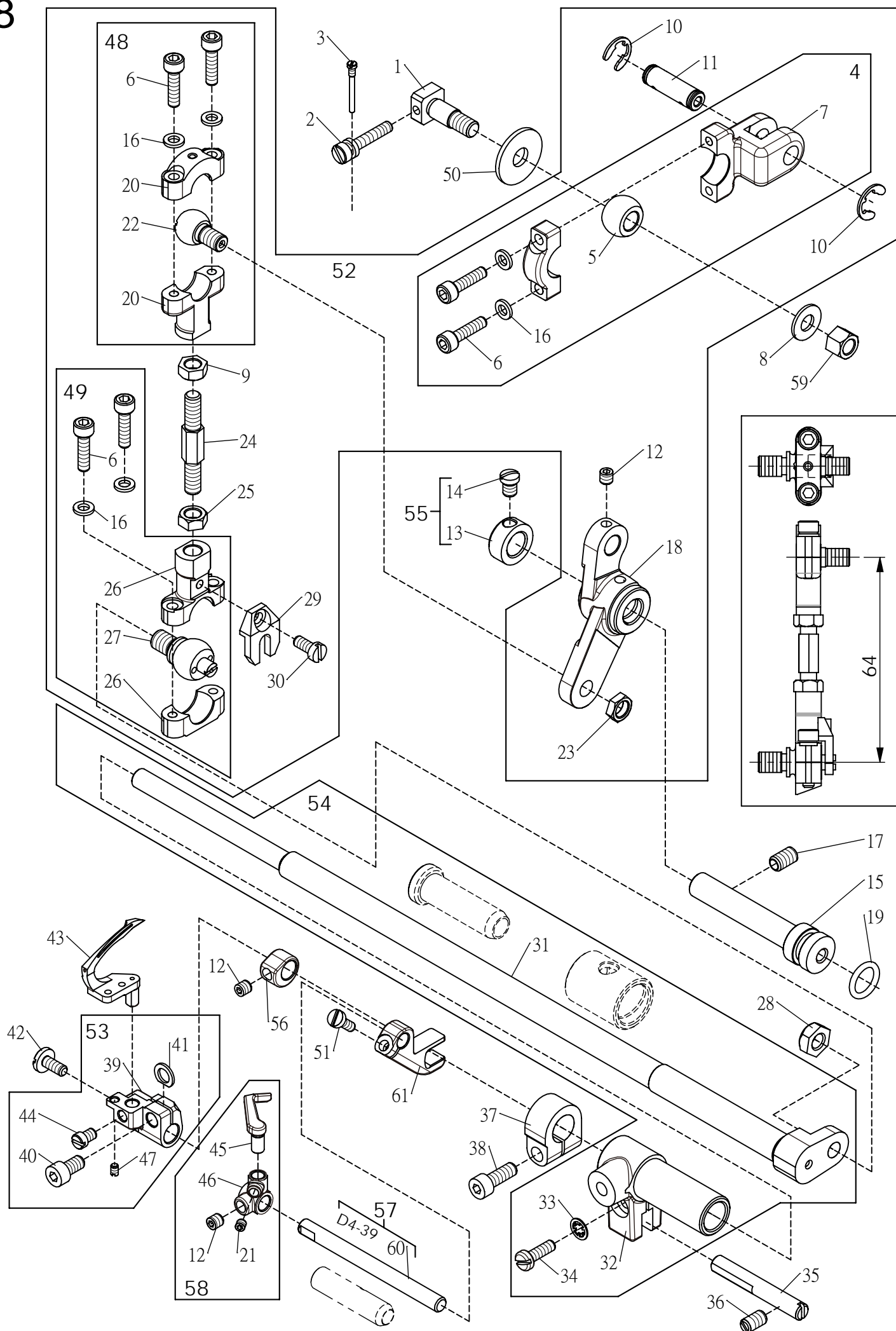


Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P6-41	Chip Guard Spring	切角防護片彈簧	1
42	P6-42	Screw (1/8-44X3.4)	螺絲	1
43	P6-43	Presser Foot Guide (Right)	壓腳導件(右)	1
44	P6-44	Screw (M5-0.8X12)	螺絲	1
45	P6-45	Presser Foot Guide (Left)	壓腳導件(左)	1
46	P6-46	Screw (M5-0.8X14)	螺絲	2
47	P6-47	Presser Foot Spring Plate (B)(Left)	壓腳彈簧片(長)(左)	1
48	P6-48-452 P6-48-460	Presser Foot Spring Plate (B)(Right)	壓腳彈簧片(長)(右)	1
49	P11-8	Screw (9/64-40X10)	螺絲	2
50	P6-50	Screw (3/16-32X4)	螺絲	2
51	P6-51	Presser Bar Lifter Lever (Large)	壓腳升降槓桿(大)	1
52	P6-52	Screw (7/32-32X12)	螺絲	1
53	P6-53	Stop Plunger Segment pin	插梢	1
54	W6-15	Screw (M5-0.8X5)	螺絲	1
55	P6-55	Stop Plunger Segment	插梢套	1
56	P6-56	Nut	螺帽	1
57	P6-57	Presser Foot Lifter Stop Plunger	壓具抬起停車柱	1
58	P6-58	Presser Foot Lifter Lever Link (Long)	壓腳升降槓桿連桿(長)	1
59	P11-26	Washer	墊片	2
60	D6-60	Presser Foot Lifter Lever Link (Short)	壓腳升降槓桿連桿(短)	1
61	D6-61	Presser Bar Lifter Lever (Small)	壓腳升降槓桿(小)	1
62	P6-62	Screw (7/32-32X6)	螺絲	1
63	D6-63	Presser Bar Lifter Lever	壓腳拉桿	1
64	P6-64	Screw (3/32-56X4.3)	螺絲	1
65	P3-10	Screw (11/64-40X7)	螺絲	1
66	D6-66	Plug	孔塞	1
67	P18-2	Screw (M4-0.7X5)	螺絲	1
68	D6-68	Presser Bar Lifter Lever (Large), C.Set	壓腳升降槓桿(大)組	1

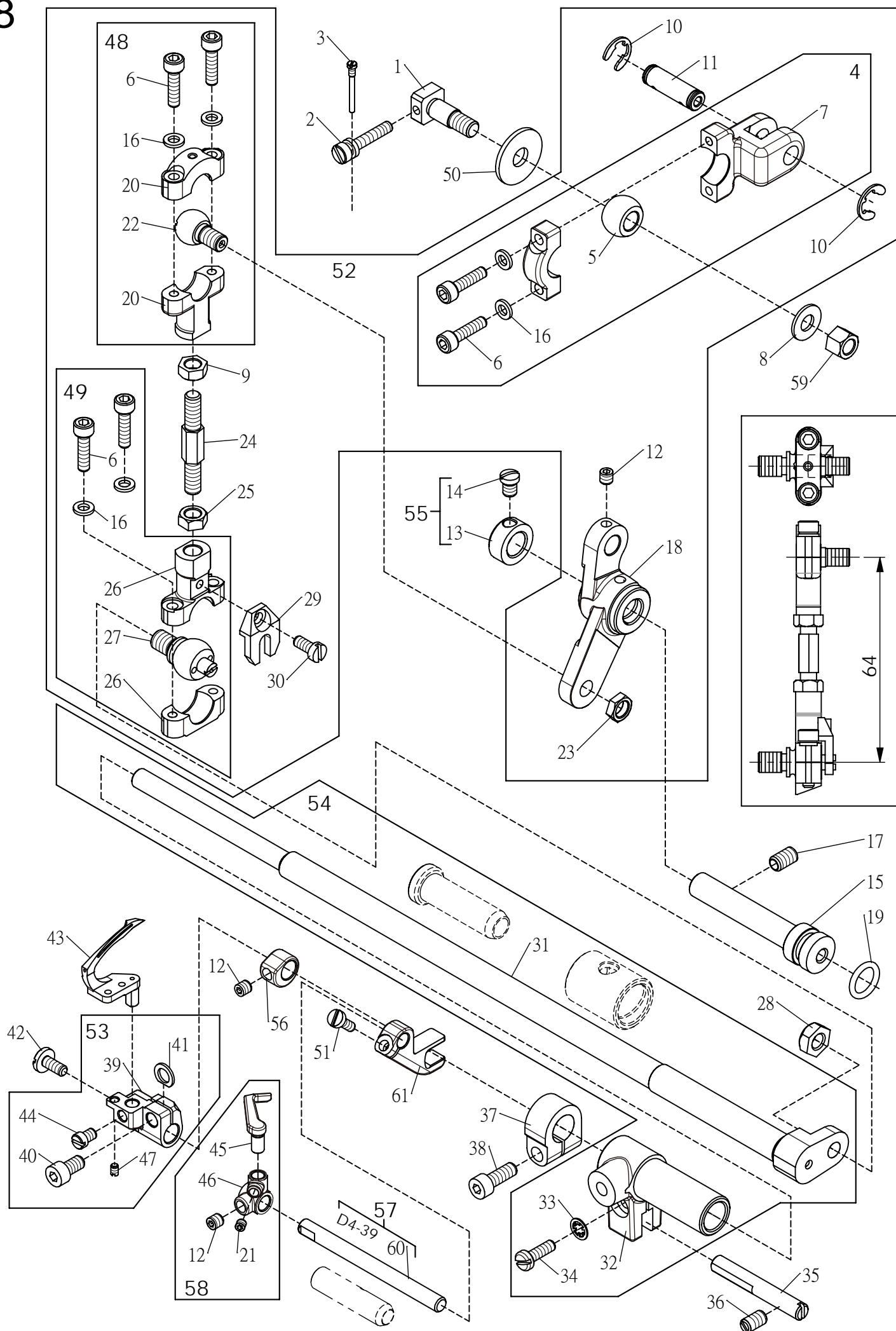
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	D7-1	Carrier/Hook Driving Rod (Left), C. Set	上飾線連桿組	1
2	D7-2	Carrier Hook Driving Rod (Left)	上飾線連桿	1
3	P7-3	Rod Ball (Left)	球頭	1
4	P7-4	Screw (9/64-40X10)	螺絲	2
5	P7-5	Nut	螺帽	1
6	P7-6	Nut	螺帽	2
7	G7-7	Carrier Hook Sleeve Lever	上飾線連桿套筒	1
8	P7-8	Screw(9/64-40X9)	螺絲	1
9	P7-9	Needle Thread Take-up	針線搖臂過線孔	1
10	P7-10	Screw(M3.5-0.6X6)	螺絲	1
11	P7-11	Screw(M3.5-0.6X8)	螺絲	2
12	P7-12	Bracket	固定片	1
13	D30-85	Mounting support	連接塊	1
14	P7-14	Steady Washer	穩定墊圈	1
15	P7-15	Knife Driving Connection (Right), C. Set	上切刀傳動連結桿(右)組	1
16	P8-20	Knife Driving Connection(Right)	上切刀驅動連結桿(右)	2
17	P7-17	Knife Driving Connection Ball(Right)	上切刀驅動連結球(右)	1
18	P7-18	Screw (M3.5-0.6X14)	螺絲	4
19	P7-19	Nut (Left-handed Screw)	螺帽(反牙)	1
20	D7-20	Knife Driving Connecting Rod	上切刀驅動連結桿	1
21	P7-21	Nut	螺帽	1
22	P7-22	Knife Driving Connection (Left), C. Set	上切刀傳動連結桿(左)組	1
23	D7-23	Knife Holder Bracket, C. Set	上切刀固定座托架組	1
24	P7-24	Rod Ball (Left)	球頭	1
25	D7-25	Knife Holder Bracket, C. Set	上切刀固定座托架組	1
26	D30-6	Knife Holder Bracket (up)	上切刀固定座托架 (上)	1
27	D30-27	Knife Driving Lever	上切刀傳動槓桿	1
28	D7-28	Carrier/Hook Driving Sleeve	上飾線連桿柱	1
29	W7-10	Screw (M4-0.7X12)	螺絲	2
30	G30-13	Washer	墊片	2
31	P7-31	Oil Seal	油封	1
32	P7-32	Knife Holder Guide Collar, C. Set	活動刀組	1
33	P7-33	Knife Holder Shank Support	上切刀固定座支架	1
34	P7-34	Knife Holder Spring	上切刀固定座彈簧	1
35	P7-35	Knife Holder Guide Collar	上切刀彈簧固定座	1
36	P7-36	Screw (9/64-40X8)	螺絲	1
37	P7-37	Knife Holder Shank	上切刀固定座柄	1
38	D30-8	Thread Carrier and Hook Sleeve Bushing	切刀固定座托架襯套	1
39	P7-39	Screw (3/32-56X3.5)	螺絲	1
40	P7-40	Knife Support	上切刀支架	1



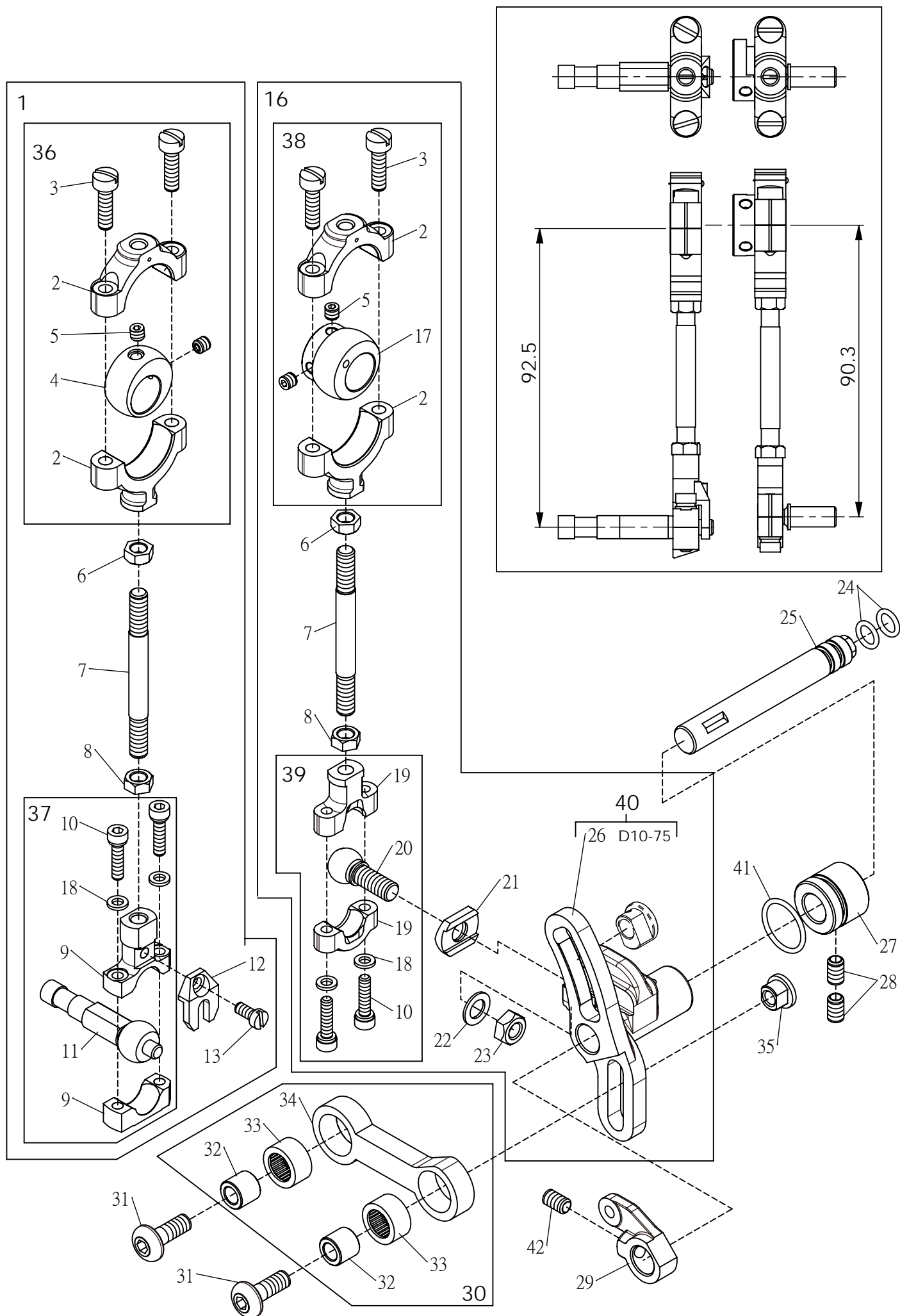
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P7-41	Screw (3/32-56X1.2)	螺絲	1
42	P7-42C	Upper Knife	上切刀	1
43	P7-43	Knife Holder	上切刀固定座	1
44	P7-44	Screw (3/32-56X7)	螺絲	2
45	P7-45	Screw (1/4-40X5)	螺絲	1
46	D30-84	Link	連桿	1
47	D30-36	Thread Carrier and Hook Sleeve Bushing	切刀固定座托架襯套	1
48	G30-9	Bushing	固定套	1
49	P7-49	Washer	墊片	2
50	D7-50	Knife Driving Connection, C. Set	上切刀傳動連結桿組	1
51	D7-51	Knife Driving Lever, C. Set	上切刀傳動槓桿組	1
52	P7-52	Needle Thread Take-up, C. Set	針線搖臂過線孔組	1
53	D30-53	Shaft	軸	1
54	G7-53	Oil Seal	油封	2
55	W15-6	Screw (M5-0.8X16)	螺絲	1
56	G30-11	Knife Holder Bracket (down)	上切刀固定座托架 (下)	1
57	P1-43	Screw (9/64-40X8)	螺絲	2



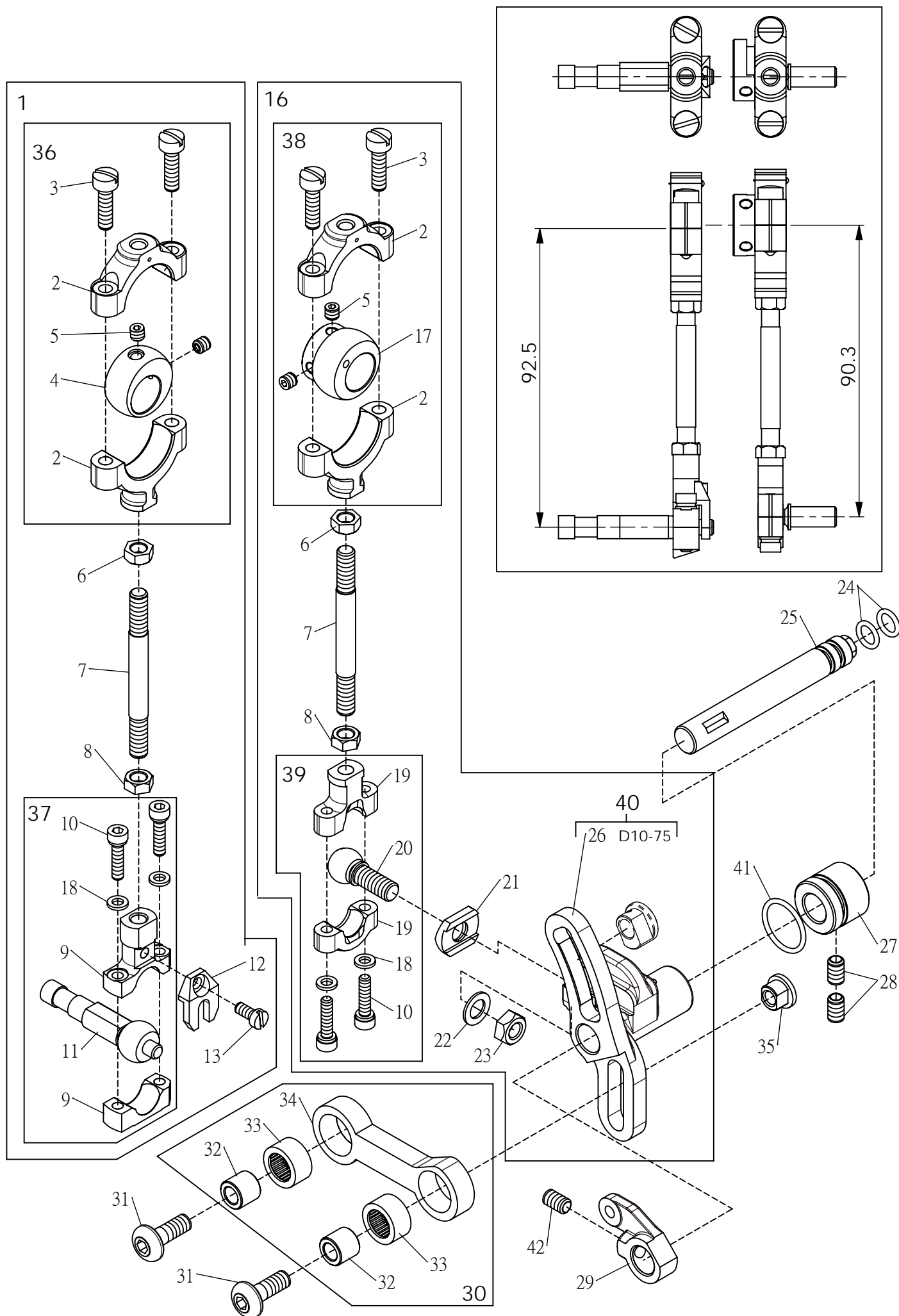
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P8-1	Looper Driving Crank Pin	下勾針驅動曲柄插梢	1
2	P8-2	Screw (9/64-40X16.3)	螺絲	1
3	D8-3	Roll Pin for Main Shaft	插梢	1
4	D8-4	Looper Lever Driving Rod, C. Set	下勾針驅動桿組	1
5	P8-5	Looper Lever Driving Rod Ball	下勾針驅動桿球	1
6	P8-6	Screw (M3.5-0.6X14)	螺絲	6
7	D8-7	Looper Lever Driving Rod	下勾針驅動桿	1
8	P8-8	Washer	墊片	1
9	P7-19	Nut (Left-handed Screw)	螺帽(反牙)	1
10	P8-10	Retaining Ring	扣環	2
11	P8-11	Looper Lever Driving Rod Pin	下勾針驅動桿插梢	1
12	W3-35	Screw (M4-0.7X4)	螺絲	3
13	P8-13	Collar	軸環	1
14	P8-14	Screw (11/64-40X5.5)	螺絲	1
15	D8-15	Looper Lever Shaft	下勾針槓桿軸	1
16	P7-49	Washer	墊片	6
17	W9-1	Screw (M5-0.8X8)	螺絲	1
18	D8-18	Looper Lever	下勾針槓桿	1
19	P11-5	O-ring	O型橡膠環	1
20	P8-20	Looper Driving Connection(Upper)	下勾針驅動連桿(上)	1
21	W16-11	Screw (M3-0.5X3)	螺絲	1
22	P8-22	Looper Driving Connection Ball(Upper)	下勾針驅動連桿球(上)	1
23	P8-23	Nut	螺帽	1
24	D8-24	Looper Driving Connecting Rod	下勾針驅動連結桿	1
25	P7-21	Nut	螺帽	1
26	P8-26	Looper Driving Connection(Lower)	下勾針驅動連桿(下)	1
27	P8-27	Looper Driving Connection Ball(Lower)	下勾針驅動連桿球(下)	1
28	P8-28	Nut	螺帽	1
29	P8-29	Steady Fork	穩定叉	1
30	P7-11	Screw (M3.5-0.6X8)	螺絲	1
31	P8-31	Looper Rocker Shaft	下勾針搖桿軸	1
32	P8-32	Looper Rocker Shaft Sleeve	下勾針搖桿軸套筒	1
33	P8-33	Washer	墊片	1
34	P8-34	Screw (9/64-40X11)	螺絲	1
35	P8-35	Looper Rocker Shaft Sleeve Guide	下勾針搖桿軸套筒導件	1
36	P8-36	Screw (3/16-32X8)	螺絲	1
37	P8-37	Collar	下勾針搖桿軸環	1
38	P8-38	Screw(11/64-40X13)	螺絲	1
39	P8-39	Looper Holder	下勾針固定座	1
40	P8-40	Screw (11/64-40X8.3)	螺絲	1



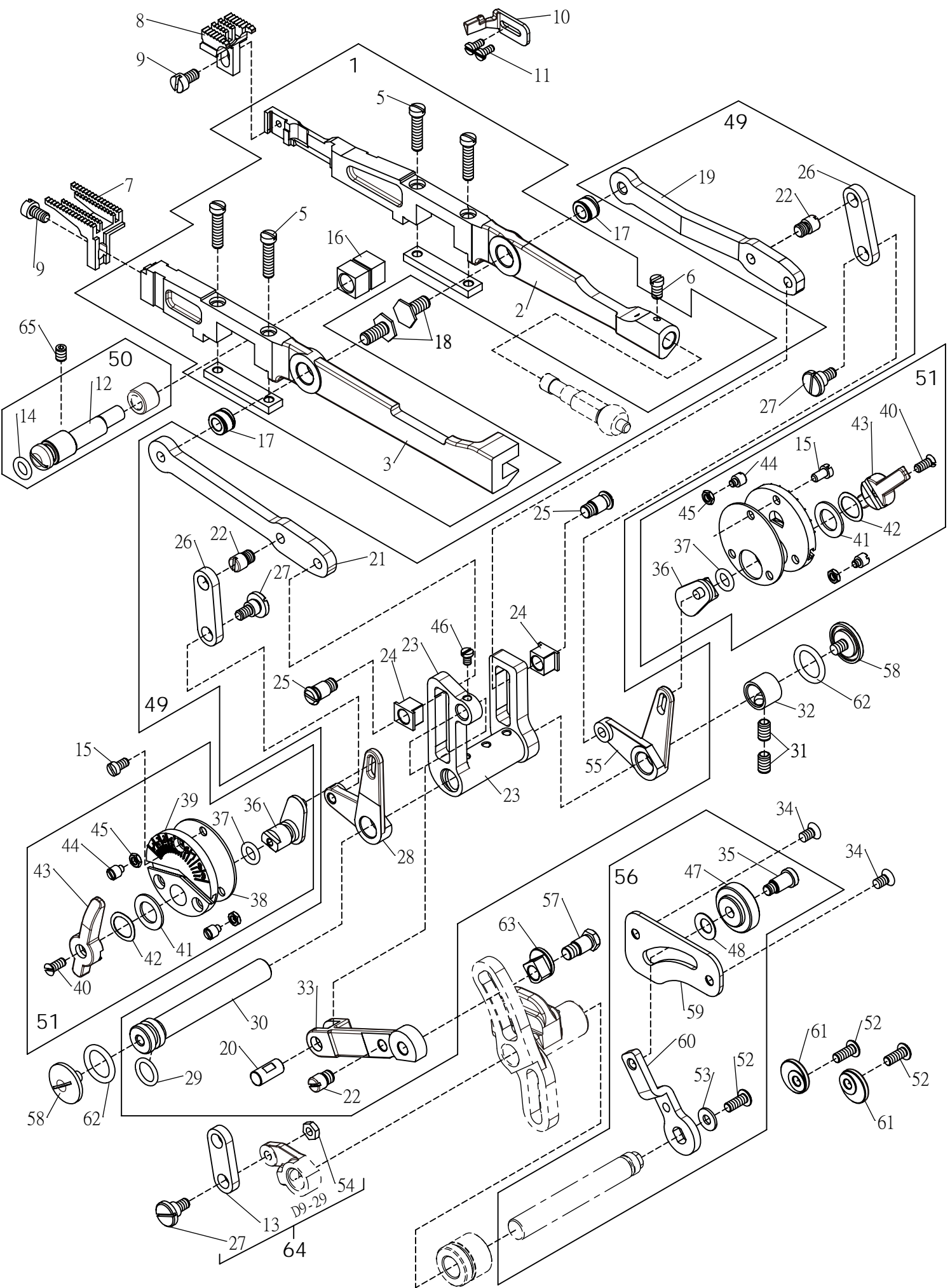
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
41	P8-41	Packing	襯墊	1	
42	P8-42-1	Adjusting Screw(9/64-40X8.2)	調節螺絲	1	
43	P8-43	Looper	勾針	1	
44	P8-44	Screw (9/64-40X4.9)	螺絲	1	
45	D8-45	Needle Guard	針受	1	
46	D8-59	Needle Guard Holder	針受台	1	
47	P7-39	Screw (3/32-56X3.5)	螺絲	1	
48	P8-48	Looper Driving Connection(Upper), C. Set	下勾針驅動連結組(上)	1	
49	P8-49	Looper Driving Connection(Lower), C. Set	下勾針驅動連結組(下)	1	
50	P8-50	Spacer	墊片	1	
51	S10-16	Screw (M3-0.5X8)	螺絲	1	
52	D8-52	Looper Lever, C. Set	下勾針槓桿組	1	
53	P8-53	Looper Holder, C. Set	下勾針固定座組	1	
54	D8-54	Looper Rocker Shaft, C. Set	下勾針搖桿軸組	1	
55	P8-55	Collar, C.Set	軸環組	1	
56	D8-64	Collar	軸環	1	
57	D8-57	Shaft, C. Set	軸組	1	
58	D8-58	Needle Guard Holder, C. Set	針受台組		
59	P8-59	Nut (Left-handed Screw)	螺帽(反牙)	1	
60	D8-60	Shaft	軸	1	
61	D8-61	Needle Guard Driving Connecting Rod	針受驅動連結桿	1	



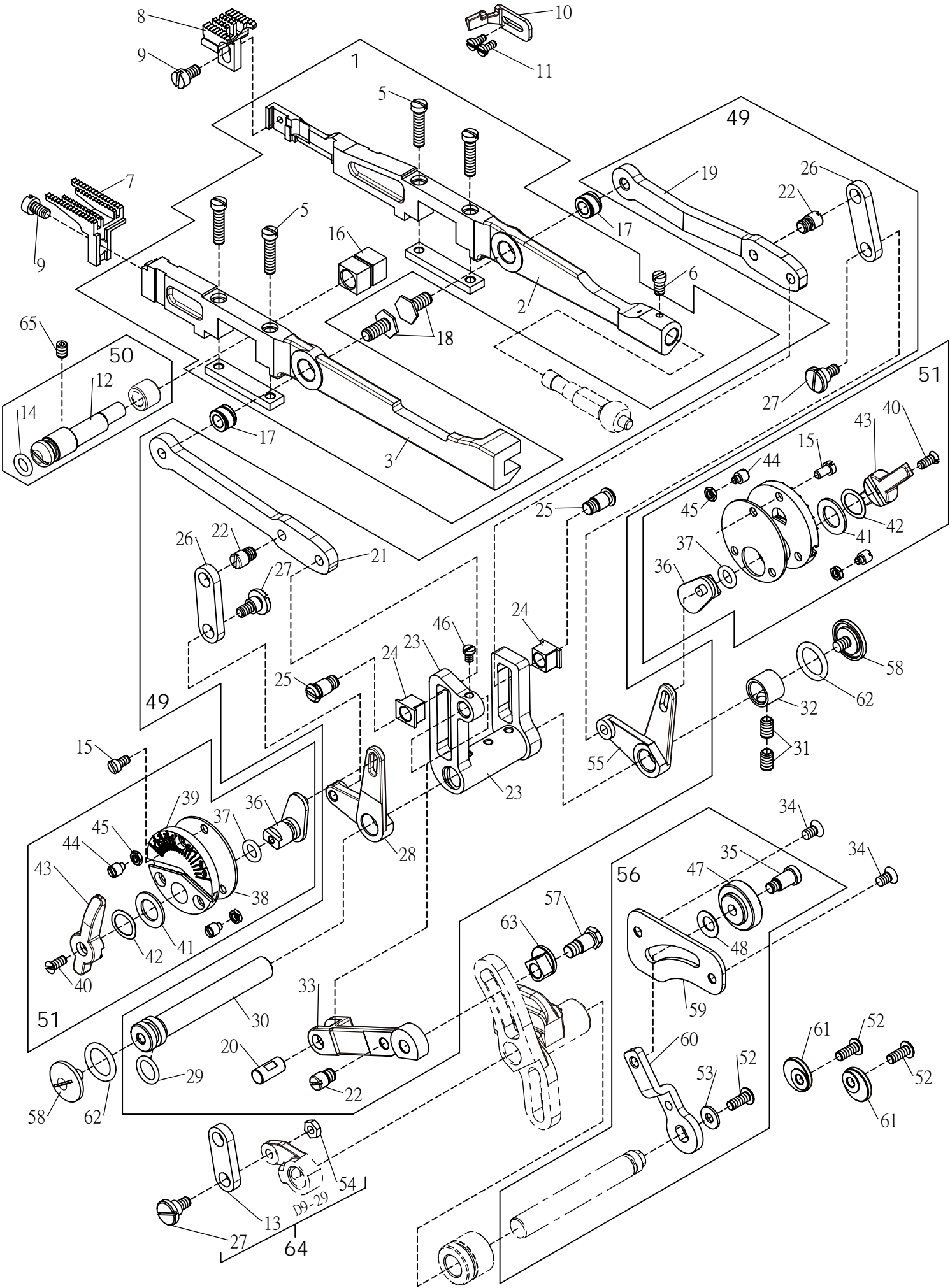
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	D9-1	Feed Lift Eccentric, C. Set	送料具提升偏心輪組	1
2	P9-2	Feed Lift Connection (Upper)	送料具提升連桿(上)	2
3	P9-3	Screw (11/64-40X16)	螺絲	4
4	P9-4	Feed Lift Eccentric Ball	送料具提升偏心輪球	1
5	P9-5	Screw (11/64-40X4)	螺絲	4
6	P7-19	Nut (Left-handed Screw)	螺帽	2
7	D9-7	Feed Lift Eccentric Connecting Rod	送料具提升偏心輪連桿	2
8	P7-21	Nut	螺帽	2
9	P8-26	Feed Lift Connection (Lower)	送料具提升連桿(下)	1
10	P9-10	Screw (M3.5-0.6X14)	螺絲	4
11	P9-11	Feed Lift Connection Ball	送料具提升連桿球	1
12	P8-29	Steady Fork	穩定叉	1
13	P7-11	Screw (M3.5-0.6X8)	螺絲	1
14				
15				
16	D9-16	Feed Drive Eccentric, C. Set	送料具驅動偏心輪組	1
17	P9-17	Feed Drive Eccentric Ball	送料具驅動偏心輪球	1
18	P7-49	Washer	墊片	4
19	P8-20	Feed Drive Connection(Lower)	送料具驅動連桿(下)	1
20	P9-20	Feed Drive Connection Ball	送料具驅動連桿球	1
21	P9-21	Steady Washer	穩定墊片	1
22	P1-32	Washer	墊片	1
23	P8-28	Nut	螺帽	1
24	D9-43	O-Ring	油環	2
25	D9-25	Feed Drive Shaft	送料具驅動軸	1
26	D9-26	Feed Drive/Looper Avoid Lever	送料具槓桿	1
27	D9-27	Feed Drive Shaft Bushing	送料具驅動軸套筒	1
28	W9-1	Screw (M5-0.8X8)	螺絲	2
29	D9-29	Crank	曲柄	1
30	P9-30	Looper Avoid Connecting Rod, C. Set	勾針運動連桿組	1
31	P9-31	Screw (7/32-32X10) (4mm)	螺絲	2
32	P9-32	Looper Avoid Connecting Rod Bushing	連桿軸承襯套	2
33	P9-33	Needle Bearing	軸承	2
34	P9-34	Looper Avoid Connecting Rod	勾針運動連桿	1
35	P9-35	Looper Avoid Adjusting Nut	調整螺帽	1
36	P9-36	Feed Lift Connection(Upper), C. Set	送料具提升連桿(上)組	1
37	P9-37	Feed Lift Connection(Lower), C. Set	送料具提升連桿(下)組	1
38	P9-38	Feed Drive Eccentric(Upper), C. Set	送料具提升偏心輪(上)組	1
39	P9-39	Feed Drive Eccentric(Lower), C. Set	送料具提升偏心輪(下)組	1
40	D9-47	Feed Drive/Looper Avoid Lever, C. Set	送料具槓桿組	1



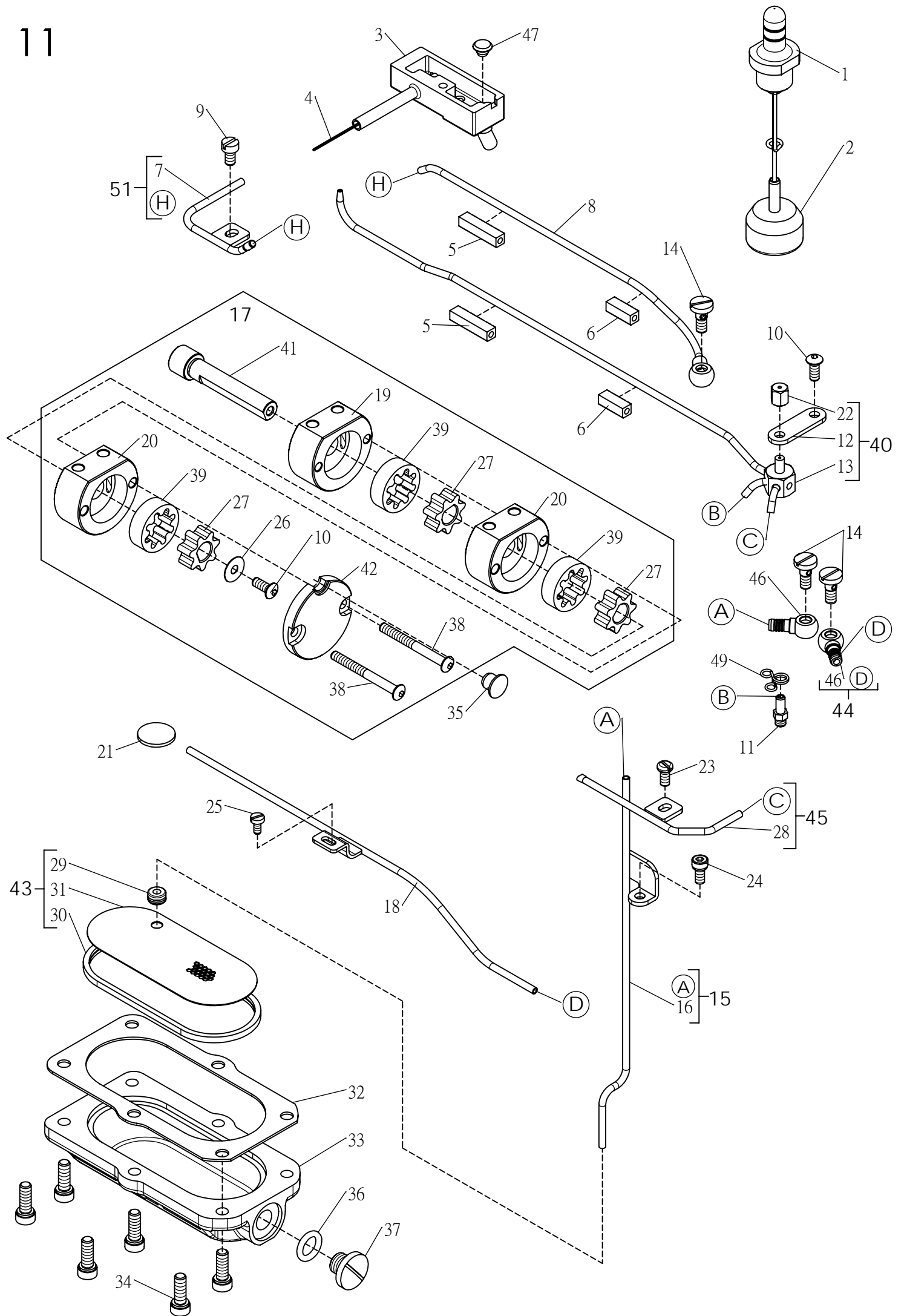
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品</u>	<u>名</u>	<u>Req.</u>
41	D9-45	O-Ring	油	環	1
42	G30-7	Screw (M5-0.8X8)	螺	絲	1



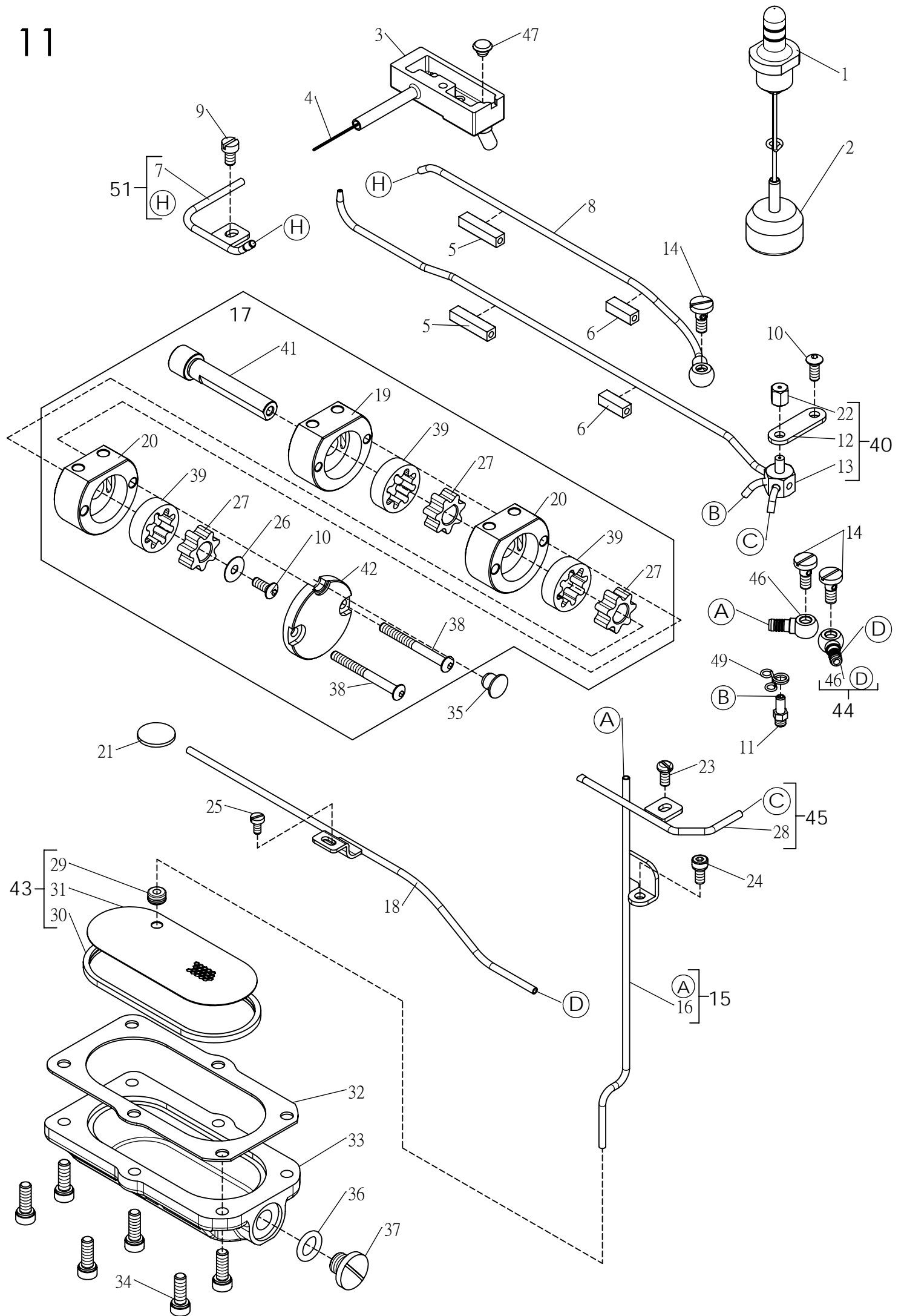
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	G10-1	Feed Bar, C. Set	送料具固定座組	1
2	G10-2	Main Feed Bar	主送料具固定座	1
3	P10-3	Differential Feed Bar	差動送料具固定座	1
4	P10-4	Feed Bar Plate	送料具固定座片	2
5	P10-5	Screw (11/64-40X18.5)	螺絲	4
6	P10-6	Screw (11/64-40X7)	螺絲	1
7	P10-7	Differential Feed Dog	差動齒	1
8	P10-8	Main Feed Dog	主齒	1
9	P3-2	Screw (11/64-40X8)	螺絲	2
10	D10-10	Needle Guard	頂針片	1
11	G10-11	Screw (4#-48X6.5)	螺絲	2
12	P10-12	Feed Bar Eccentric Pin	送料具偏心梢	1
13	D10-26	Differential Feed Adjusting Link	差動送料具調節桿	1
14	P10-14	O-ring	O型橡膠環	1
15	P5-38	Screw (9/64-40X6.5)	螺絲	6
16	P10-16	Feed Bar Slide Block	送料具滑塊	1
17	P10-17	Feed Rocker Link Bushing	送料具搖桿套筒	2
18	P10-18	Screw (7/32-32X6.5)	螺絲	2
19	G10-19	Main Feed Bar Driving Link	主送料具固定座驅動桿	1
20	P10-20	Feed Rocker Link Pin	送料具搖桿插梢	1
21	P10-21	Differential Feed Bar Driving Link	差動送料具驅動桿	1
22	P10-22	Screw (7/32-32X5)	螺絲	3
23	D10-23	Feed Rocker	送料具搖桿	1
24	P10-24	Differential Feed Bar Driving Link Slider	差動送料具調整滑塊	2
25	P10-25	Screw (7/32-32X4.5)	螺絲	2
26	P10-26	Differential Feed Adjusting Link	差動送料具調節桿	2
27	P10-27	Screw (11/64-40X6.6)	螺絲	3
28	P10-28	Differential Feed Adjusting Lever	差動送料具調節槓桿	1
29	P11-5	O-ring	O型橡膠環	1
30	G10-30	Feed Rocker Shaft	送料具搖桿軸	1
31	W9-1	Screw (M5-0.8X8)	螺絲	2
32	G10-32	Feed Rocker Shaft Bushing	送料具搖桿軸套筒	1
33	D10-33	Feed Rocker Link	送料具搖桿連桿	1
34	W24-16	Screw (M4-0.7X7)	螺絲	2
35	S9-32	Screw (M5-0.8X4)	螺絲	1
36	P10-36	Differential Feed Adjusting Lever (Middle)	差動送料具調節槓桿(中)	2
37	P10-37	O-ring	O型橡膠環	2
38	P10-38	Differential Feed Adjusting Dial Gasket	差動調節標度盤墊片	2
39	P10-39	Differential Feed Adjusting Dial	差動送料具調節刻度盤	2
40	P1-37	Screw (9/64-40X8.5)	螺絲	2



Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P10-41	Spacer (Fiber)	墊片(纖維)	2
42	P10-42	Corrugated Washer	波狀墊片	2
43	G10-43	Differential Feed Operating Lever	差動送料具操作桿	2
44	P10-44	Screw (M3-0.5X2.6)	螺絲	4
45	P10-45	Nut	螺帽	4
46	P3-40	Screw (1/8-44X4.5)	螺絲	1
47	S9-52	Adjusting Nut	調整螺帽	1
48	S9-51	Conical Spring Washer	錐形彈簧墊片	1
49	D10-49	Feed Rocker, C. Set	送料具搖桿組	1
50	P10-50	Feed Bar Eccentric Pin, C. Set	送料具偏心梢組	1
51	G10-51	Differential Feed Adjusting Dial, C. Set	差動調節刻度盤組	2
52	W35-36	Screw (M4-0.7X10)	螺絲	3
53	P26-92	Washer	墊片	1
54	P1-10	Nut	螺帽	1
55	G10-55	Differential Feed Adjusting Lever	差動送料具調節槓桿	1
56	D10-56	Indication Plate, C. Set	刻度蓋組	1
57	D10-25	Screw (7/32-32X5.8)	螺絲	1
58	G10-58	Screw (3/16-32X4.5)	螺絲	2
59	D10-66	Indication Plate	刻度蓋	1
60	D10-68	Lever	調節桿	1
61	D10-69	Adjusting Washer	調節用墊片	2
62	P5-2	O-ring	O型橡膠環	2
63	D10-59	Feed Adjusting Nut	送料具調節螺帽	1
64	D10-64	Crank, C. Set	曲柄組	1
65	P5-8	Screw (11/64-40X5)	螺絲	1

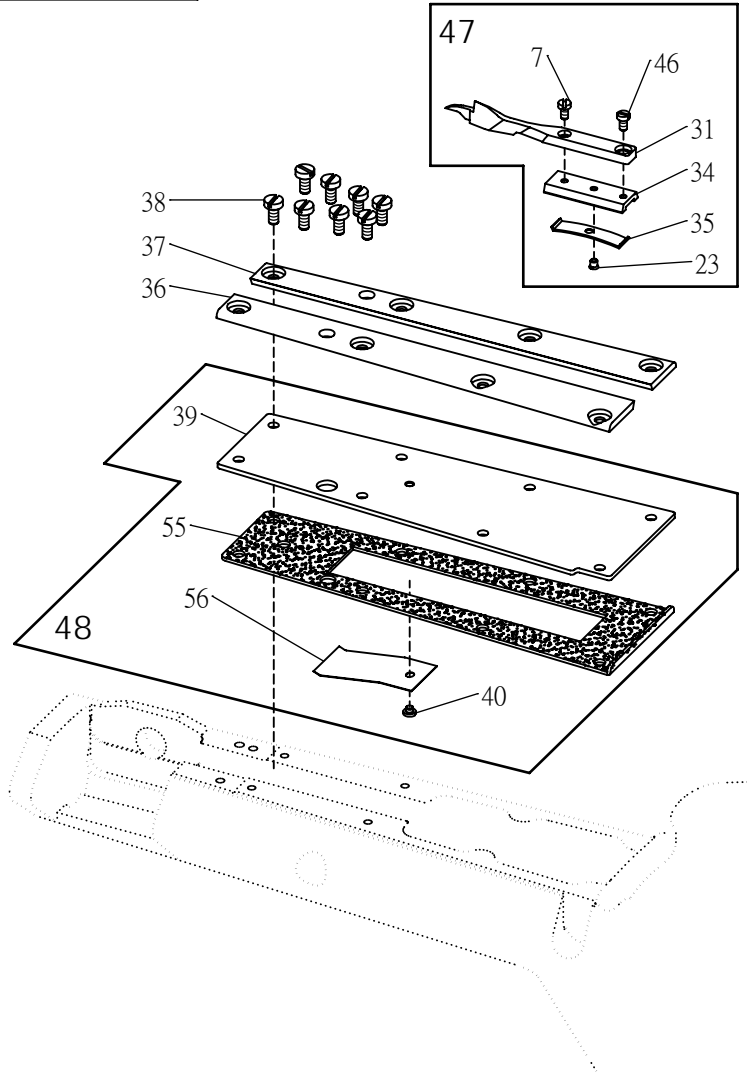
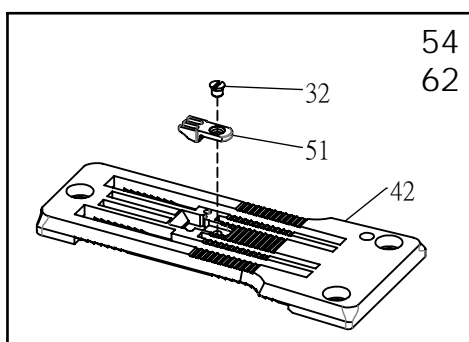
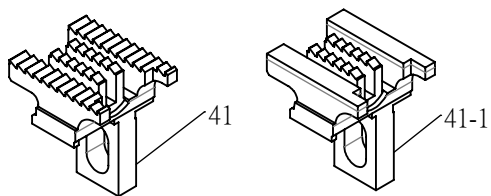
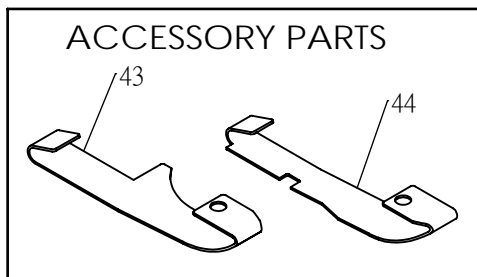
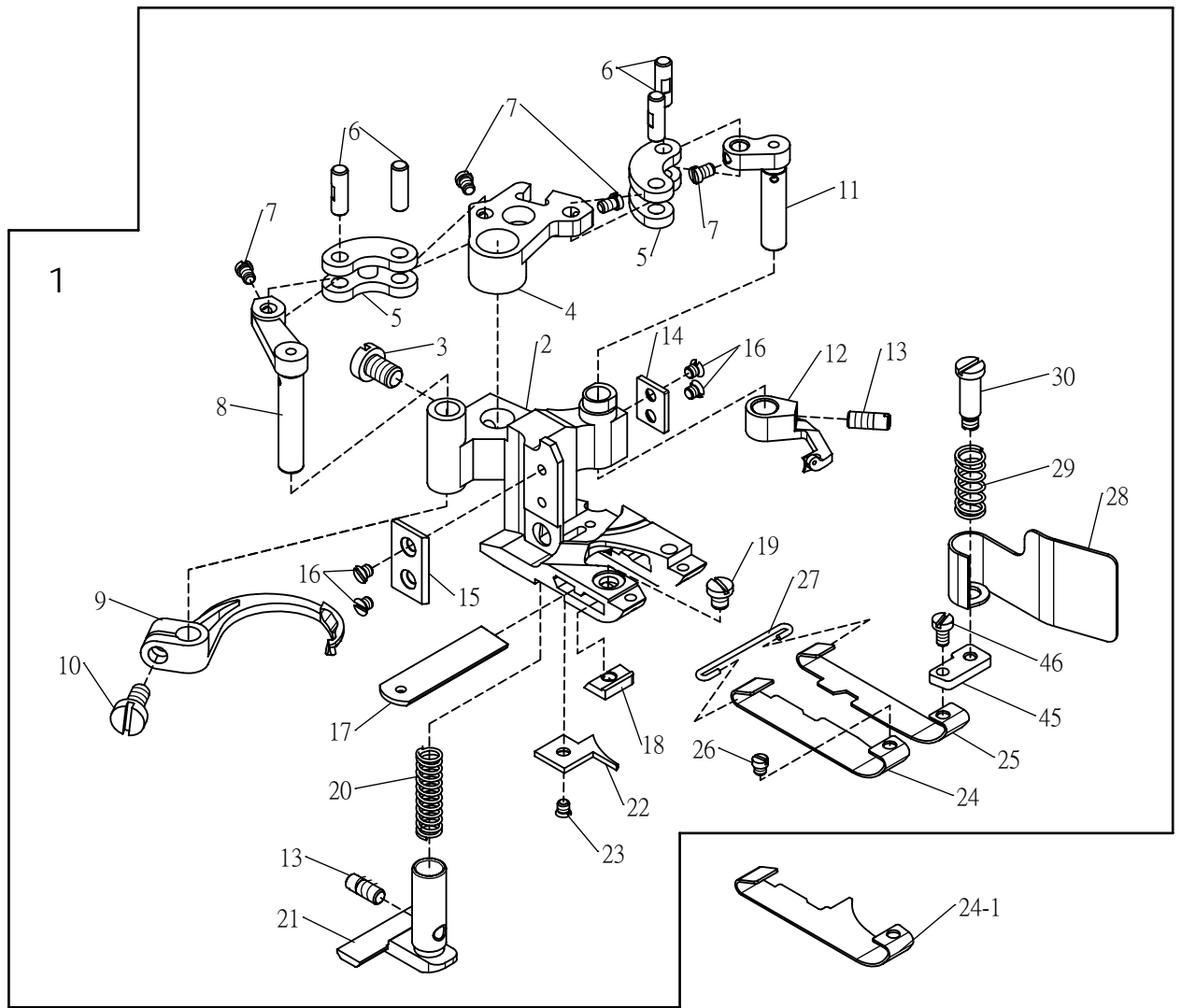


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P11-1	Crank Chamber Oil Gauge Unit	油錶	1
2	P11-2A	Oil Height Indicator	油量指示棒	1
3	D11-3	Oil Receiver (Rear)	油量接收器(後)	1
4	P11-4	Oil Wick	油芯	1
5	D11-84	Tubing rubber stopper (Long)	油管橡膠固定塞(長)	2
6	D11-85	Tubing rubber stopper (Short)	油管橡膠固定塞(短)	2
7	D11-88	Pump Housing Cover Unit	吸油管	1
8	D11-89	Pump Housing Cover Unit	吸油管	1
9	P3-2	Screw (11/64-40X8)	螺絲	1
10	W35-36	Screw (M4-0.7X10)	螺絲	2
11	W18-21	Joint Screw	螺絲	1
12	D11-57	Link	連桿	1
13	D11-74	Oil Distributor	噴油管	1
14	W17-2	Joint Screw	螺絲接管	3
15	D11-15	Pump Housing Cover Unit, C. Set	吸油管組	1
16	D11-55	Pump Housing Cover Unit	吸油管	1
17	D11-63	Pump, C. Set	油泵組	1
18	D11-86	Pump Housing Cover Unit	吸油管	1
19	D11-58	Pump Body (Lower)	幫浦本體下座	1
20	D11-59	Pump Body (Lower)	幫浦本體下座	2
21	D11-66	Felt	羊毛氈	1
22	W17-16	Nut	螺帽	1
23	W3-24	Screw (M4-0.7X8)	螺絲	1
24	P13-2	Screw (M4-0.7X8)	螺絲	1
25	P2-18	Screw (1/8-44X6.5)	螺絲	1
26	W26-33	Washer	墊片	1
27	W18-9	Rotor	內轉子	3
28	D11-78	Oil Distributor	噴油管	1
29	P11-29	Rubber Bushing	橡膠套筒	1
30	P11-30	Oil Filter Screen Rubber Seal	過濾油網橡膠油封	1
31	P11-31	Oil Filter Screen	過濾油網	1
32	P11-32	Oil Reservoir Gasket	油槽防油墊	1
33	D11-33	Oil Reservoir	油槽	1
34	P6-46	Screw (M5-0.8X14)	螺絲	6
35	W1-6	Plug	孔塞	1
36	D1-5	O-Ring	O型橡膠環	1
37	P1-29	Drain Hole Screw (3/8-24X8)	螺絲	1
38	D11-83	Screw (M4-0.7X40)	螺絲	2
39	W18-10	Rotor	外轉子	3
40	D11-40	Oil Distributor, C. Set	噴油管組	1

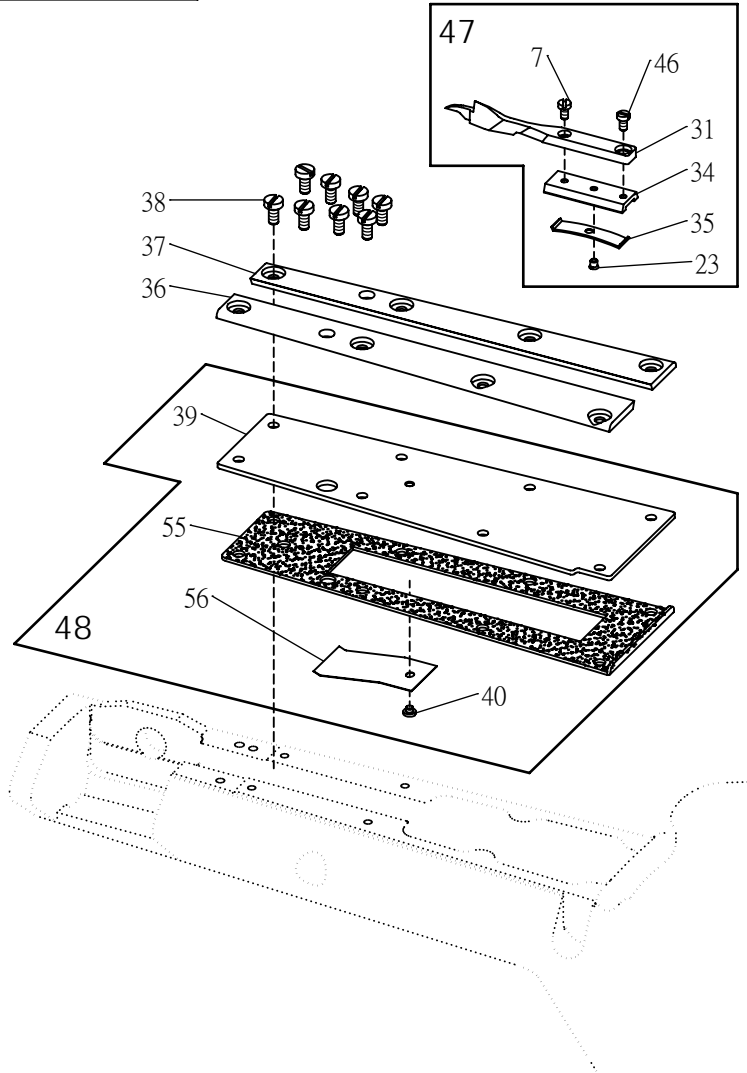
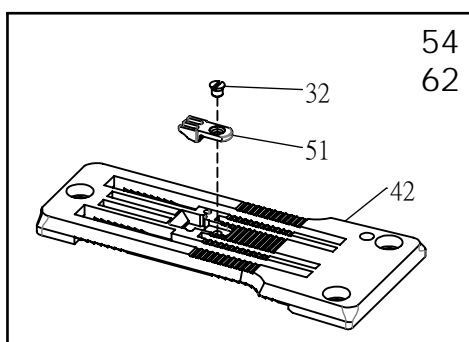
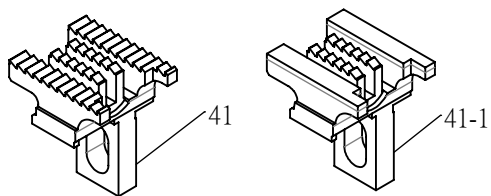
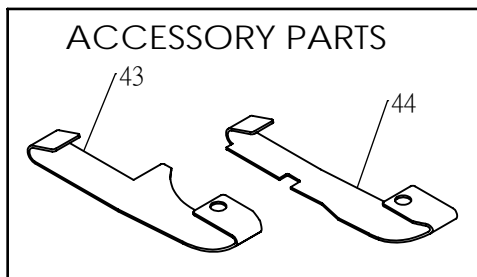
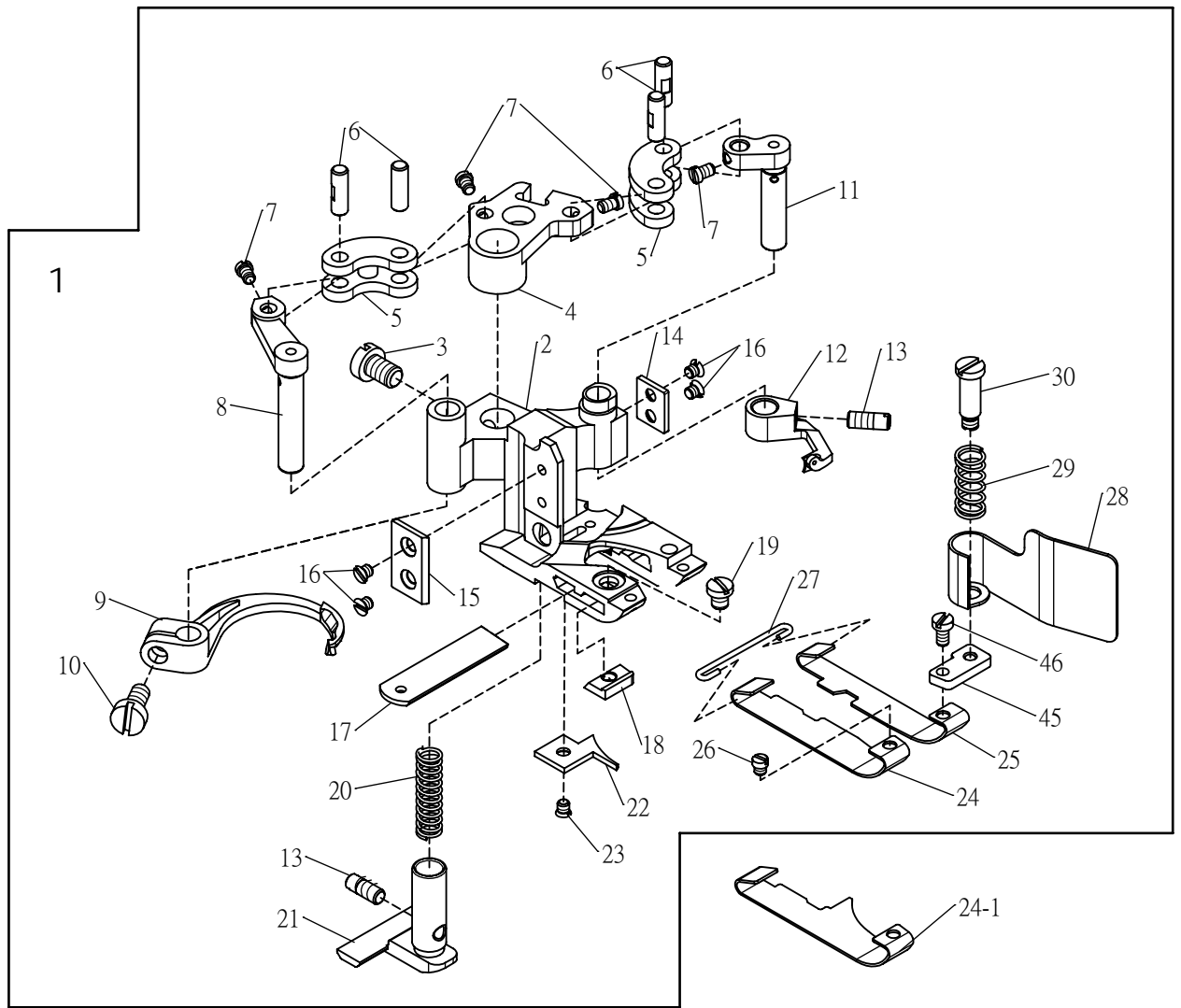


Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	D11-61	Shaft	幫浦軸	1
42	D11-82	Pump Body (Oppor)	幫浦本體上座	1
43	P11-43	Oil Filter Screen, C. Set	過濾油網組	1
44	D11-44	Joint Pipe, C. Set	接頭油管組	1
45	D11-45	Oil Distributor, C. Set	噴油管組	1
46	D11-46	Joint	接頭	2
47	W4-7	Plug	孔塞	1
48				
49	D11-87	Spring tube clamp (big)	彈簧管夾(大)	1
50				
51	D11-51	Pump Housing Cover Unit, C. Set	吸油管組	1

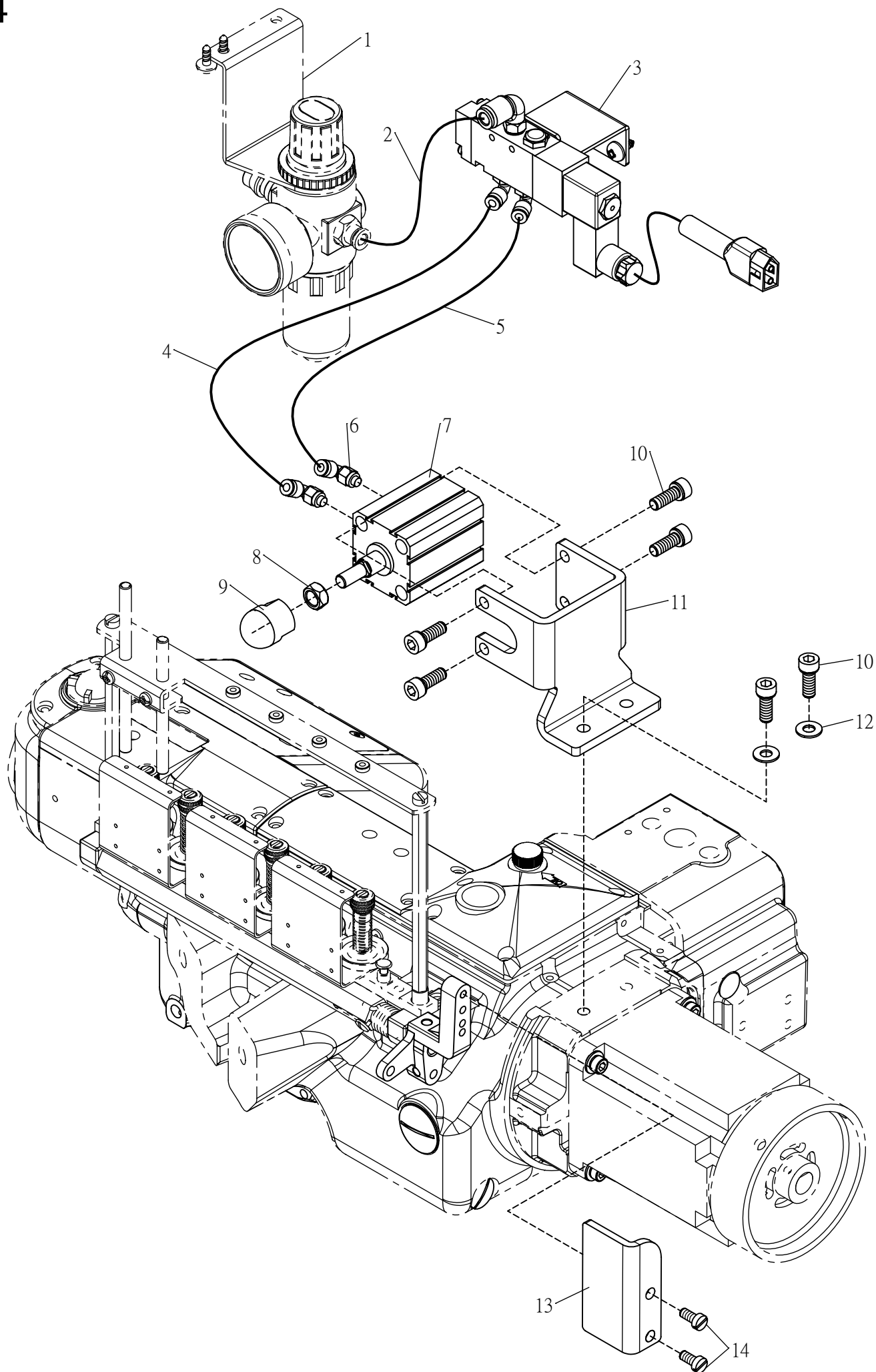
註：A管 (W17-03-145) L=145mm C管 (W17-17-120) L=120mm
D管 (W17-03-40) L=40mm



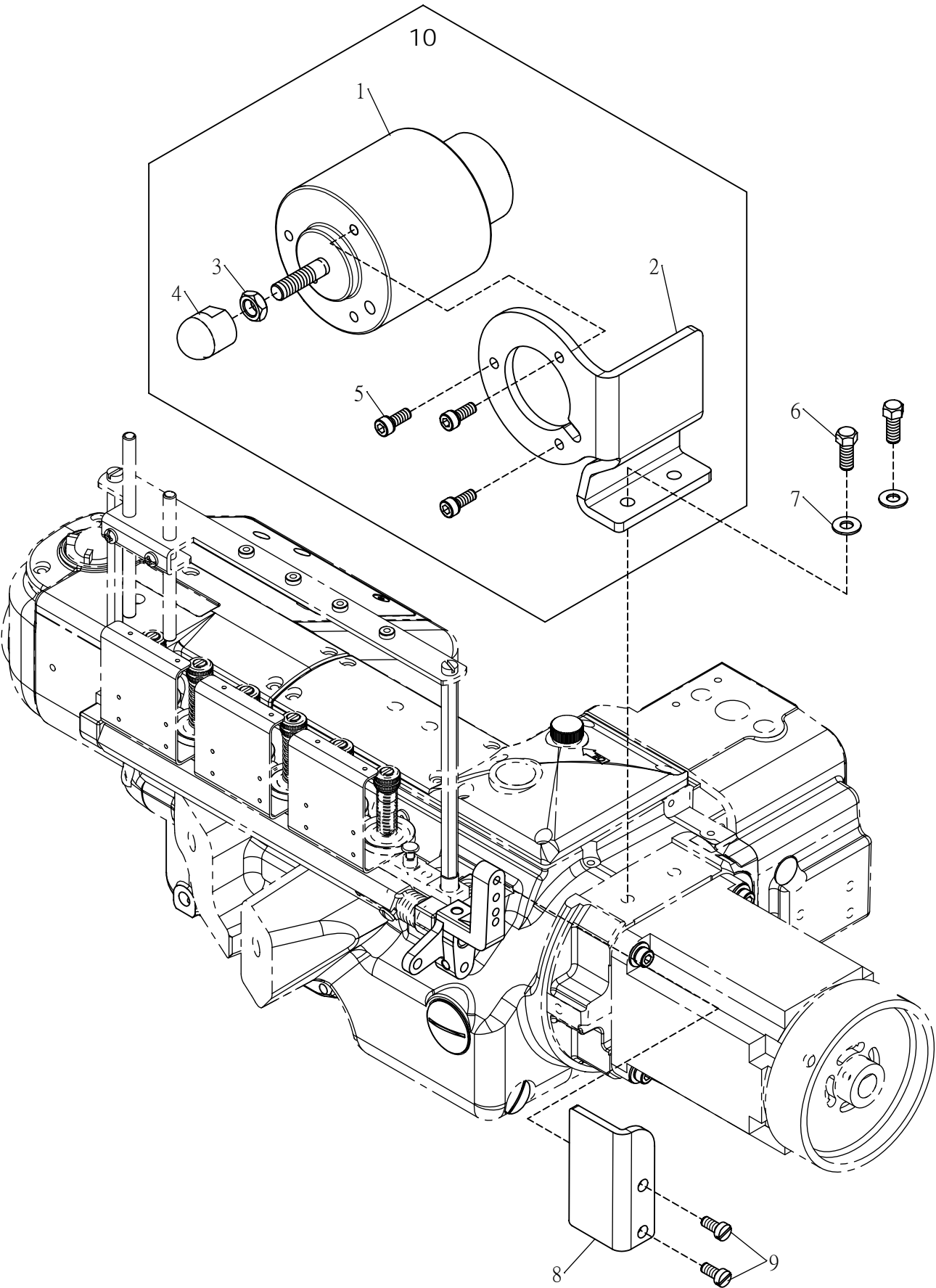
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P12-1-452 P12-1-460	Double Side Cut Presser Foot, C. Set	雙切壓腳組	1
2	P12-2-452 P12-2-460	Double Side Cut Presser Foot	雙切壓腳	1
3	P6-16	Screw (11/64-40X6.3)	螺絲	1
4	P6-17	Carrier/Hook Driving Segment	上勾針驅動扇形片	1
5	P6-18	Carrier/Hook Driving Lever Link	上勾針驅動連桿	2
6	P6-19	Link Pin	連桿插梢	4
7	P6-20	Screw (3/32-56X3.3)	螺絲	5
8	P6-21	Thread Hook Driving Lever	勾針驅動槓桿	1
9	P6-22	Top Cover Thread Hook	上飾線過線勾	1
10	P1-43	Screw (9/64-40X8)	螺絲	1
11	P6-24	Top Cover Thread Carrier Driving Lever	上飾線托架驅動槓桿	1
12	P6-25	Top Cover Thread Carrier	上飾線過線勾右	1
13	P6-26	Screw (1/8-44X5)	螺絲	2
14	P6-27	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1
15	P6-28	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1
16	P6-29	Screw(3/32-56X2.4)	螺絲	4
17	P6-30	Lower Knife	下切刀	1
18	P6-31	Lower Knife Clamp	下切刀夾板	1
19	P6-32	Screw (1/8-44X3.5)	螺絲	1
20	P6-33	Yielding Section Spring	小壓具彈簧	1
21	P12-21	Yielding Section	小壓具	1
22	P12-22	Presser Foot Tongue	壓腳舌片	1
23	P12-23	Screw(3/32-56X2.5)	螺絲	2
24	P12-24	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
24-1	P12-24-1	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
25	P12-25	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
26	P6-38	Screw (3/32-56X2)	螺絲	1
27	P6-39	Spring Plate Holder	彈簧片固定座	1
28	P6-40	Chip Guard	切角防護片	1
29	P6-41	Chip Guard Spring	切角防護片彈簧	1
30	P6-42	Screw (1/8-44X3.4)	螺絲	1
31	P12-31	Lap Former	前導布器	1
32	P5-46G	Screw (3/32-56X2)	螺絲	1
34	P12-34	Lap Former Slide Block	前導布器滑塊	1
35	P12-35	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1
36	P12-36	Lap Former Guide Plate (Left)	前導布器導軌(左)	1
37	P12-37	Lap Former Guide Plate (Right)	前導布器導軌(右)	1
38	P2-18	Screw (1/8-44X6.5)	螺絲	8
39	P12-39	Sewing Cylinder Cover (Upper)	下巴蓋板	1
40	P2-20	Screw (3/32-56X1.55)	螺絲	1



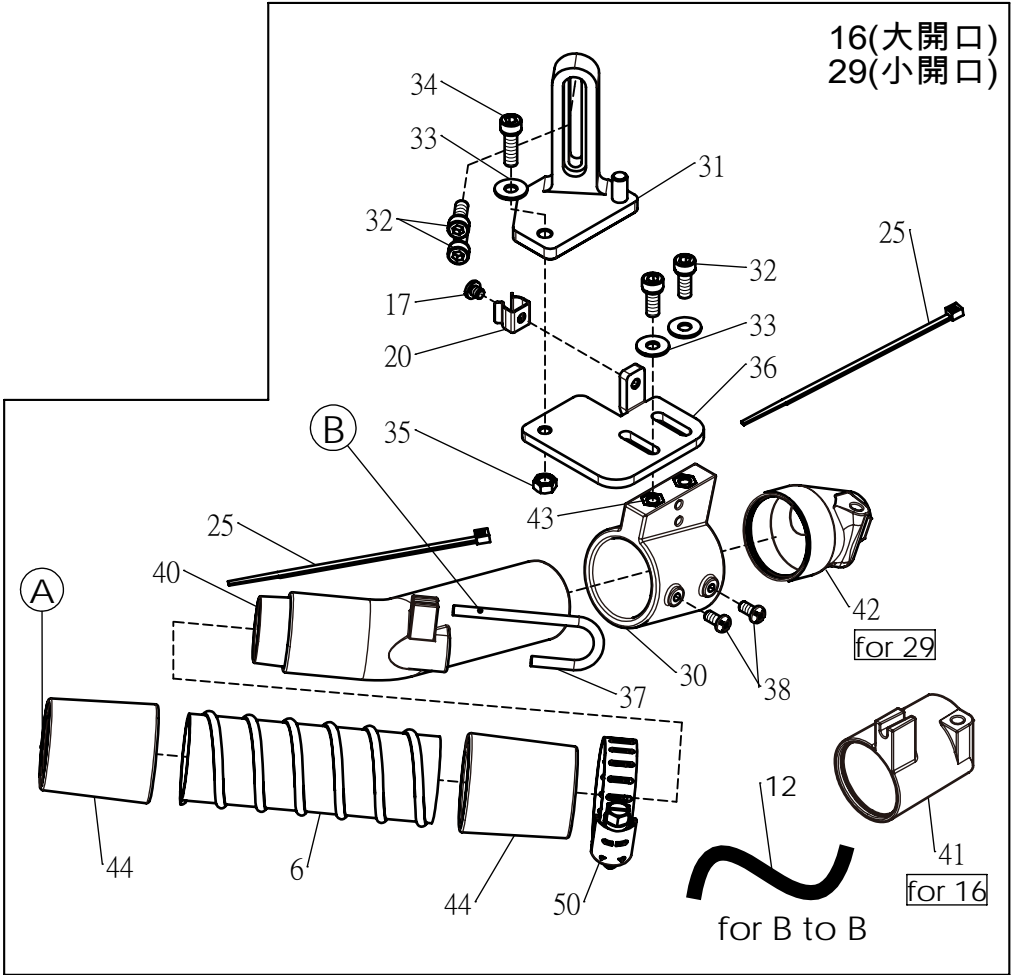
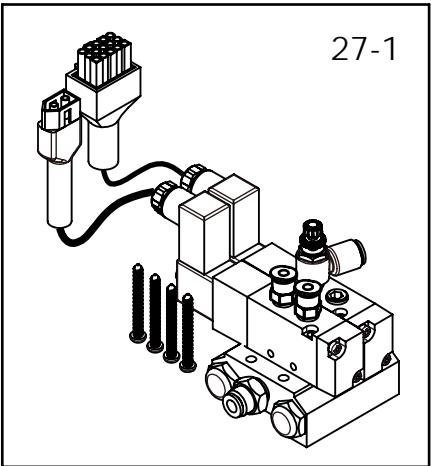
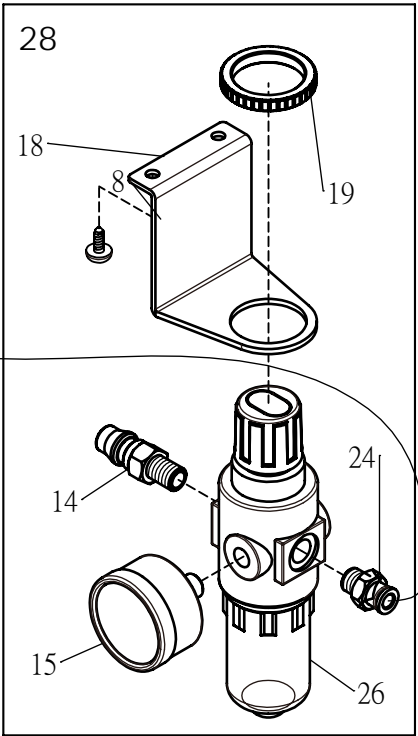
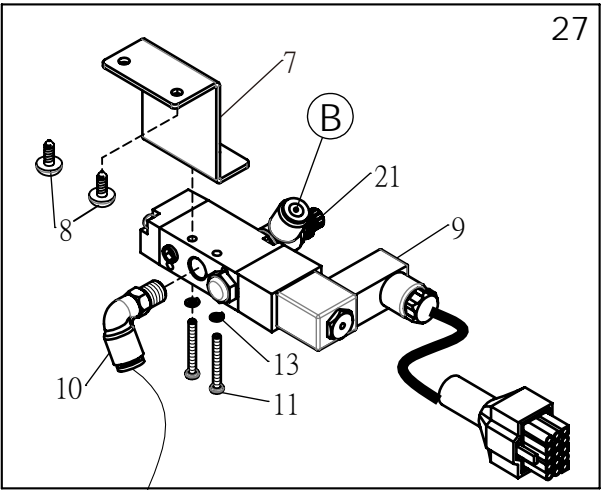
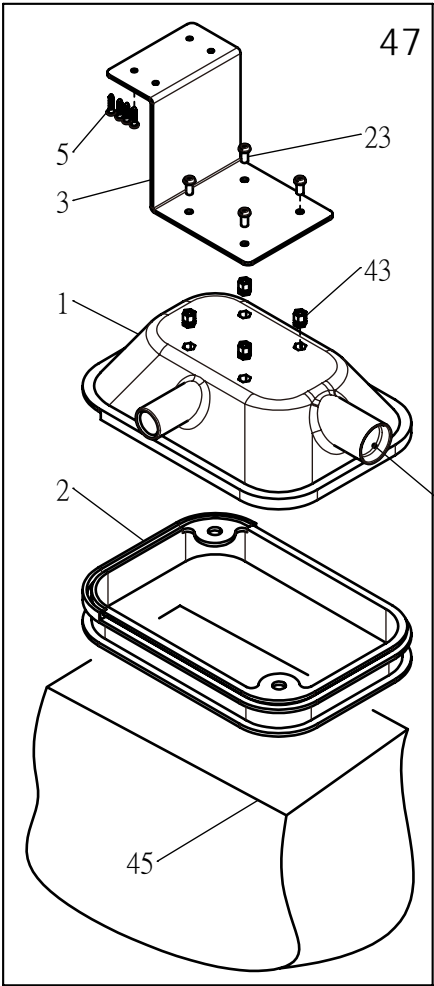
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P12-41	Main Feed Dog	主齒	1
41-1	P12-41-1			
42	P12-42-452 P12-42-460	Stitch Plate	針板	1
43	P12-43	Presser Foot Spring Plate (B)(Left)	壓腳彈簧片(長)(左)	1
44	P12-44	Presser Foot Spring Plate (B)(Right)	壓腳彈簧片(長)(右)	1
45	P6-35	Chip Guard Plate	切角防護片座	1
46	P6-64	Screw (3/32-56X4.3)	螺絲	3
47	P12-47	Lap Former, C. Set	前導布器組	1
48	P12-48	Sewing Cylinder Cover (Upper), C. Set	下巴蓋板組	1
51	P5-45-452 P5-45-460	Stitch Plate Tongue	針板舌片	1
54	P12-54-452 P12-54-460	Stitch Plate, C. Set	針板組	1
55	P2-17	Seal Gasket	止油墊片	1
56	P2-19	Dust Defender (Upper)	防塵蓋(上)	1



Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P16-28	Regulator	氣壓錶	1
2	W25-35	Air Tube(6x4mm)	風管(6x4mm)	1
3	P14-3	Solenoid Valve	電磁閥	1
4	P14-4	Air Tube(4x2.5mm)(Blue)	風管(4x2.5)(藍)	1
5	P14-5	Air Tube(4x2.5mm)(Orange)	風管(4x2.5)(橘)	1
6	P14-6	L" Connector	L'形風管接頭	2
7	P14-7	Air Cylinder	氣缸	1
8	P23-43	Nut	螺帽	1
9	P14-9	Presser Lifter Holder	氣缸壓頭	1
10	P13-15	Screw (M6-1X15)	螺絲	6
11	D14-11	Cylinder Bracket	氣缸座	1
12	P13-16	Washer	墊片	2
13	P14-13	Presser Foot Connecting Lever	抬壓腳連桿	1
14	P9-28	Screw (3/16-32X9.1)	螺絲	2

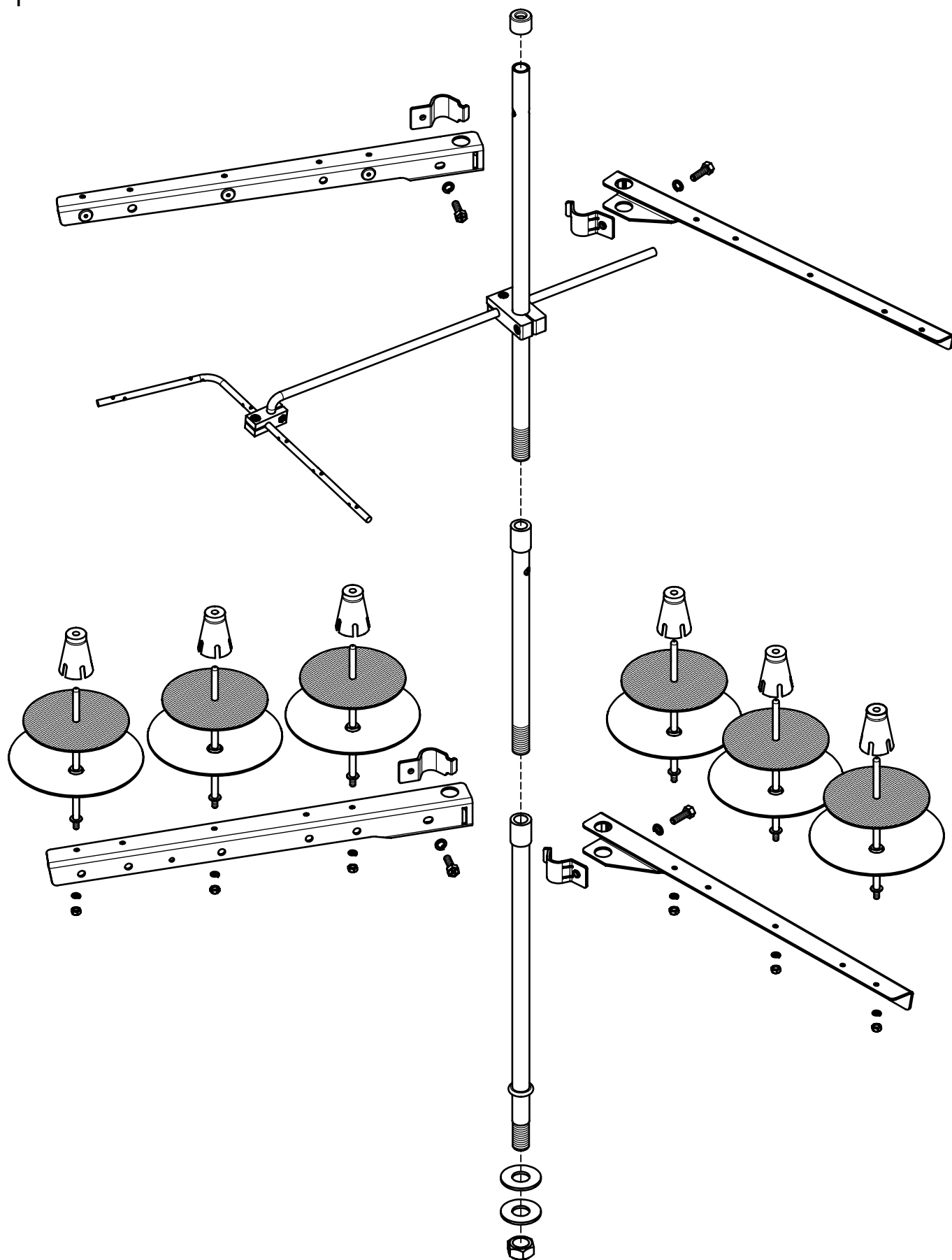


Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	D15-1	Solenoid Valve	電磁閥	1
2	D15-2	Solenoid Valve Bracket	電磁閥座	1
3	P15-15	Nut	螺帽	1
4	P14-9	Presser Lifter Holder	氣缸壓頭	1
5	W9-3	Screw (M5-0.8X12)	螺絲	3
6	P18-9	Screw (M6-1X15)	螺絲	2
7	P13-16	Washer	墊片	2
8	P14-13	Presser Foot Connecting Lever	抬壓腳連桿	1
9	P9-28	Screw (3/16-32X9.1)	螺絲	2
10	D15-10	Solenoid Valve, C. Set	電磁閥組	1

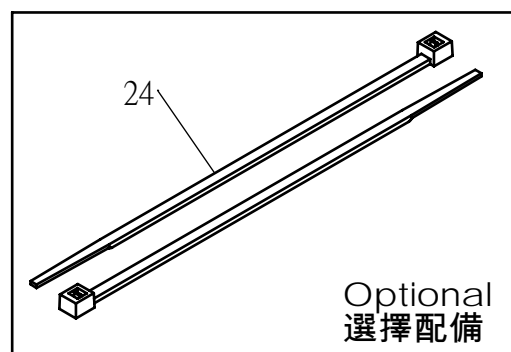
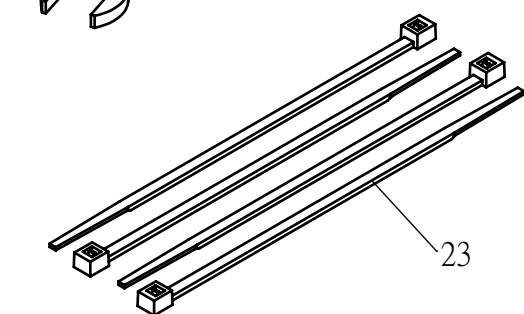
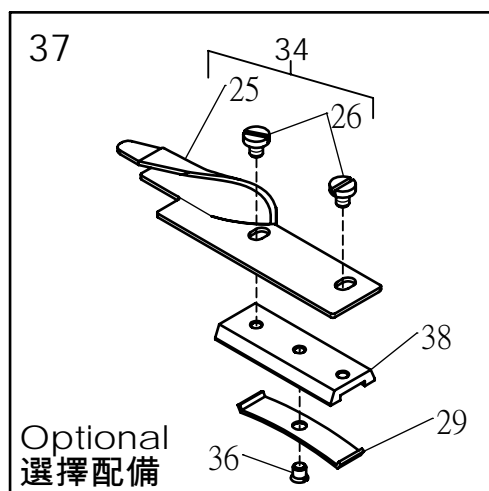
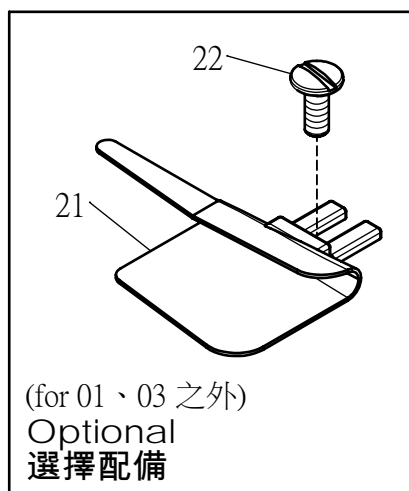
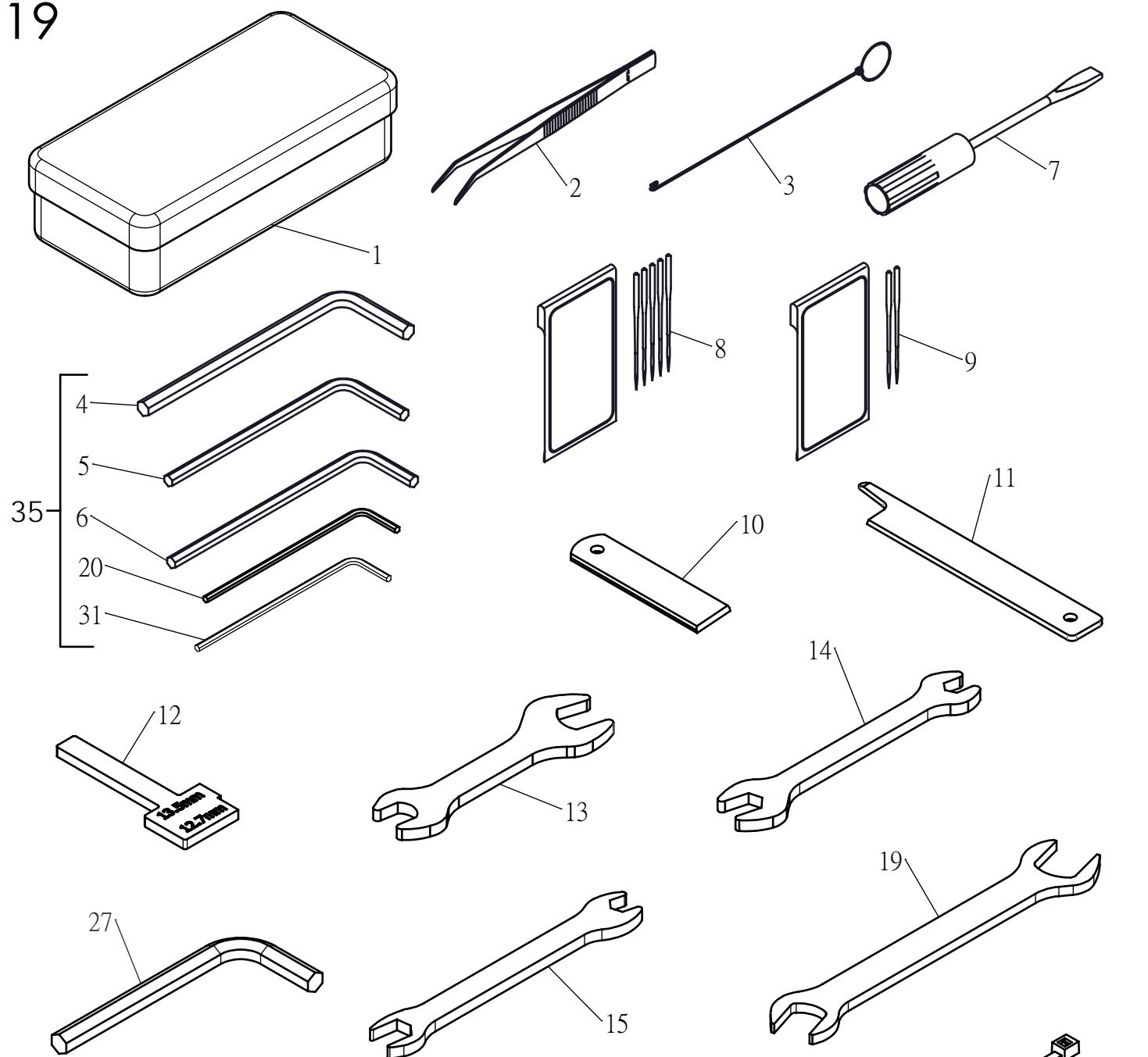


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P16-1	Top Cover	集塵袋上座	1
2	P16-2	Bag Holder	集塵袋下座	1
3	P16-3	Regulator Support	固定座	1
5	W20-33	Wood Screw	木螺絲	4
6	P16-6	Take Over (L=120cm)	接管	1
7	P16-7	Regulator Support	固定座	1
8	P16-8	Wood Screw	木螺絲	4
9	P16-9	Solenoid Valve	電磁閥	1
10	P16-10	L" Connector (L6-01)	L'形風管接頭	1
11	P16-11	Screw (M3-0.5X24)	螺絲	2
12	W25-35	Air Tube(6x4mm)	風管(6x4mm)	2
13	P16-13	Spring Washer	彈簧墊片	2
14	P16-14	Hose Union	風管接頭	1
15	P16-15	Regulator	氣壓錶	1
16	D16-16	Suction Pipe Unit, C. Set (Big Nozzle)	車頭吸管組 (大開口)	1
17	W24-19	Screw (M4-0.7X4)	螺絲	1
18	P16-18	Regulator Support	固定座	1
19	P16-19	Regulator Support	氣壓錶固定牙套	1
20	W4-12	Flat Spring	止動片	1
21	P16-21	Connector (SC6-1-MA)	風管接頭	1
23	W6-3	Screw (M5-0.8X10)	螺絲	4
24	P16-24	Connector	風管接頭	1
25	P13-37	Band (12cm)	束帶(12公分)	2
26	P16-26	A Gas Cylinder	氣瓶	1
27	P16-27	Solenoid Valve, C. Set (AW)	電磁閥組	1
27-1	P16-27-1	Solenoid Valve, C. Set (AT/AW)	電磁閥組	1
28	P16-28	Regulator, C. Set	氣壓錶組	1
29	D16-29	Suction Pipe Unit, C. Set (Small Nozzle)	車頭吸管組 (小開口)	1
30	P16-30	Suction Pipe Movable Support	吸管活動座	1
31	D16-31	Suction Pipe Unit Support (Upper)	吸管固定座(上)	1
32	W9-3	Screw (M5-0.8X12)	螺絲	4
33	W22-12	Washer	墊片	3
34	W15-6	Screw (M5-0.8X16)	螺絲	1
35	W8-3	Nut	螺帽	1
36	P16-36	Suction Pipe Unit Support (Lower)	吸管固定座(下)	1
37	P16-37	Air Pipe	氣管	1
38	P1-58	Screw (M4-0.7X8)	螺絲	2
40	P16-40	Suction Pipe Unit	吸管	1
41	P16-41	Suction Pipe Movable Head	吸管活動頭	1
42	P16-42	Suction Pipe Movable Head	吸管活動頭	1
43	P16-43	Nut	螺帽	6
44	P16-44	Suction Pipe Connector	套管	2
45	P16-45	Waste gathering bag	布帶	1
47	P16-47	Waste Gathering Bag, C. Set	集塵座組	1
50	P16-50	Hose Band	束套	1

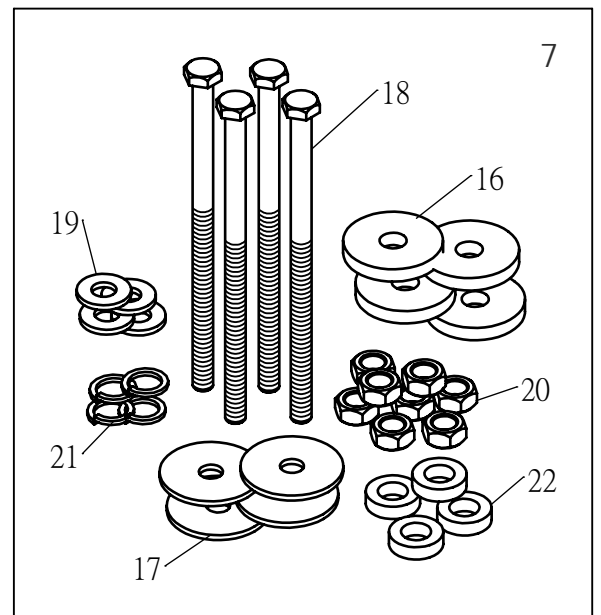
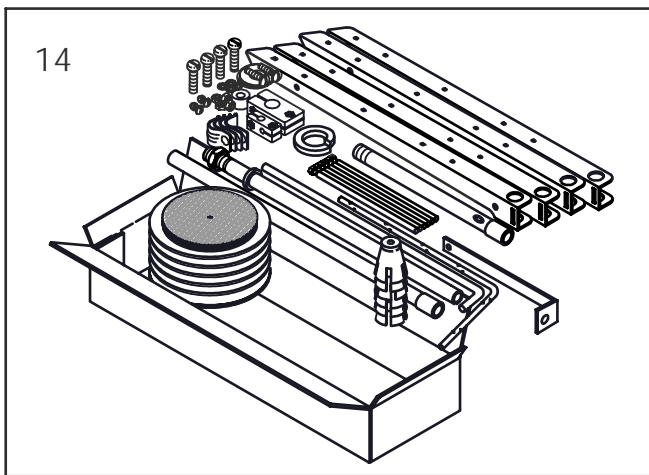
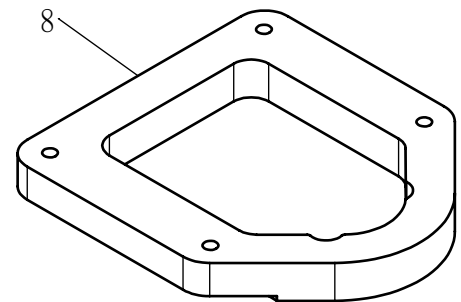
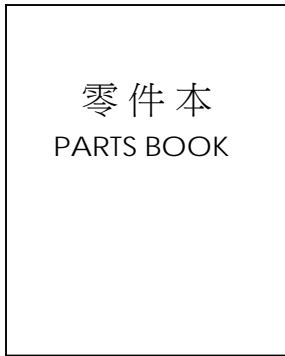
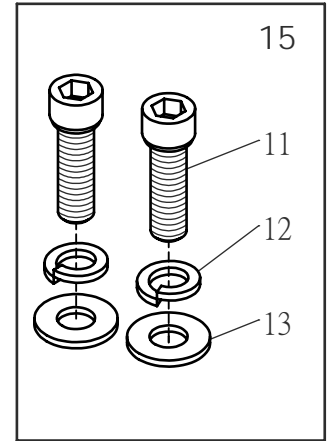
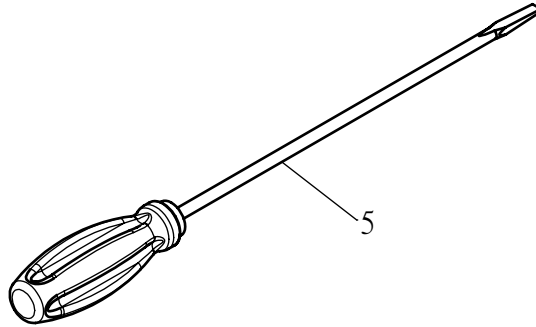
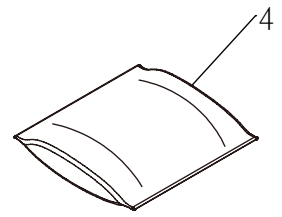
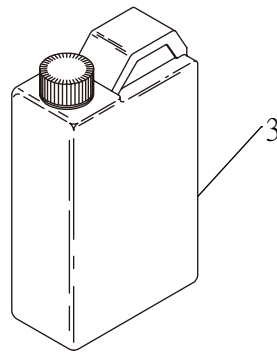
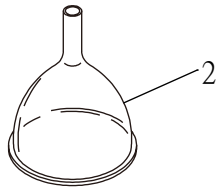
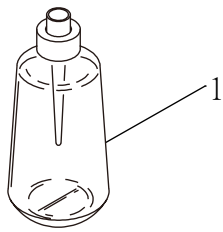
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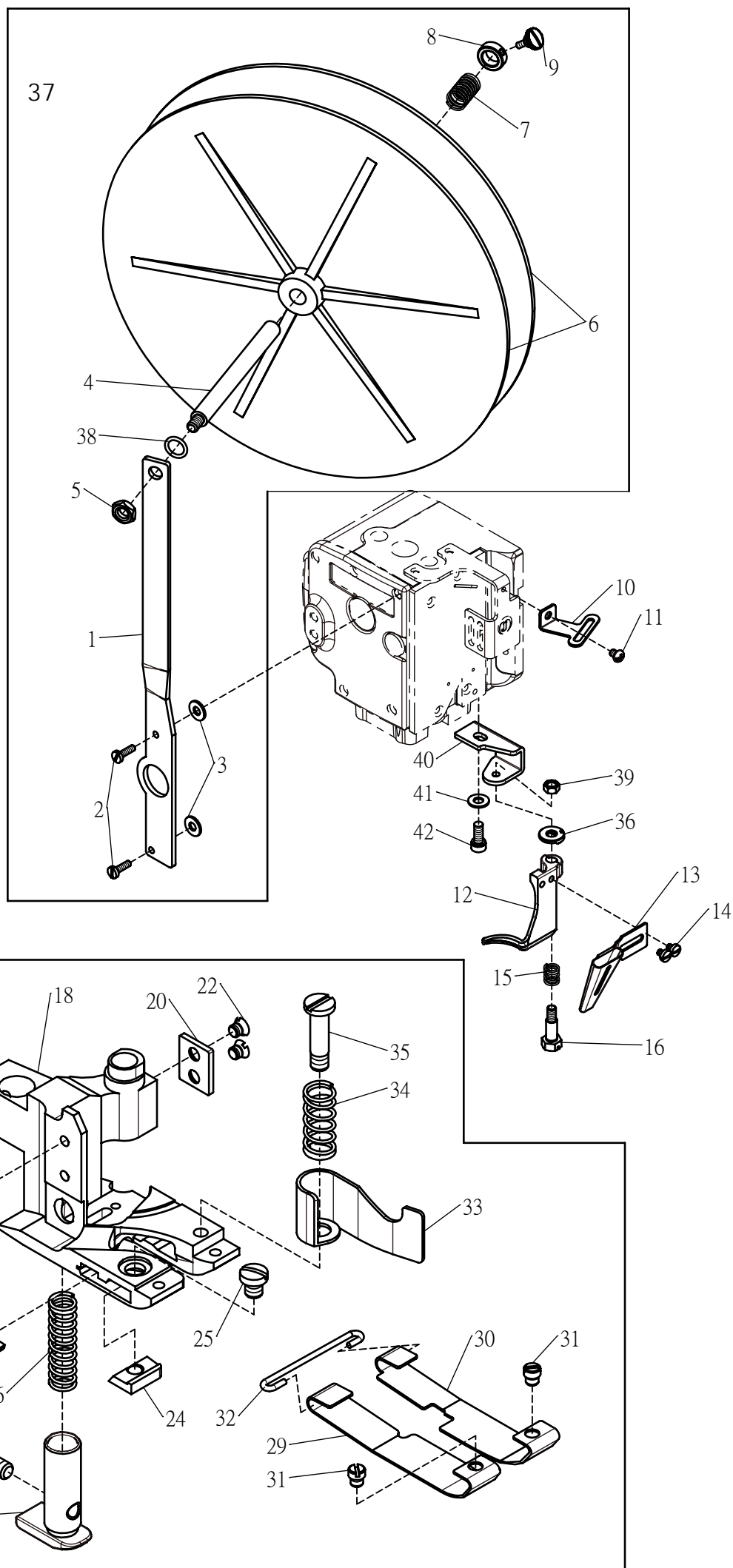
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品名</u>	<u>Req.</u>
1	P20-14	Thread Stand	線架組	1



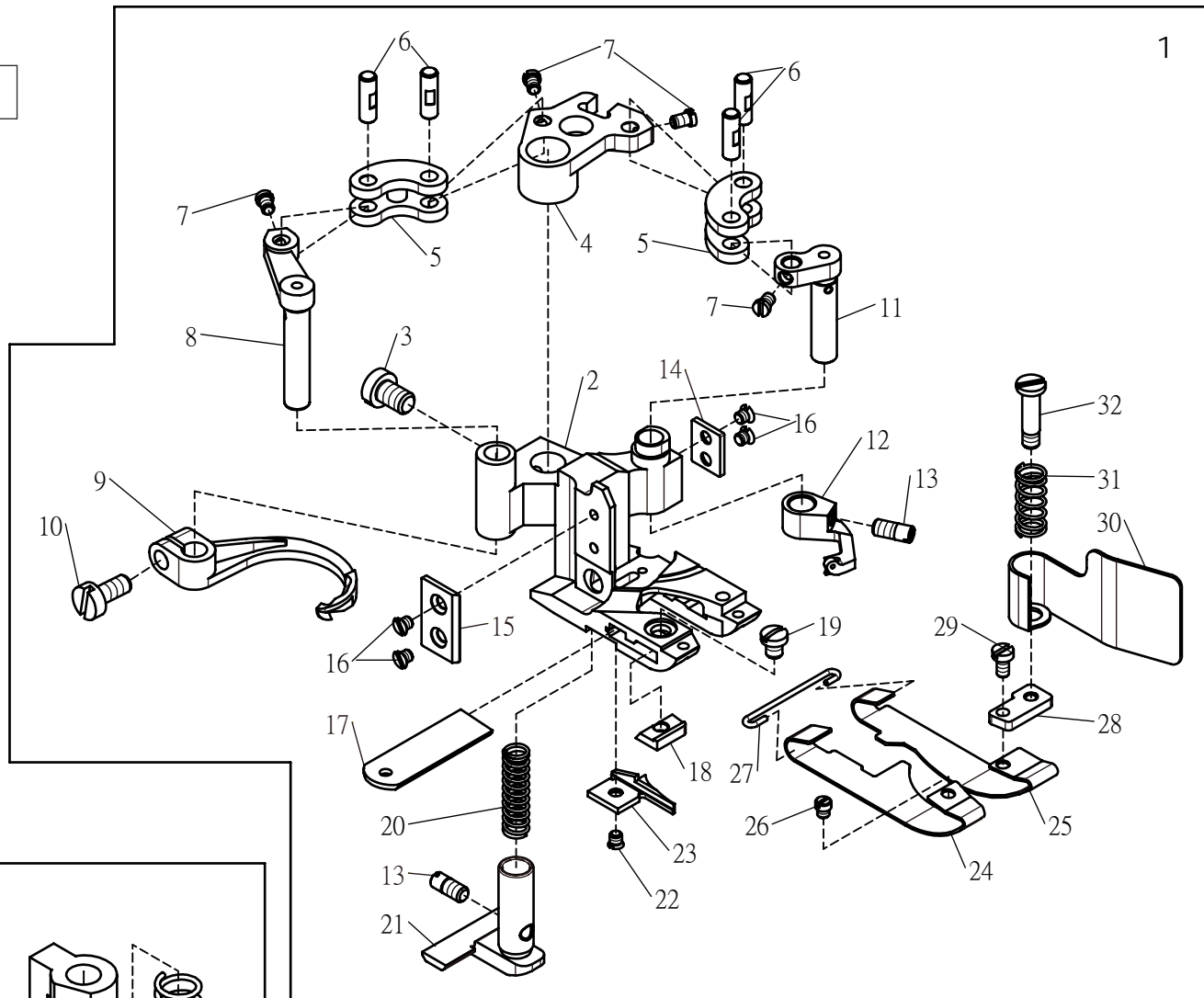
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P19-1	Attachment Box	附件盒	1
2	P19-2	Thread Tweezers	穿線夾	1
3	P19-3	Threading Wire	穿線鐵絲	1
4	P19-4	Hexagonal Wrench (4mm)	內六角板手(4mm)	1
5	P19-5	Hexagonal Wrench (3mm)	內六角板手(3mm)	1
6	P19-6	Hexagonal Wrench (2.5mm)	內六角板手(2.5mm)	1
7	P19-7	Screwdriver	螺絲起子	1
8	P5-41	Needle	擊針	5
9	P5-42	Retainer	假針	2
10	P6-30C	Lower Knife	下切刀片	1
11	P7-42C	Upper Knife	上切刀片	1
12	P19-12	Needle Height Gauge	針棒高度調節器	1
13	P19-13	Wrench	板手	1
14	P19-14	Wrench	板手	1
15	P19-15	Wrench	板手	1
19	P19-19	Wrench	板手	1
20	P19-20	Hexagonal Wrench (1.5mm)	內六角板手(1.5mm)	1
21	P19-21	Folder	導布器	1
22	P19-22	Screw(1/8-44X8)	螺絲	1
23	P13-37	Band (12cm)	束帶(12公分)	4
24	P19-24	Band (15cm)	束帶(15公分)	2
25	P19-25	Folder	導布器	1
26	P3-43	Screw (3/32-56X3.5)	螺絲	2
27	G19-27	Hexagonal Wrench (8mm)	內六角板手(8mm)	1
29	P12-35	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1
31	P19-31	Hexagonal Wrench (2mm)	內六角板手(2mm)	1
34	P19-34	Folder	導布器	1
35	P19-35	Hexagonal Wrench	內六角板手組	1
36	P12-23	Screw(3/32-56X2.5)	螺絲	1
37	P19-37	Folder Assembly	導布器組	1
38	P12-34	Lap Former Slide Block	前導布器滑塊	1



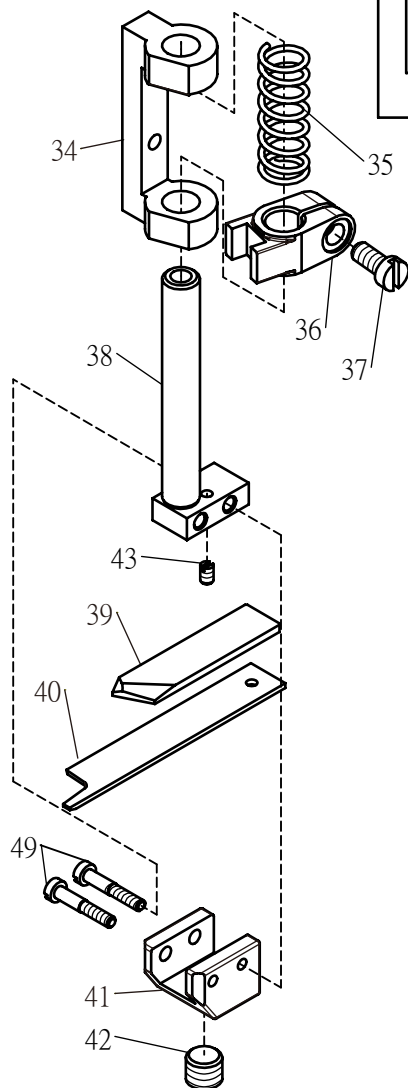
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
1	P20-1	Oiler	油壺	1	
2	P20-2	Funnel	漏斗	1	
3	P20-3	Oil	潤滑油	1	
4	P20-13	Drier	乾燥劑	1	
5	P20-5	Screwdriver	螺絲起子	1	
6	P20-10	Machine Cover	防塵罩	1	
7	D20-7	Screw, C. Set	螺絲組	1	
8	D20-8	Supporting Block Rubber Cushion	車台固定座避震膠墊	1	
9	D20-9	Parts Book	零件本	1	
10	D20-11	Instruction Book	維修手冊	1	
11	G13-22	Screw(3/8-16X30)	螺絲	2	
12	P13-21	Spring Washer	彈簧墊片	2	
13	P13-20	Washer	墊片	2	
14	P20-14	Thread Stand, C. Set	線架組 (6顆)	1	
15	G20-24	Screw, C. Set	螺絲組	1	
16	P20-29	Rubber Washer (Big)	防震墊片 (大)	4	
17	P20-22	Washer	墊片	4	
18	D20-18	Screw(5/16-18X125)	螺絲	4	
19	P20-19	Washer	墊片	4	
20	P20-20	Nut	螺帽	8	
21	P20-21	Spring Washer	彈簧墊片	4	
22	P20-30	Rubber Washer (Small)	防震墊片 (小)	4	



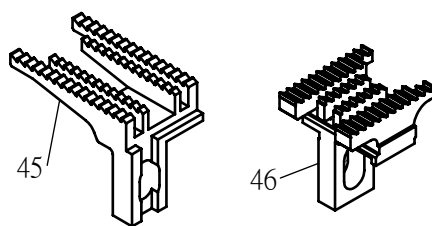
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P22-1	Tape Reel Support	支撐架	1
2	P22-2	Screw(9/64-40X12)	螺絲	2
3	P22-3	Rubber Cushion	橡膠墊片	2
4	P22-4	Tape Reel Shaft	支撐桿	1
5	P22-5	Nut	螺母	1
6	P22-6	Tape Base	塑膠盤	2
7	P22-7	Tape Reel Spring	彈簧	1
8	P22-8	Collar	軸環	1
9	P22-9	Screw(9/64-40X7.5)	螺絲	1
10	P22-10	Tape Guide	導布片	1
11	P22-11	Screw(M4-0.7X5)	螺絲	1
12	P22-12	Frame Chip Guard	防護蓋	1
13	P22-13	Folder	喇叭	1
14	P22-14	Screw(9/64-40X4.5)	螺絲	2
15	P22-15	Frame Chip Guard Spring	彈簧	1
16	P22-16	Screw(M5-0.8X8.7)	螺絲	1
17	P22-17	Presser Foot, C. Set	壓腳組	1
18	P22-18	Presser Foot	壓腳	1
19	P6-16	Screw(11/64-40X6.3)	螺絲	1
20	P6-27	Presser Foot Attach Piece (Right)	壓整連接片(右)	1
21	P6-28	Presser Foot Attach Piece (Left)	壓整連接片(左)	1
22	P6-29	Screw(3/32-56X1.5)	螺絲	4
23	P6-30	Lower Knife	下切刀	1
24	P6-31	Lower Knife Clamp	下切刀夾板	1
25	P6-32	Screw(1/8-44X3.5)	螺絲	1
26	P6-33	Yielding Secion Spring	小壓具彈簧	1
27	P6-34	Yielding Secion	小壓具	1
28	P6-26	Screw(1/8-44X5)	螺絲	1
29	P22-29	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
30	P22-30	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
31	P6-38	Screw(3/32-56X2)	螺絲	2
32	P6-39	Spring Plate Holder	彈簧片固定鐵勾	1
33	P22-33	Chip Guard	切角防護片	1
34	P6-41	Chip Guard Spring	切角防護片彈簧	1
35	P6-42	Screw(1/8-44X3.4)	螺絲	1
36	P22-36	Frame chip Guard Washer	墊片	1
37	P22-37	Tape Base, C. Set	塑膠盤組	1
38	P1-5	O-Ring	O型橡膠環	1
39	W8-3	Nut	螺母	1
40	D19-16	Frame Chip Guard connector	防護蓋連結座	1
41	P8-8	Washer	墊片	1
42	W9-3	Screw(M5-0.8X12)	螺絲	1



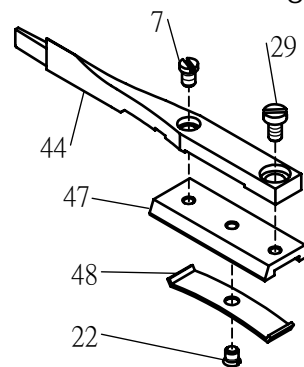
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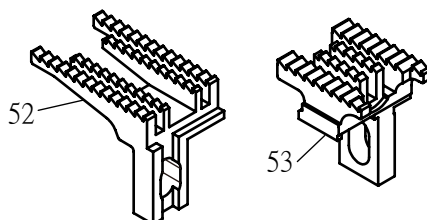
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同MJ62(GX)-452(460)-02
送料具搖桿組。
STANDARD.
THE SAME MJ62(GX)-452(460)-02
FEED ROCKER,C.SET



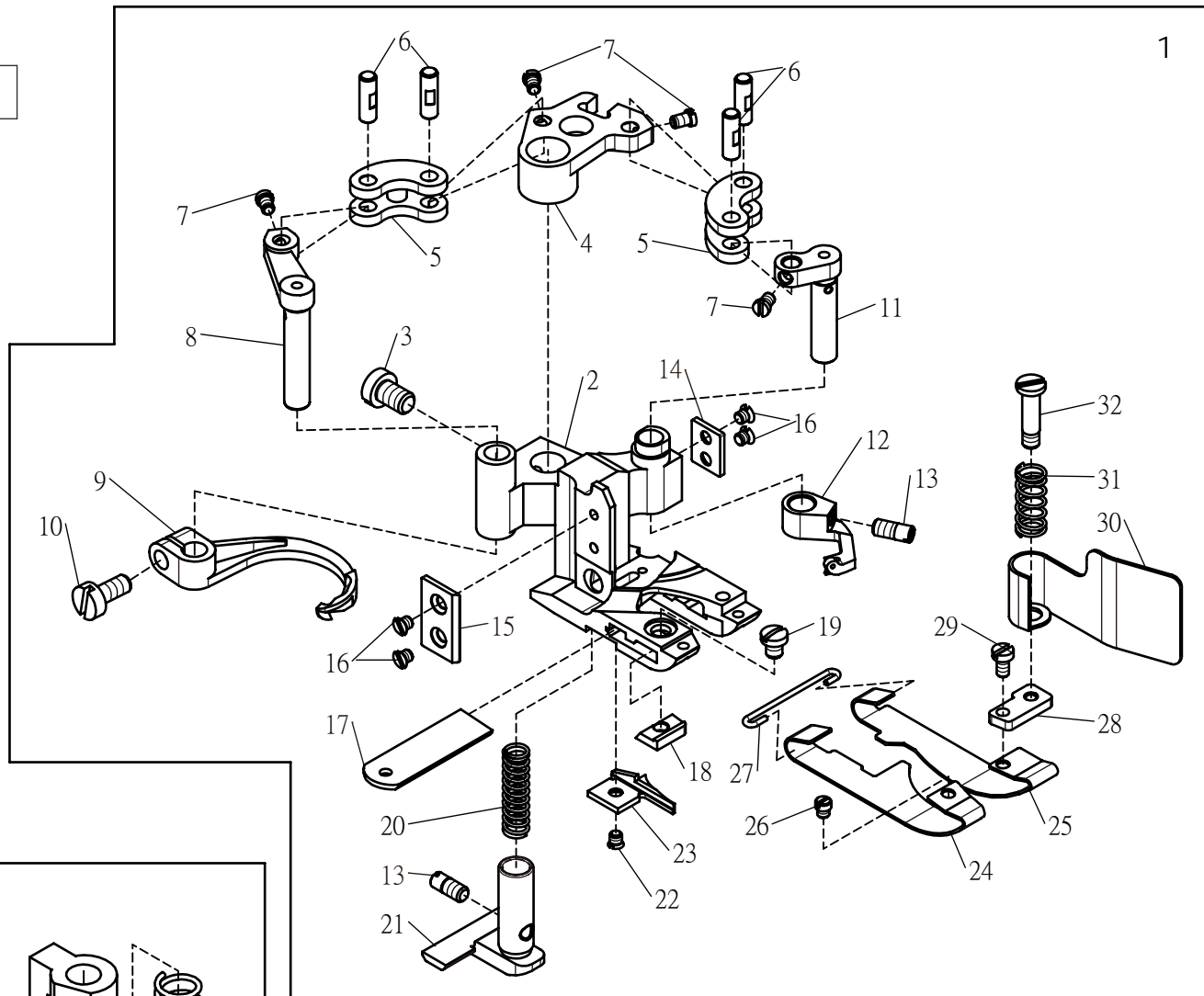
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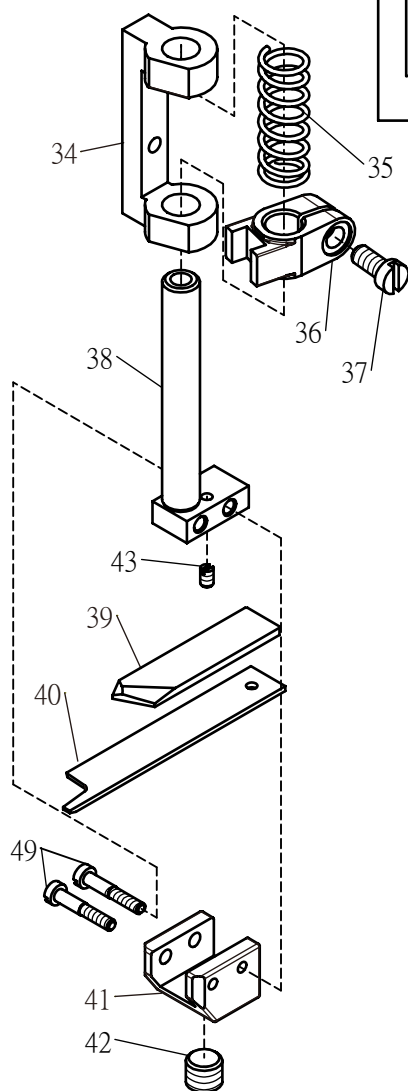
B: 須特別指定 SPECIAL ORDER
51 粗牙 Coarse Teeth



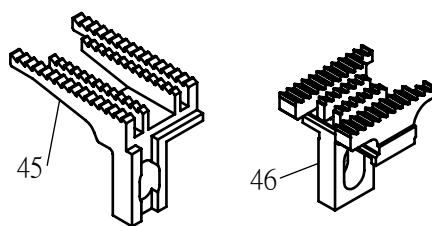
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P23-1	Double Side Cut Presser Foot, C. Set	雙切壓腳組	1
2	P23-2	Double Side Cut Presser Foot	雙切壓腳	1
3	P6-16	Screw (11/64-40X6.3)	螺絲	1
4	P6-17	Carrier/Hook Driving Segment	上勾針驅動扇形片	1
5	P6-18	Carrier/Hook Driving Lever Link	上勾針驅動連桿	2
6	P6-19	Link Pin	連桿插梢	4
7	P6-20	Screw (3/32-56X3.3)	螺絲	5
8	P6-21	Thread Hook Driving Lever	勾針驅動槓桿	1
9	P6-22	Top Cover Thread Hook	上飾線過線勾	1
10	P1-43	Screw (9/64-40X8)	螺絲	1
11	P6-24	Top Cover Thread Carrier Driving Lever	上飾線托架驅動槓桿	1
12	P6-25	Top Cover Thread Carrier	上飾線過線勾右	1
13	P6-26	Screw (1/8-44X5)	螺絲	2
14	P6-27	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1
15	P6-28	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1
16	P6-29	Screw(3/32-56X2.4)	螺絲	4
17	P23-17	Lower Knife	下切刀	1
18	P6-31	Lower Knife Clamp	下切刀夾板	1
19	P6-32	Screw (1/8-44X3.5)	螺絲	1
20	P6-33	Yielding Section Spring	小壓具彈簧	1
21	P12-21	Yielding Section	小壓具	1
22	P12-23	Screw(3/32-56X2.5)	螺絲	2
23	P23-23	Presser Foot Tongue	壓腳舌片	1
24	P23-24	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
25	P23-25	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
26	P6-38	Screw (3/32-56X2)	螺絲	1
27	P6-39	Spring Plate Holder	彈簧片固定座	1
28	P6-35	Chip Guard Plate	切角防護片座	1
29	P6-64	Screw (3/32-56X4.3)	螺絲	2
30	P6-40	Chip Guard	切角防護片	1
31	P6-41	Chip Guard Spring	切角防護片彈簧	1
32	P6-42	Screw (1/8-44X3.4)	螺絲	1
33	P23-33	Knife Holder Guide Collar, C. Set	活動刀組	1
34	P7-33	Knife Holder Shank Support	上切刀固定座支架	1
35	P7-34	Knife Holder Spring	上切刀固定座彈簧	1
36	P7-35	Knife Holder Guide Collar	上切刀彈簧固定座	1
37	P7-36	Screw (9/64-40X8)	螺絲	1
38	P23-38	Knife Holder Shank	上切刀固定座柄	1
39	P23-39	Knife Support	上切刀支架	1
40	P23-40	Upper Knife	上切刀	1



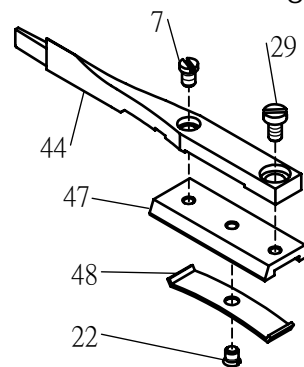
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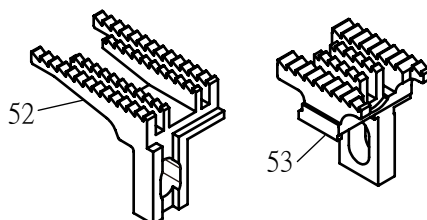
A：標準品
同MJ62(GX)-452(460)-02
送料具搖桿組。
STANDARD.
THE SAME MJ62(GX)-452(460)-02
FEED ROCKER,C.SET



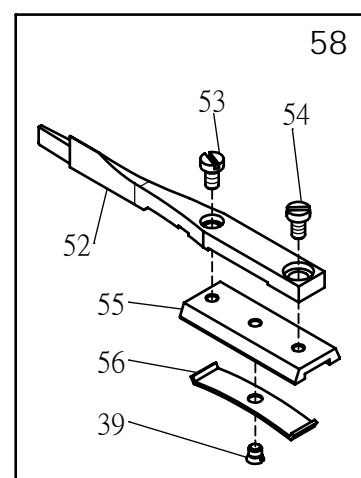
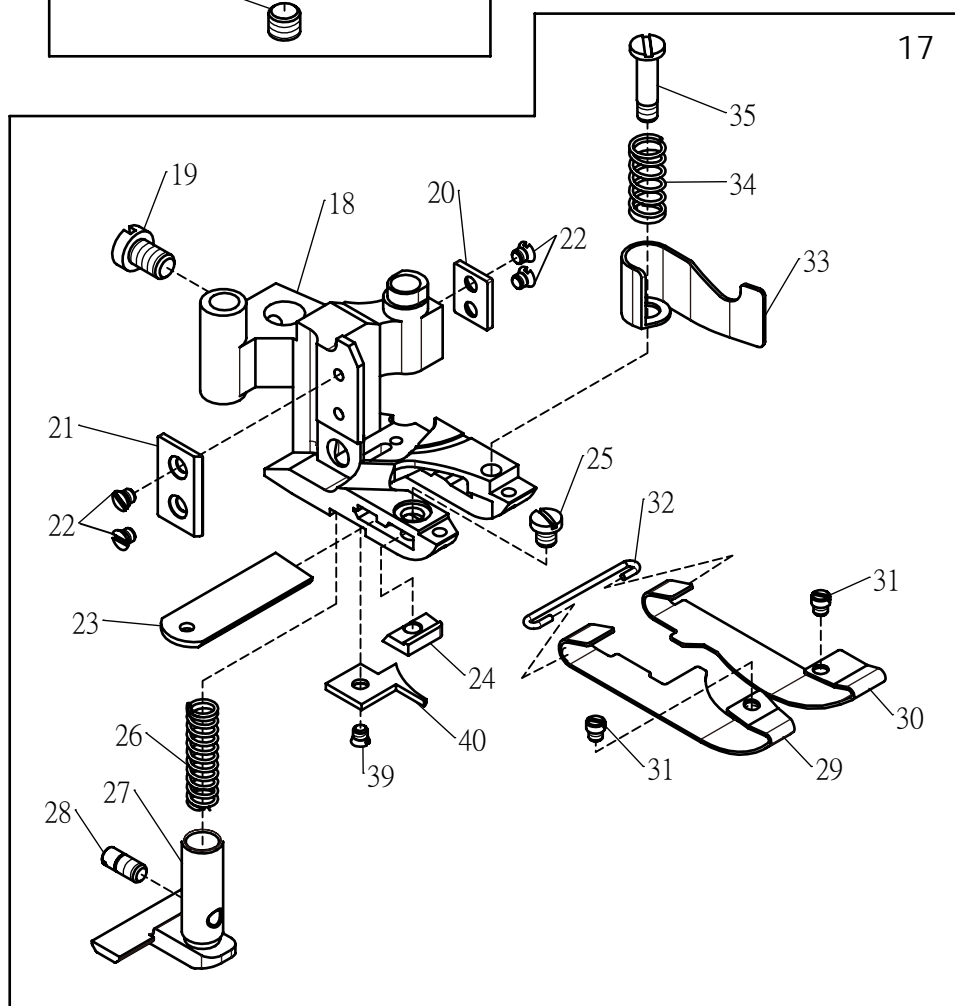
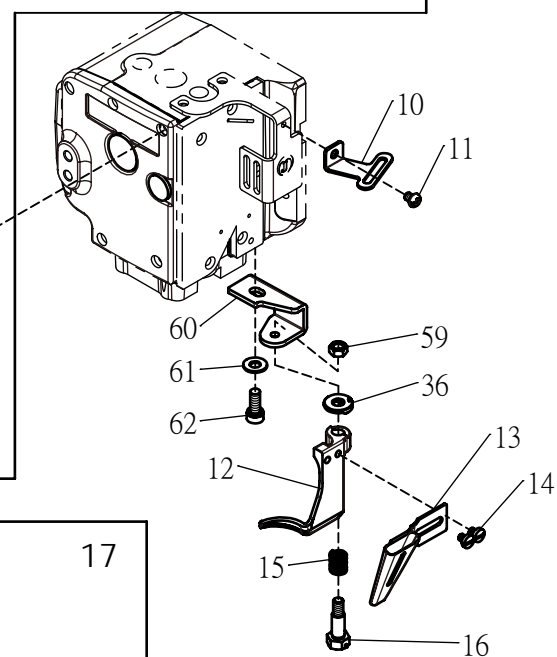
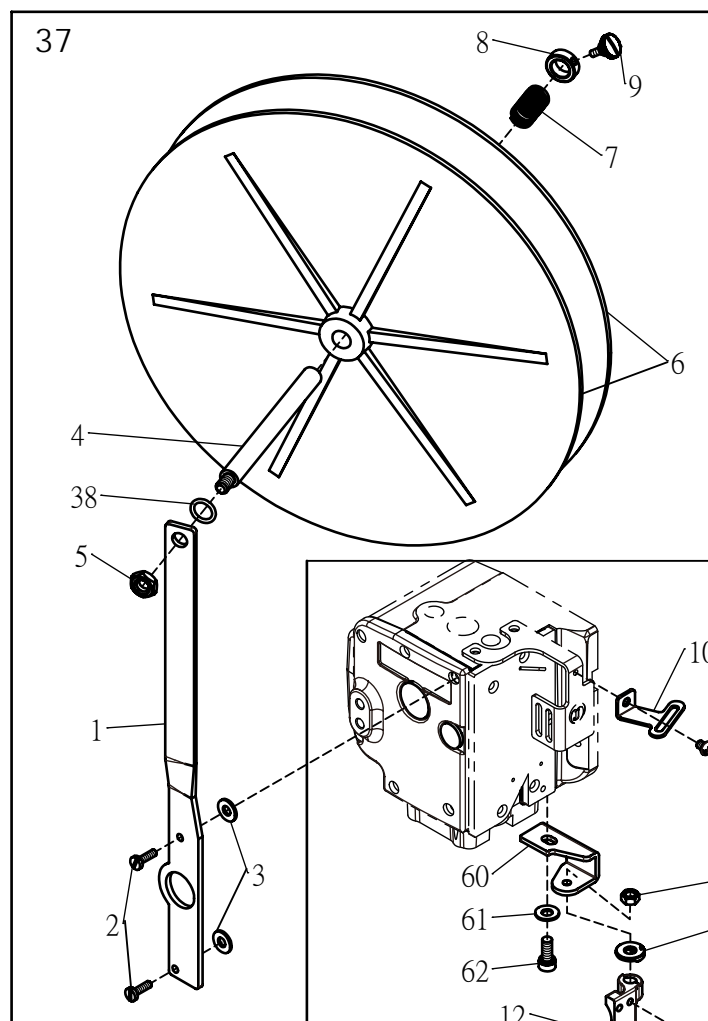
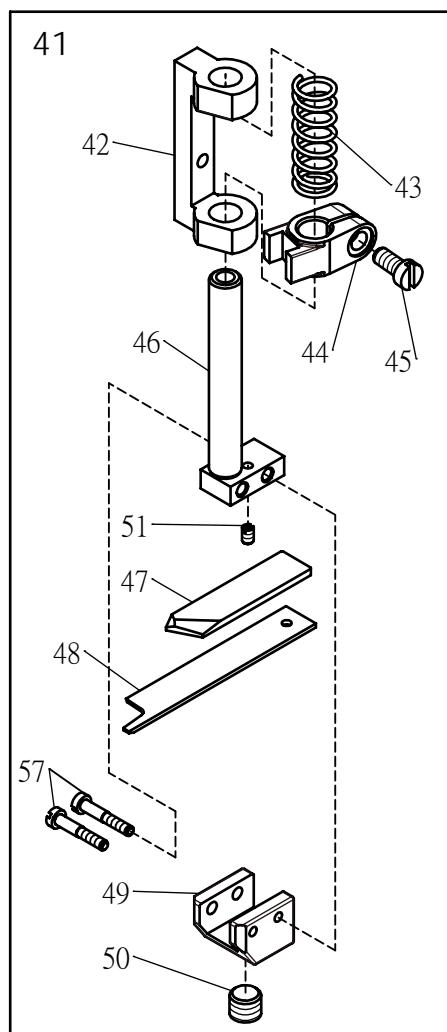
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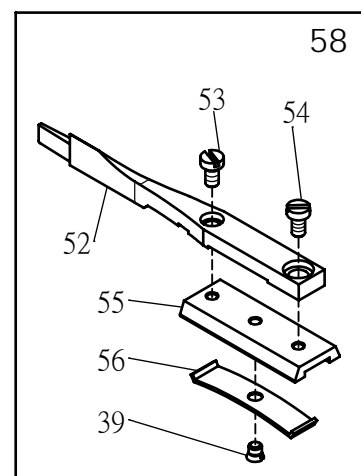
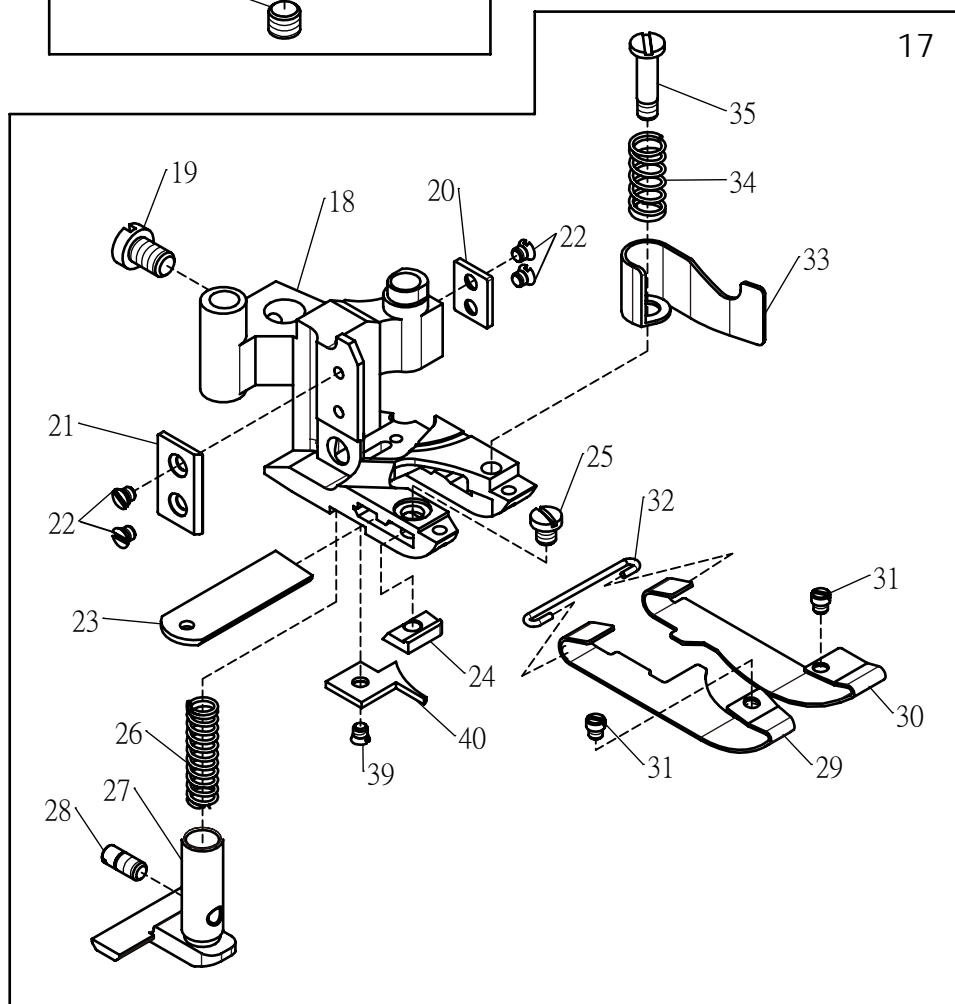
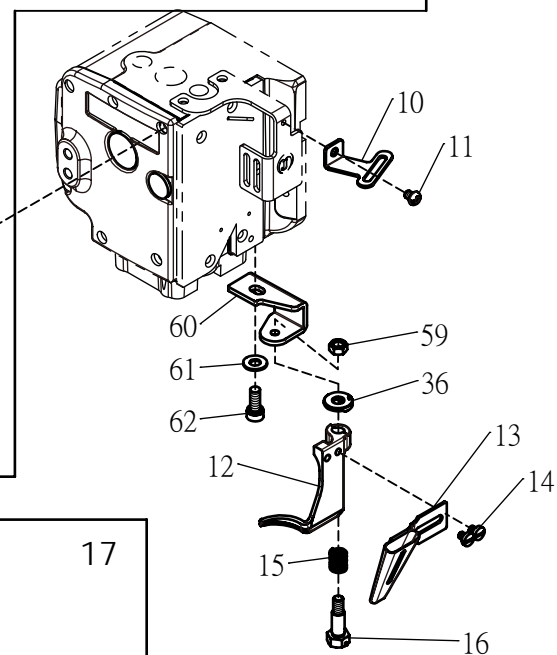
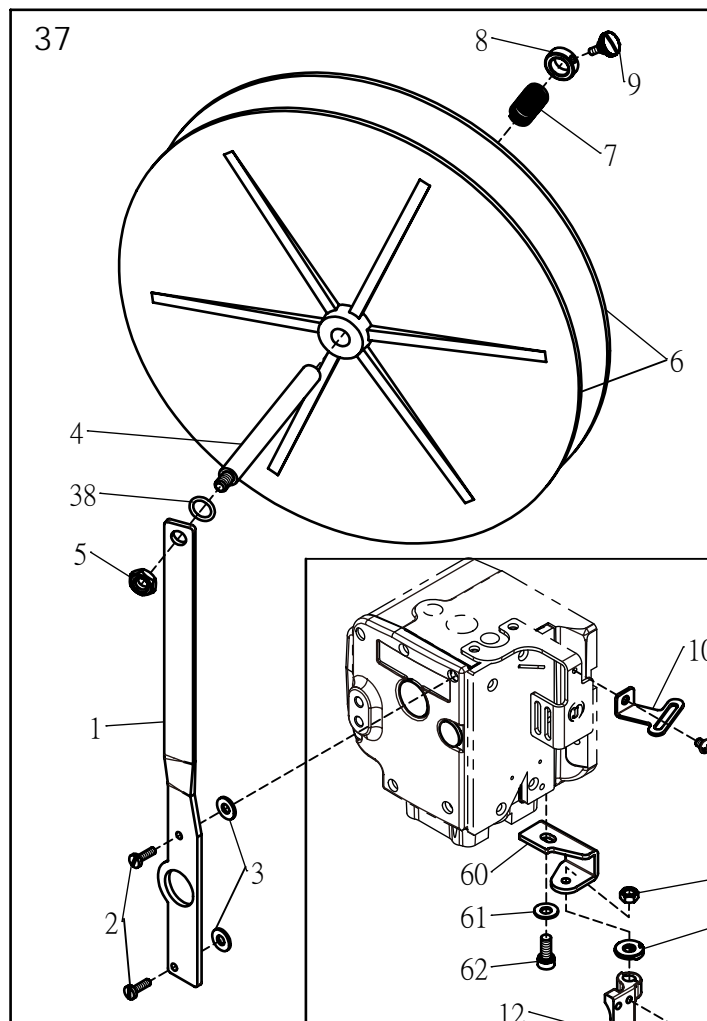
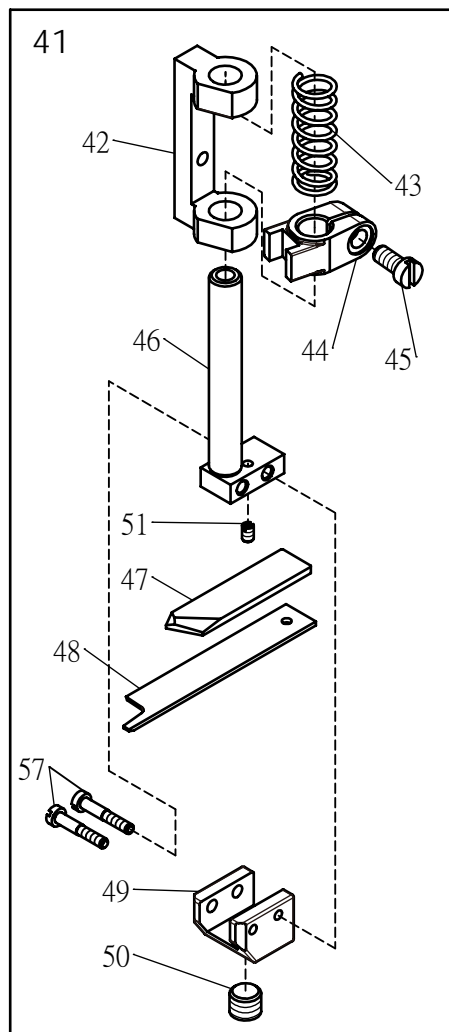
B：須特別指定 SPECIAL ORDER
51 粗牙 Coarse Teeth



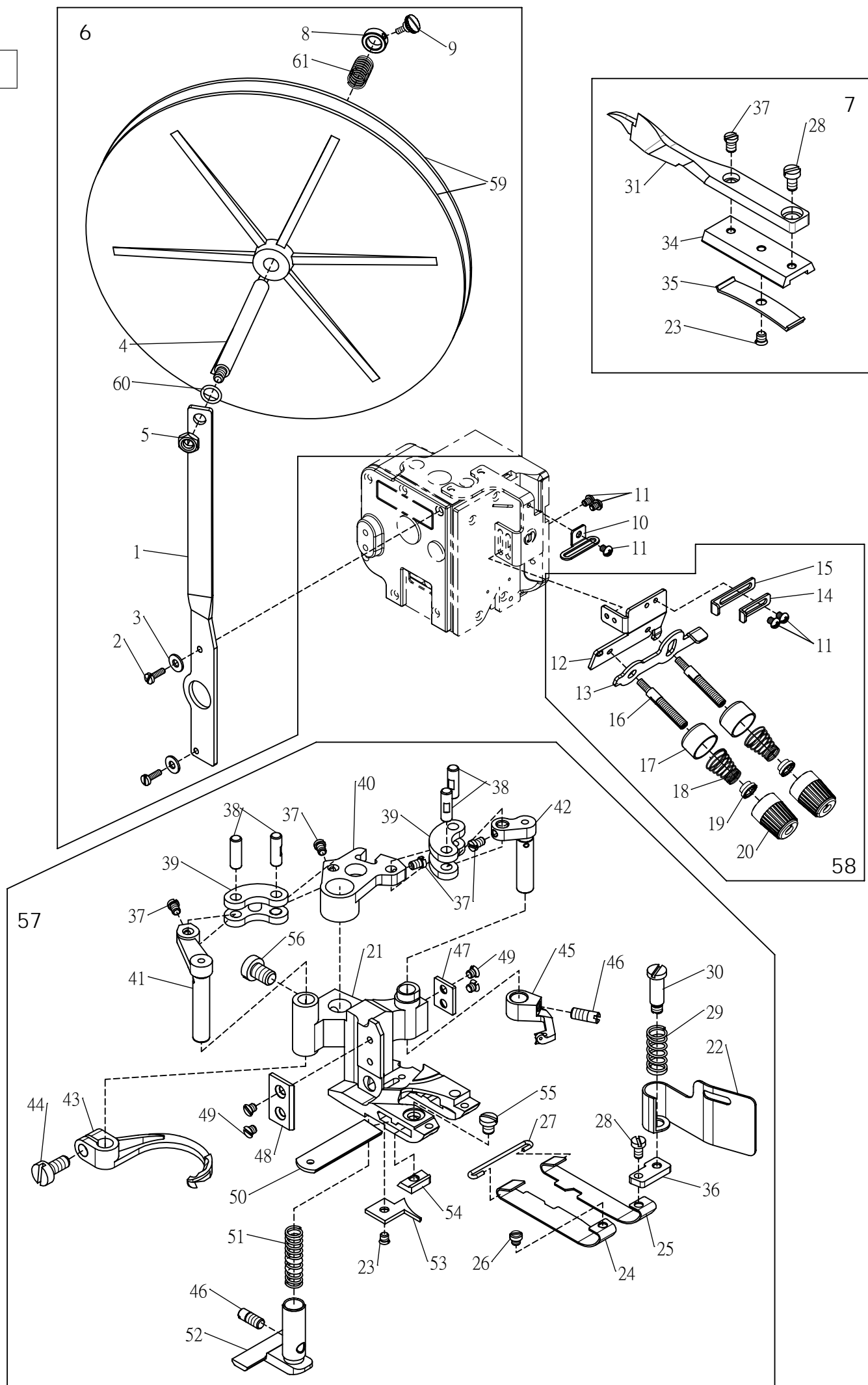
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P23-41	Knife Holder	上切刀固定座	1
42	P7-45	Screw (1/4-40X5)	螺絲	1
43	P7-39	Screw (3/32-56X3.5)	螺絲	1
44	P23-44	Lap Former	前導布器	1
45	P10-7	Differential Feed Dog	差動齒	1
46	P12-41	Main Feed Dog	主齒	1
47	P12-34	Lap Former Slide Block	前導布器滑塊	1
48	P12-35	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1
49	P7-44	Screw (3/32-56X7)	螺絲	2
50	P23-50	Lap Former, C. Set	前導布器組	1
51	P23-51	Feed Dog, C. Set (Coarse Teeth)	勾齒組(粗齒)	1
52	P10-54	Differential Feed Dog	差動齒	1
53	P23-53	Main Feed Dog	主齒	1



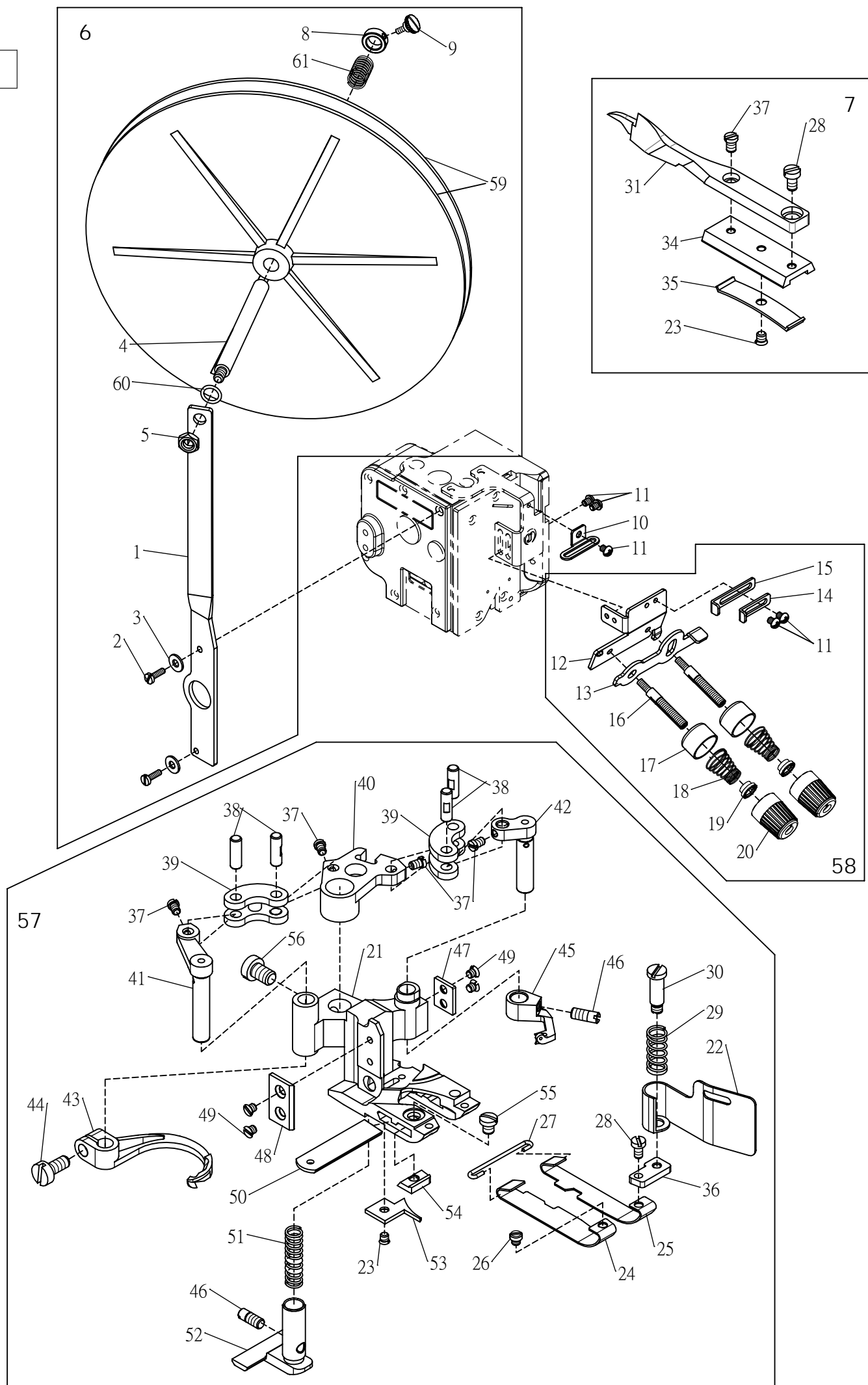
Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P22-1	Tape Reel Support	支撐架	1
2	P22-2	Screw(9/64-40X12)	螺絲	2
3	P22-3	Rubber Cushion	橡膠墊片	2
4	P22-4	Tape Reel Shaft	支撐桿	1
5	P22-5	Nut	螺母	1
6	P22-6	Tape Base	塑膠盤	2
7	P22-7	Tape Reel Spring	彈簧	1
8	P22-8	Collar	軸環	1
9	P22-9	Screw(9/64-40X7.5)	螺絲	1
10	P22-10	Tape Guide	導布片	1
11	P22-11	Screw(M4-0.7X5)	螺絲	1
12	P22-12	Frame Chip Guard	防護蓋	1
13	P22-13	Folder	喇叭	1
14	P22-14	Screw(9/64-40X4.5)	螺絲	2
15	P22-15	Frame Chip Guard Spring	彈簧	1
16	P22-16	Screw(M5-0.8X8.7)	螺絲	1
17	P24-17	Presser Foot, C. Set	壓腳組	1
18	P24-18	Presser Foot	壓腳	1
19	P6-16	Screw(11/64-40X6.3)	螺絲	1
20	P6-27	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1
21	P6-28	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1
22	P6-29	Screw(3/32-56X1.5)	螺絲	4
23	P23-17	Lower Knife	下切刀	1
24	P6-31	Lower Knife Clamp	下切刀夾板	1
25	P6-32	Screw(1/8-44X3.5)	螺絲	1
26	P6-33	Yielding Secion Spring	小壓具彈簧	1
27	P12-21	Yielding Secion	小壓具	1
28	P6-26	Screw(1/8-44X5)	螺絲	1
29	P23-24	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
30	P23-25	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
31	P6-38	Screw(3/32-56X2)	螺絲	2
32	P6-39	Spring Plate Holder	彈簧片固定鐵勾	1
33	P22-33	Chip Guard	切角防護片	1
34	P6-41	Chip Guard Spring	切角防護片彈簧	1
35	P6-42	Screw(1/8-44X3.4)	螺絲	1
36	P22-36	Frame chip Guard Washer	墊片	1
37	P22-37	Tape Base, C. Set	塑膠盤組	1
38	P1-5	O-Ring	O型橡膠環	1
39	P12-23	Screw(3/32-56X2.5)	螺絲	2
40	P12-22	Presser Foot Tongue	壓腳舌片	1



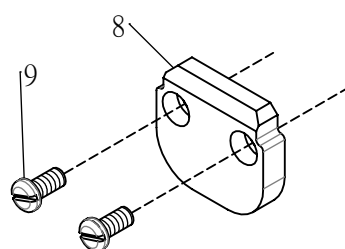
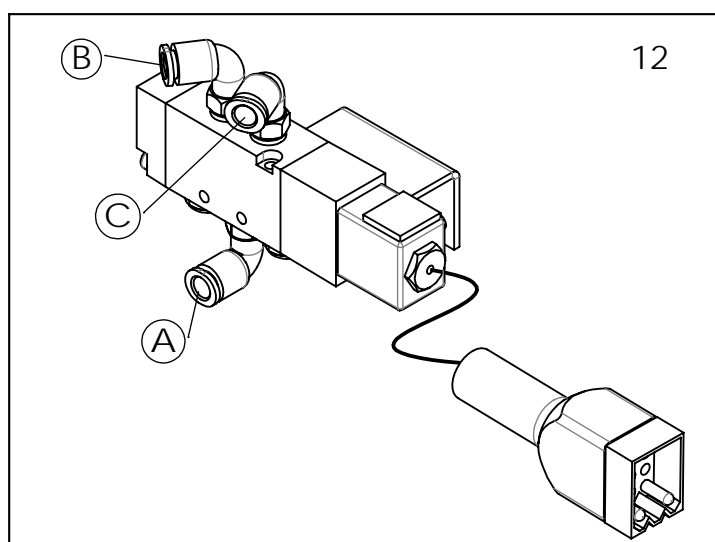
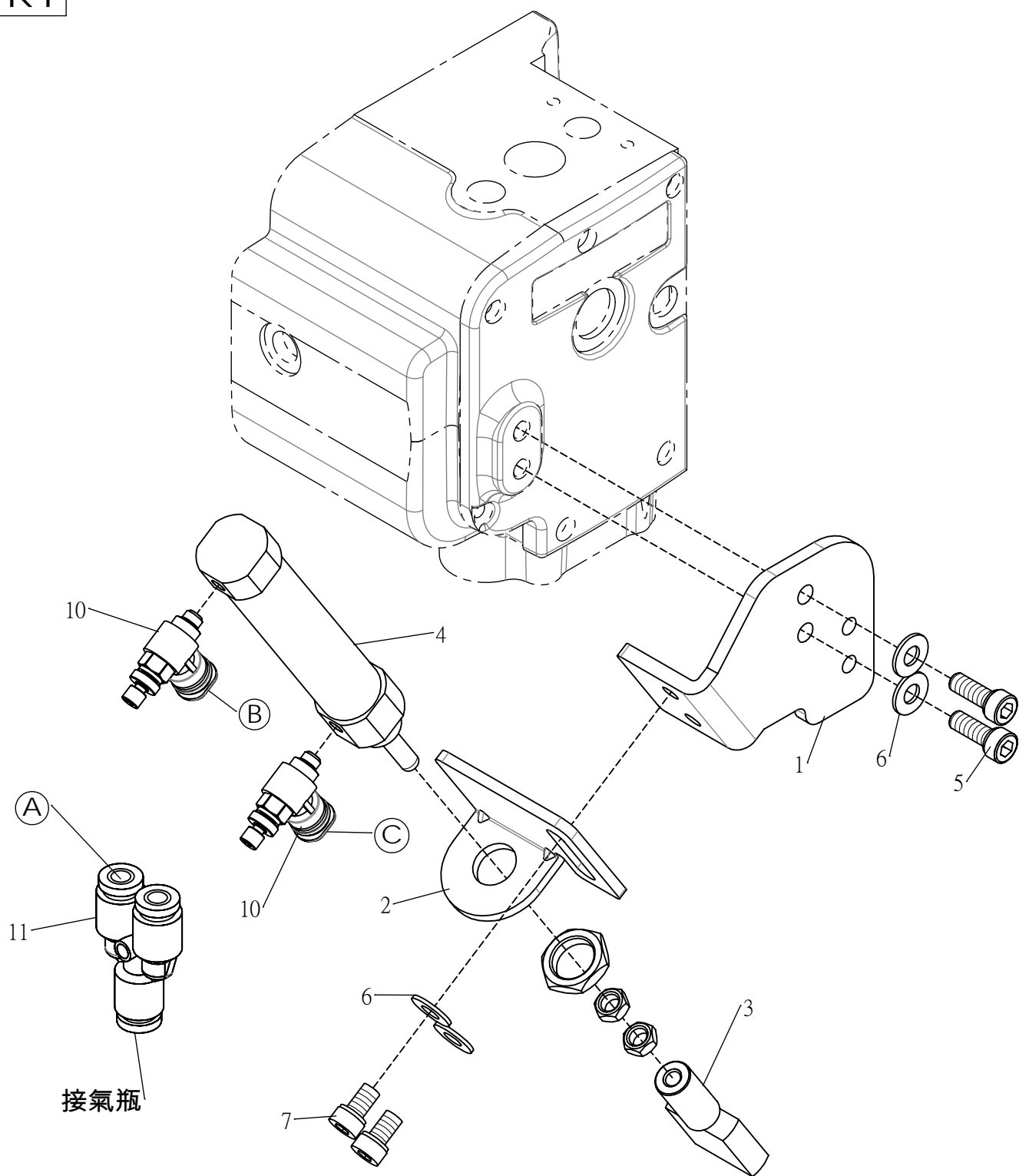
Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>	
41	P23-33	Knife Holder Guide Collar, C. Set	活動刀組	1	
42	P7-33	Knife Holder Shank Support	上切刀固定座支架	1	
43	P7-34	Knife Holder Spring	上切刀固定座彈簧	1	
44	P7-35	Knife Holder Guide Collar	上切刀彈簧固定座	1	
45	P7-36	Screw (9/64-40X8)	螺絲	1	
46	P23-38	Knife Holder Shank	上切刀固定座柄	1	
47	P23-39	Knife Support	上切刀支架	1	
48	P23-40	Upper Knife	上切刀	1	
49	P23-41	Knife Holder	上切刀固定座	1	
50	P7-45	Screw (1/4-40X5)	螺絲	1	
51	P7-39	Screw (3/32-56X3.5)	螺絲	1	
52	P23-44	Lap Former	前導布器	1	
53	P6-20	Screw (3/32-56X3.3)	螺絲	1	
54	P6-64	Screw (3/32-56X3.9)	螺絲	1	
55	P12-34	Lap Former Slide Block	前導布器滑塊	1	
56	P12-35	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1	
57	P7-44	Screw (3/32-56X7)	螺絲	2	
58	P23-50	Lap Former, C. Set	前導布器組	1	
59	W8-3	Nut	螺母	1	
60	D19-16	Frame Chip Guard connector	防護蓋連結座	1	
61	P8-8	Washer	墊片	1	
62	W9-3	Screw(M5-0.8X12)	螺絲	1	



Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P22-1	Tape Reel Support	支撐架	1
2	P22-2	Screw(9/64-40X12)	螺絲	2
3	P22-3	Rubber Cushion	橡膠墊片	2
4	P22-4	Tape Reel Shaft	支撐桿	1
5	P22-5	Nut	螺母	1
6	P22-37	Tape Base, C. Set	塑膠盤組	1
7	P12-47	Lap Former, C. Set	前導布器組	1
8	P22-8	Collar	軸環	1
9	P22-9	Screw(9/64-40X7.5)	螺絲	1
10	P25-10	Tape Guide	導布片	1
11	P22-11	Screw(M4-0.7X5)	螺絲	5
12	P25-12	Guide	固定板	1
13	P25-13	Tension Disc	夾布片	1
14	P25-14	Tape Guide	導布片	1
15	P25-15	Tape Guide	導布片	1
16	W14-21	Screw Stud	螺樁	2
17	W14-23	Cup	彈簧護圈	2
18	W14-27	Spring	彈簧	2
19	W14-25	Spring Bushing	棘齒輪	2
20	W14-26	Post Nut	鬆線調整螺帽	2
21	P25-21	Double Side Cut Presser Foot	雙切壓腳	1
22	P25-22	Chip Guard	切角防護片	1
23	P12-23	Screw(3/32-56X2.5)	螺絲	2
24	P12-24	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
25	P12-25	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
26	P6-38	Screw (3/32-56X2)	螺絲	1
27	P6-39	Spring Plate Holder	彈簧片固定座	1
28	P6-64	Screw (3/32-56X4.3)	螺絲	2
29	P6-41	Chip Guard Spring	切角防護片彈簧	1
30	P6-42	Screw (1/8-44X3.4)	螺絲	1
31	P12-31	Lap Former	前導布器	1
32				
33				
34	P12-34	Lap Former Slide Block	前導布器滑塊	1
35	P12-35	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1
36	P6-35	Chip Guard Plate	切角防護片座	1
37	P6-20	Screw (3/32-56X3.3)	螺絲	5
38	P6-19	Link Pin	連桿插梢	4
39	P6-18	Carrier/Hook Driving Lever Link	上勾針驅動連桿	2
40	P6-17	Carrier/Hook Driving Segment	上勾針驅動扇形片	1



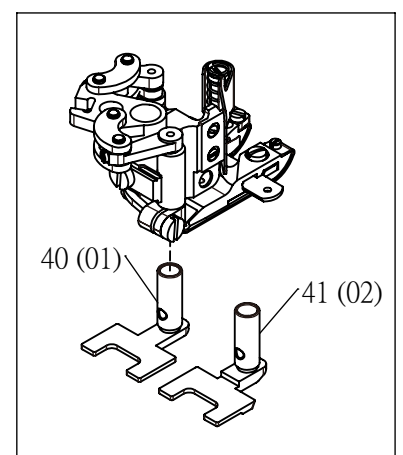
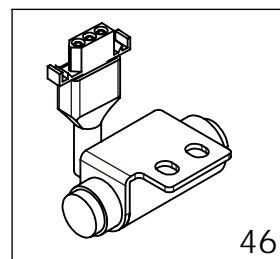
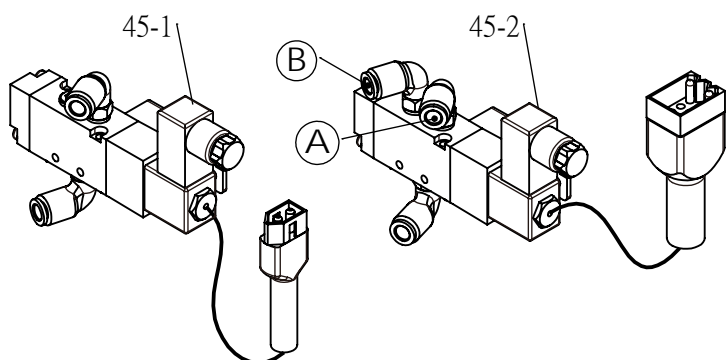
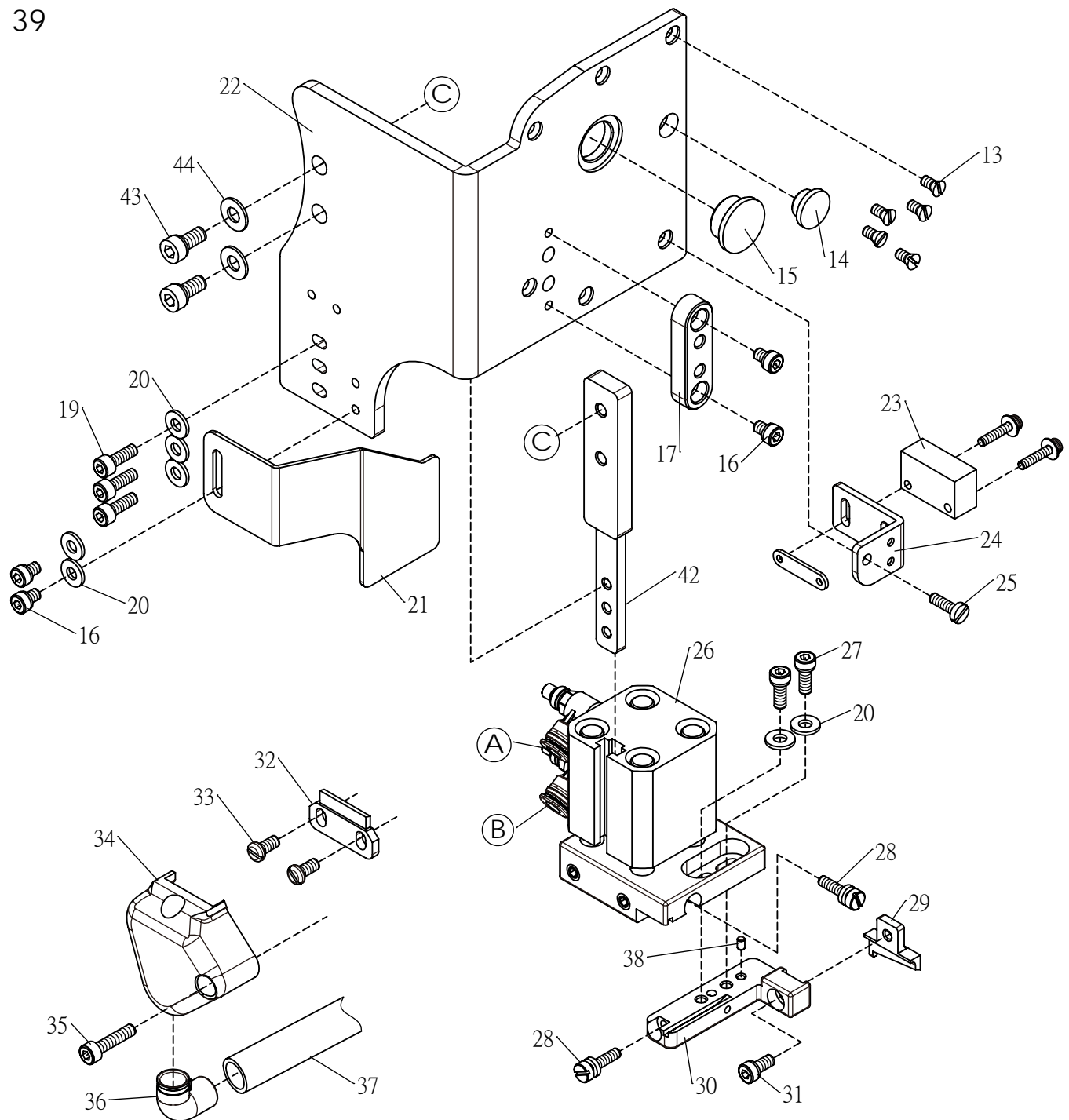
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P6-21	Thread Hook Driving Lever	勾針驅動槓桿	1
42	P6-24	Top Cover Thread Carrier Driving Lever	上飾線托架驅動槓桿	1
43	P6-22	Top Cover Thread Hook	上飾線過線勾	1
44	P1-43	Screw (9/64-40X8)	螺絲	1
45	P6-25	Top Cover Thread Carrier	上飾線過線勾右	1
46	P6-26	Screw (1/8-44X5)	螺絲	2
47	P6-27	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1
48	P6-28	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1
49	P6-29	Screw(3/32-56X2.4)	螺絲	4
50	P6-30	Lower Knife	下切刀	1
51	P6-33	Yielding Section Spring	小壓具彈簧	1
52	P12-21	Yielding Section	小壓具	1
53	P12-22	Presser Foot Tongue	壓腳舌片	1
54	P6-31	Lower Knife Clamp	下切刀夾板	1
55	P6-32	Screw (1/8-44X3.5)	螺絲	1
56	P6-16	Screw (11/64-40X6.3)	螺絲	1
57	P25-57	Double Side Cut Presser Foot, C. Set	雙切壓腳組	1
58	P25-58	Tension Dist Assembly	夾布片組	1
59	P22-6	Tape Base	塑膠盤	2
60	P1-5	O-Ring	O型橡膠環	1
61	P22-7	Tape Reel Spring	彈簧	1



A、B、C管：
Air Tube(6*4mm)
L=1M

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	D26-1	Guide	固定板	1
2	D26-2	Guide	固定板	1
3	P26-3	Cutting Head	活動刀頭	1
4	P26-105	Air Cylinder	氣缸	1
5	P6-46	Screw(M5-0.8X14)	螺絲	2
6	P8-8	Washer	墊片	4
7	W21-18	Screw(M5-0.8X8)	螺絲	2
8	P26-8	Cutting Head Anvil	固定刀頭	1
9	W3-24	Screw(M4-0.7X8)	螺絲	2
10	P26-66-3	Connector (TL6-M5M)	可調式風管接頭 (TL6-M5M)	1
11	P26-11	Y" Connector (6mm)	Y' 形風管接頭 (6mm)	1
12	P26-12	Solenoid Valve, C. Set	電磁閥組	1

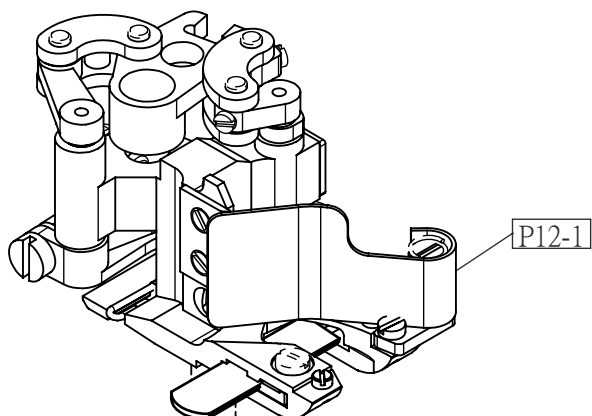
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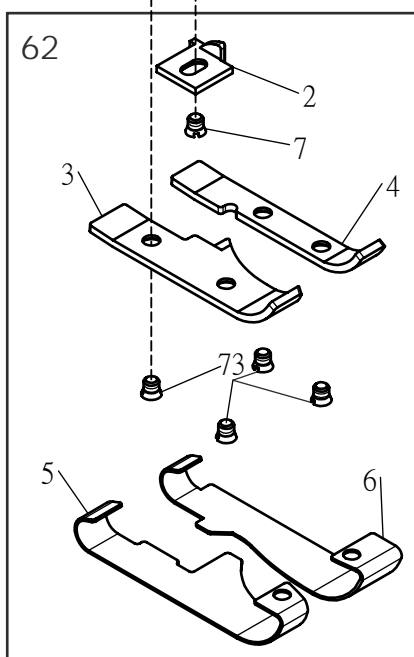
Ref.	Parts				Amt.
No.	No.	Description	品 名	Req.	
13	P1-27	Screw (9/64-40X7)	螺絲	5	
14	P1-49	Seal Plug	油塞	1	
15	P1-48	Seal Plug	油塞	1	
16	P18-2	Screw (M4-0.7X5)	螺絲	4	
17	P26-90	Mounting support	固定塊	1	
18					
19	W7-10	Screw (M4-0.7X12)	螺絲	3	
20	P26-92	Washer	墊片	7	
21	P26-72	Protection Cover	護蓋	1	
22	D26-77	Guide	固定板	1	
23	G13-41	Sensor	電眼	1	
24	P26-74	Sensor Guide	電眼固定板	1	
25	P22-2	Screw (9/64-40X12)	螺絲	1	
26	P26-66	Air Cylinder Assembly	氣缸組	1	
27	W8-15	Screw (M4-0.7X10)	螺絲	2	
28	P26-86	Screw (9/64-40 X11.5)	特殊螺絲	2	
29	P26-64	Upper Knife	活動刀	1	
30	P26-67	Knife Holder	活動刀頭固定座	1	
31	P13-2	Screw (M4-0.7X8)	螺絲	1	
32	P26-65	Lower Knife	固定刀	1	
33	W3-24	Screw (M4-0.7X8)	螺絲	2	
34	P26-75	Sewing Cylinder Cover (Front)	固定刀頭固定座	1	
35	W10-35	Screw (M4-0.7X18)	螺絲	1	
36	P26-22	Take Over	接管	1	
37	P26-37	Take Over (L=200cm)	接管	1	
38	W33-33	Pin	插梢	1	
39	P26-60	TK3 Assembly	TK3組	1	
40	P26-103	Yielding Section (for 01)	小壓具(01用)	1	
41	P26-104	Yielding Section (for 02)	小壓具(02用)	1	
42	D26-79	Connection Support	支撐板	1	
43	W6-32	Screw (M5-0.8X10)	螺絲	2	
44	P8-8	Washer	墊片	2	
45-1	P26-89-1	Solenoid Valve, C. Set	電磁閥組 (電眼專用)	1	
45-2	P26-89-2			1	
46	G13-33	Cutter Switch	手動切線開關	1	

1

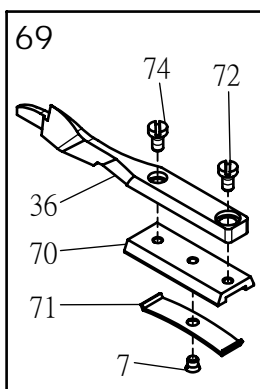
02H2 適用於02,02H1 之壓腳
Suitable for 02,02H1
presser foot



62



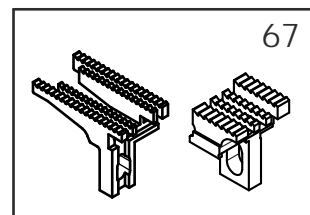
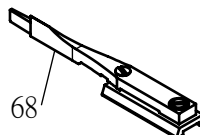
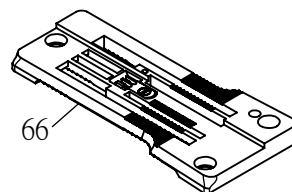
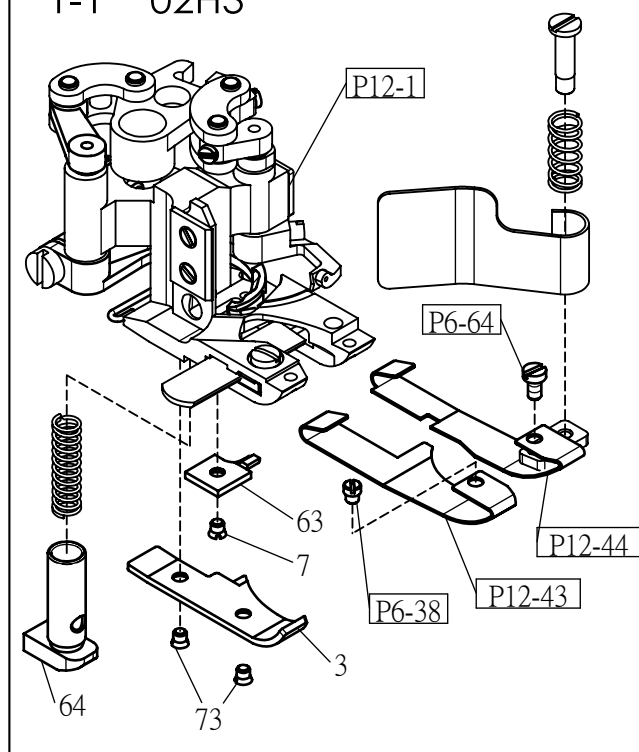
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65

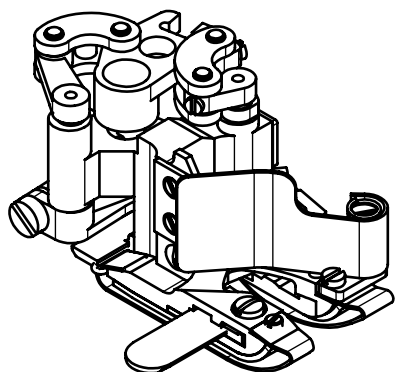
02H3之特殊壓腳, 勾齒, 導布器組
02H3 Special Presser Foot, Stitch
Plate, Feed Rocker, Lap Fromer, C.Set

1-1 02H3

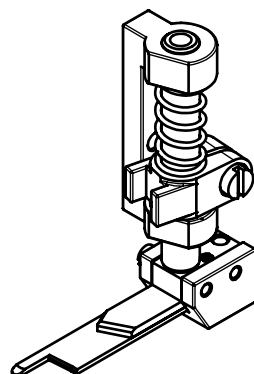


61 標準機型變更爲 H1+H2 機型之配件
Conversion parts from standard
model to H1+H2 model

60 02H1+H2

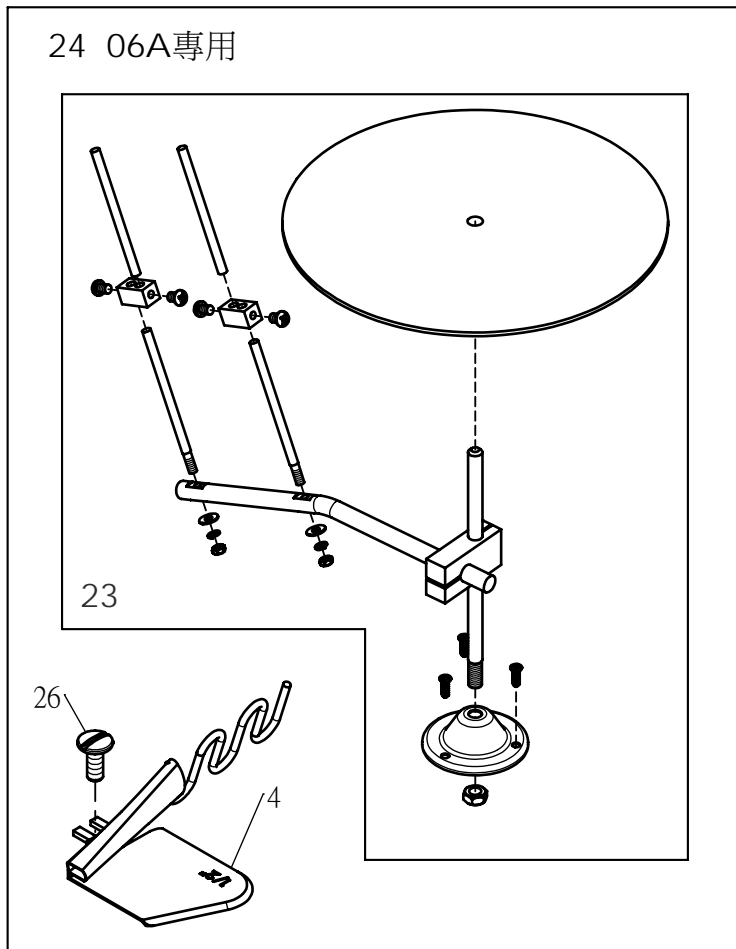


P23-33

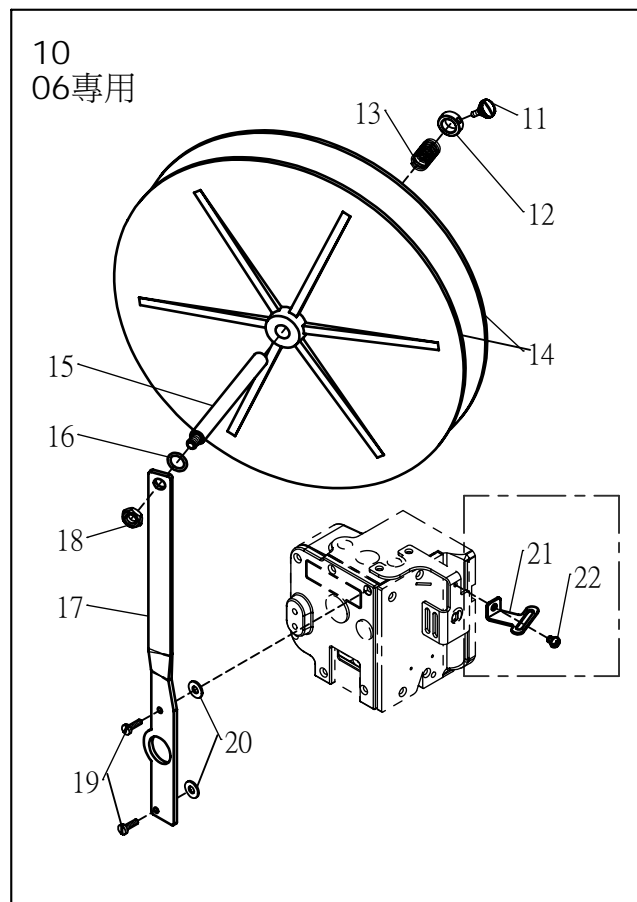


Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P27-1	Double Side Cut Presser Foot, C. Set	雙切壓腳組 (02H2)	1
1-1	P27-1-1	Double Side Cut Presser Foot, C. Set	雙切壓腳組 (02H3)	1
2	P27-2	Presser Foot Tongue	壓腳舌片	1
3	P27-3	Presser Foot Spacer (Left)	壓腳墊高片(左)	1
4	P27-4	Presser Foot Spacer (Right)	壓腳墊高片(右)	1
5	P27-5	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
6	P27-6	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
7	P12-23	Screw(3/32-56X2.5)	螺絲	2
36	P27-36	Lap Former	前導布器	1
60	P27-60	Presser Foot, C. Set	壓腳組	1
61	P27-61	Presser Foot & Knife Holder Guide Collar C. Set	壓腳+活動刀組 (02H1+H2)	1
62	P27-62	Presser Foot Spacer, C.Set	壓腳彈片組	1
63	P27-63	Presser Foot Tongue	壓腳舌片	1
64	P27-64	Yielding Section	小壓具	1
65	P27-65	02H3 Special Presser Foot,Stitch Plate,Feed Rocker,Lap Fromer,C.Set	02H3特殊壓腳，勾齒，導布器組	1
66	P29-2-452 P29-2-460	Stitch Plate, C. Set	針板組	1
67	P29-4	Feed Dog, C. Set	勾齒組	1
68	P23-50	Lap Former, C. Set	前導布器組	1
69	P27-69	Lap Former, C. Set	前導布器組	1
70	P12-34	Lap Former Slide Block	前導布器滑塊	1
71	P12-35	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1
72	P6-64	Screw (3/32-56X4.3)	螺絲	1
73	P27-73	Screw (3/32-56X2)	螺絲	4
74	P6-20	Screw (3/32-56X3.3)	螺絲	1

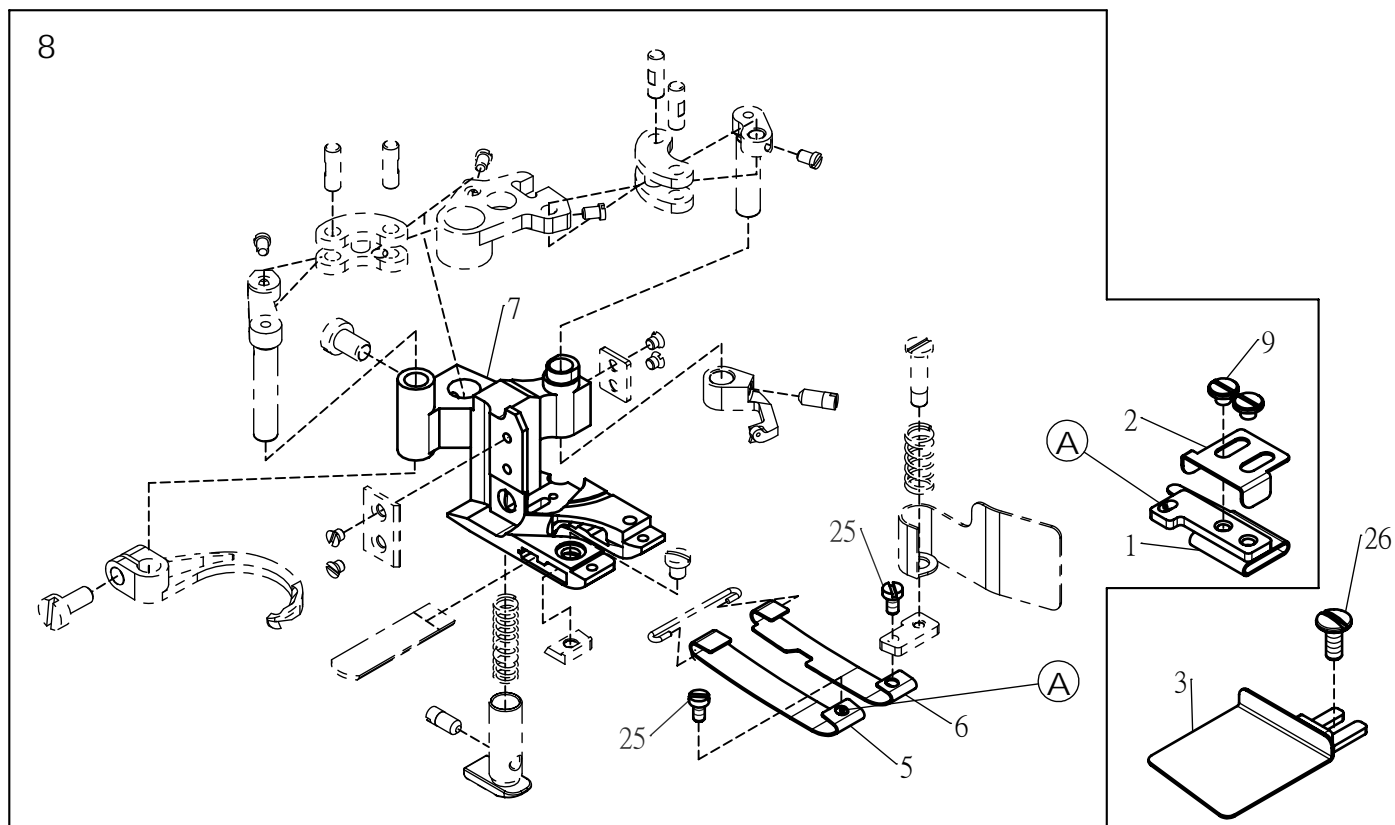
24 06A専用



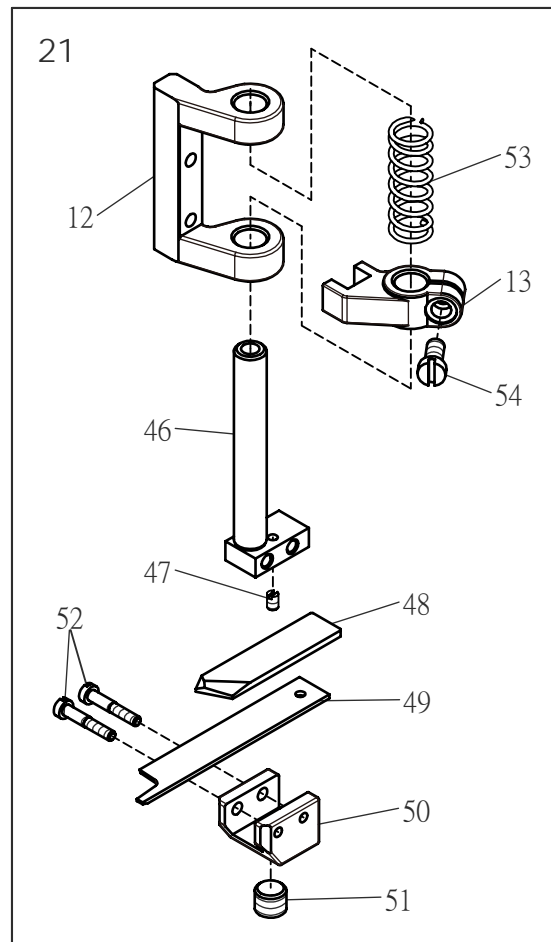
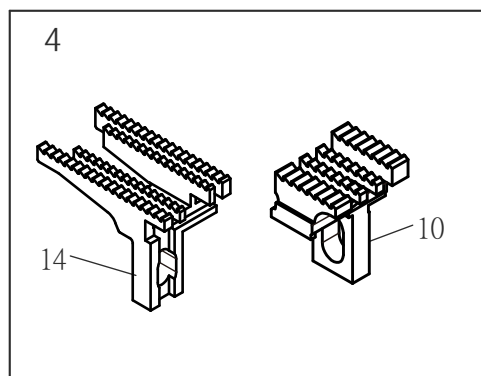
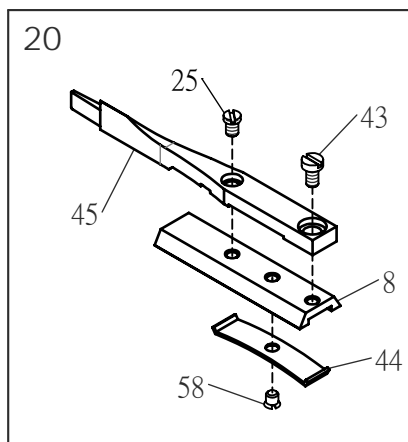
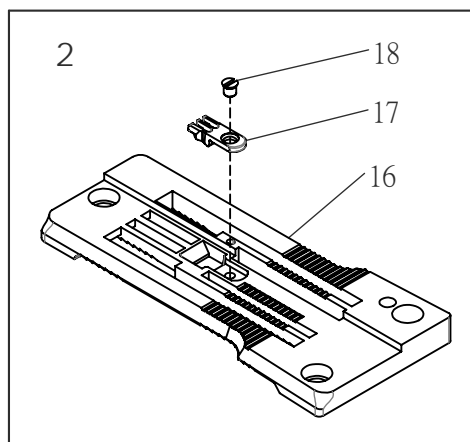
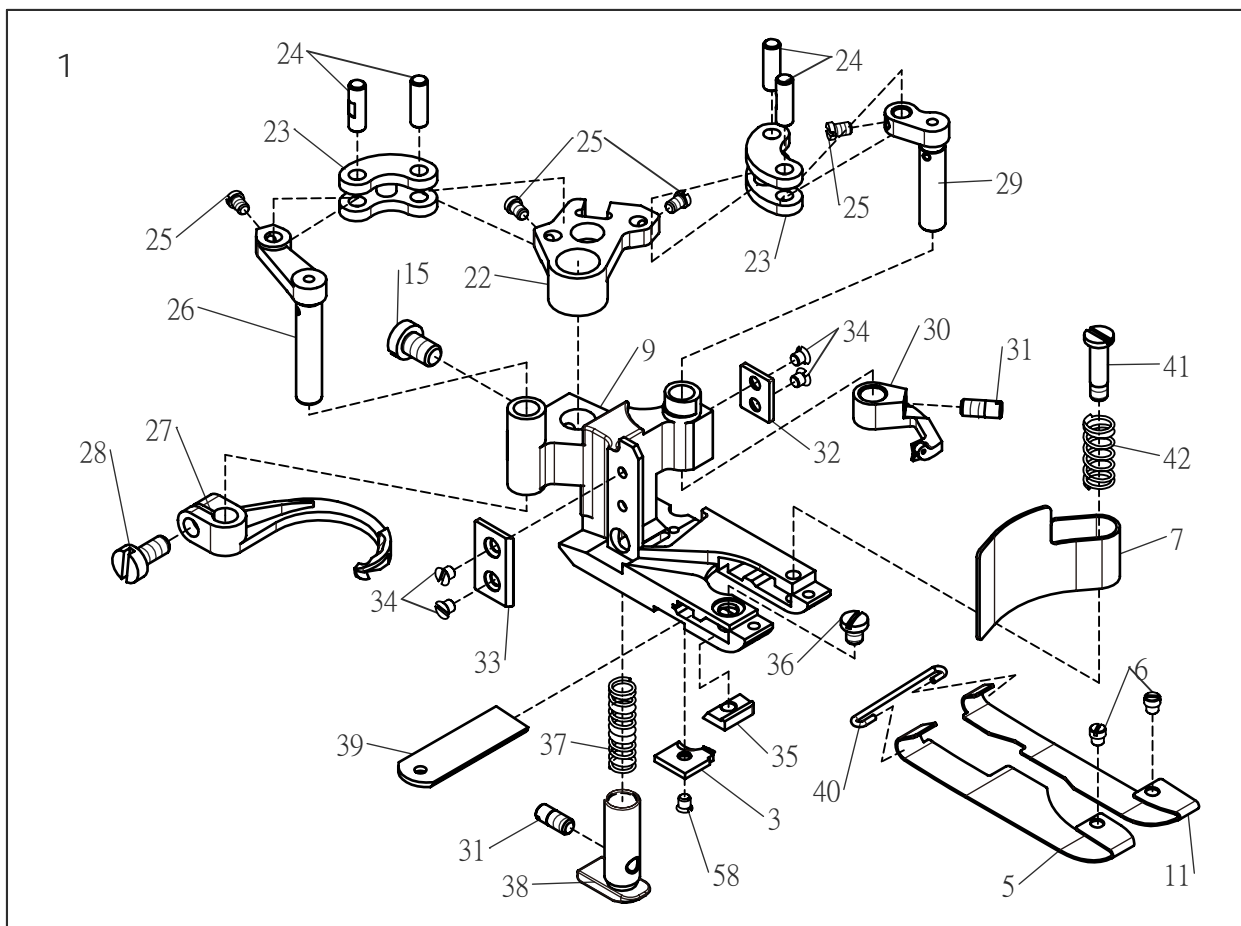
10 06専用



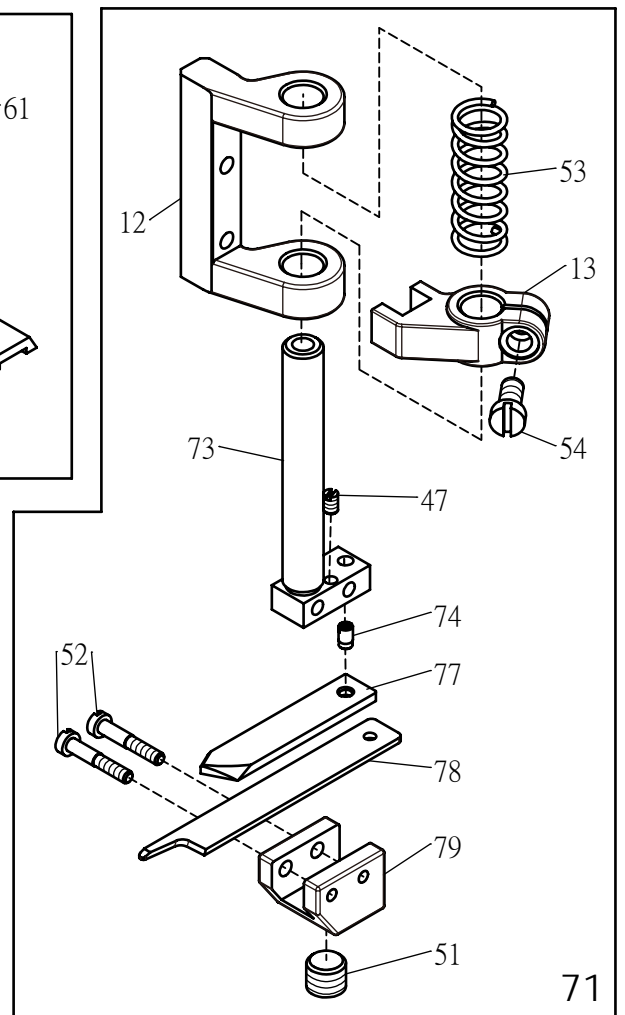
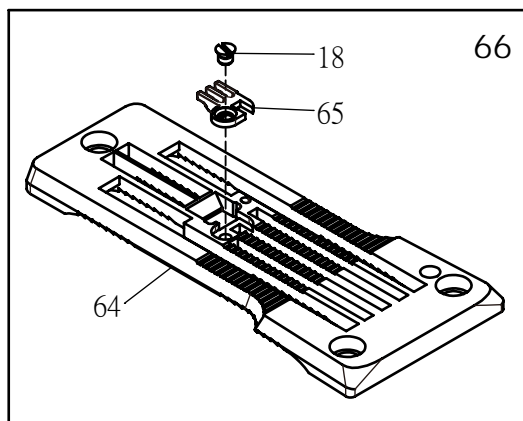
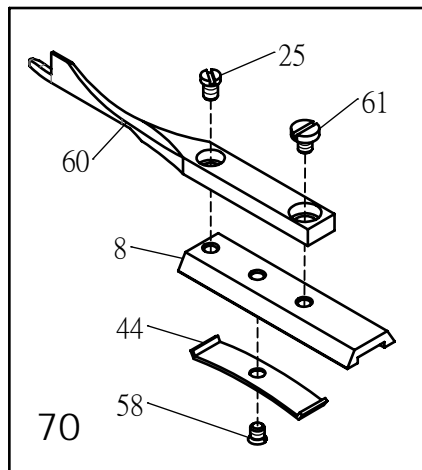
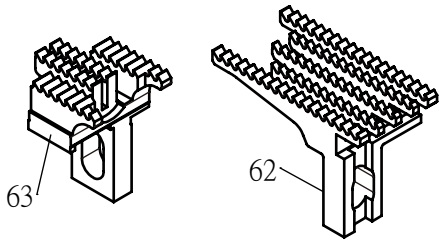
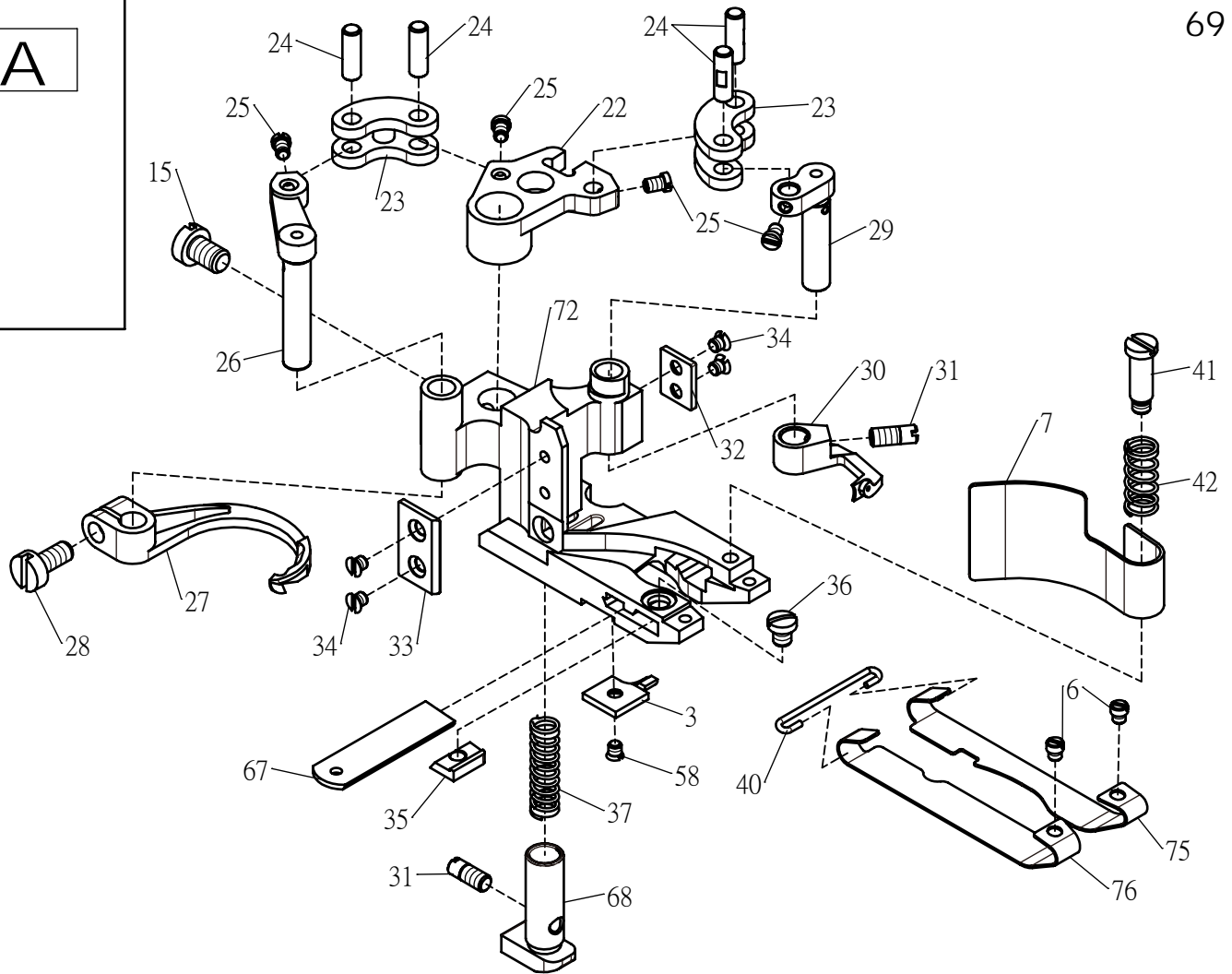
8



Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P28-1	Adjusting Plate	調整片	1
2	P28-2	Folder	喇叭	1
3	P28-3	Former	導布器	1
4	P28-4	Folder	喇叭	1
5	P28-5	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
6	P28-6	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
7	P6-15H	Presser Foot	壓腳	1
8	P28-8	Presser Foot, C. Set	壓腳組	1
9	W24-23	Screw(M3-0.5X2.5)	螺絲	2
10	P28-10	Tape Base, C. Set (for 06)	塑膠盤組 (06專用)	1
11	P22-9	Screw(9/64-40X7.5)	螺絲	1
12	P22-8	Collar	軸環	1
13	P22-7	Tape Reel Spring	彈簧	1
14	P22-6	Tape Base	塑膠盤	2
15	P22-4	Tape Reel Shaft	支撐桿	1
16	P1-5	O-Ring	O型橡膠環	1
17	P22-1	Tape Reel Support	支撐架	1
18	P22-5	Nut	螺母	1
19	P22-2	Screw(9/64-40X12)	螺絲	2
20	P22-3	Rubber Cushion	橡膠墊片	2
21	P22-10	Tape Guide	導布片	1
22	P22-11	Screw(M4-0.7X5)	螺絲	1
23	P28-23	Tape Disc Post Assembly	布條盤軸組	1
24	P28-24	Tape Disc,C.Set (for 06A)	布條盤組 (06A專用)	1
25	P6-64	Screw(3/32-56X4.3)	螺絲	2
26	P19-22	Screw(1/8-44X8)	螺絲	2

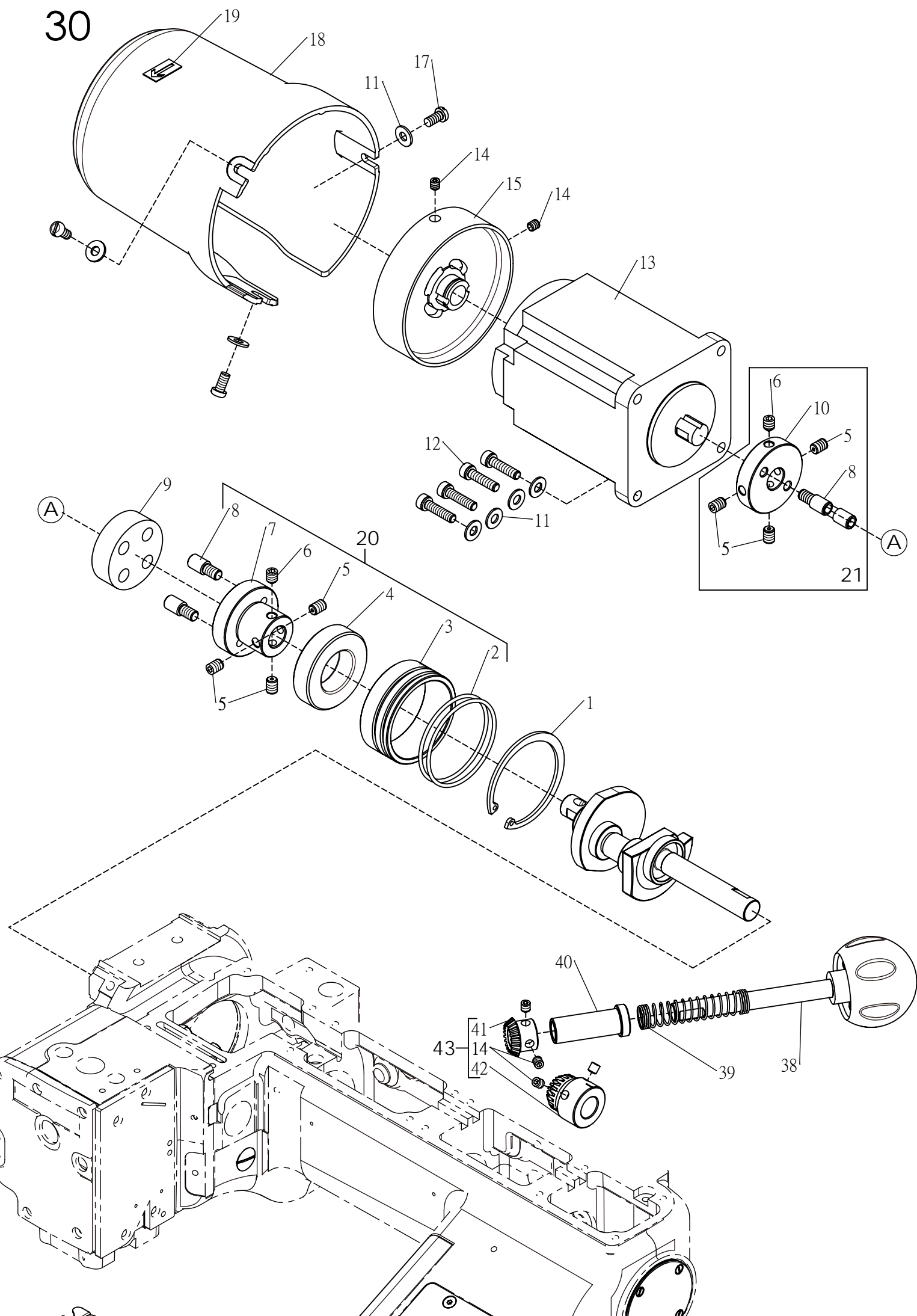


Ref.	Parts			Amt.
No.	No.	Description	品 名	Req.
1	P29-1	Presser Foot, C. Set	壓腳組	1
2	P29-2	Stitch Plate, C. Set	針板組	1
3	P27-63	Presser Foot Tongue	壓腳舌片	1
4	P29-4	Feed Dog, C. Set	勾齒組	1
5	P29-5	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
6	P6-38	Screw (3/32-56X2)	螺絲	2
7	P29-7	Chip Guard	切角防護片	1
8	P29-8	Lap Former Slide Block	前導布器滑塊	1
9	P29-9	One Side Cut Presser Foot	單切壓腳	1
10	P29-10	Main Feed Dog	主齒	1
11	P29-11	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
12	P29-12	Knife Holder Shank Support	上切刀固定座支架	1
13	P29-13	Knife Holder Guide Collar	上切刀彈簧固定座	1
14	P29-14	Differential Feed Dog	差動齒	1
15	P6-16	Screw (11/64-40X6.3)	螺絲	1
16	P29-16	Stitch Plate	針板	1
17	P5-45	Stitch Plate Tongue	針板舌片	1
18	P5-46G	Screw(3/32-56X2.5)	螺絲	1
19				
20	P29-20	Lap Former, C. Set	前導布器組	1
21	P29-21	Knife Holder Guide Collar, C. Set	活動刀組	1
22	P6-17	Carrier/Hook Driving Segment	上勾針驅動扇形片	1
23	P6-18	Carrier/Hook Driving Lever Link	上勾針驅動連桿	2
24	P6-19	Link Pin	連桿插梢	4
25	P6-20	Screw (3/32-56X3.3)	螺絲	5
26	P6-21	Thread Hook Driving Lever	勾針驅動槓桿	1
27	P6-22	Top Cover Thread Hook	上飾線過線勾	1
28	P1-43	Screw (9/64-40X8)	螺絲	1
29	P6-24	Top Cover Thread Carrier Driving Lever	上飾線托架驅動槓桿	1
30	P6-25	Top Cover Thread Carrier	上飾線托架	1
31	P6-26	Screw (1/8-44X5)	螺絲	2
32	P6-27	Presser Foot Attach Piece (Right)	壓腳連接片(右)	1
33	P6-28	Presser Foot Attach Piece (Left)	壓腳連接片(左)	1
34	P6-29	Screw(3/32-56X2.4)	螺絲	4
35	P6-31	Lower Knife Clamp	下切刀夾板	1
36	P6-32	Screw (1/8-44X3.5)	螺絲	1
37	P6-33	Yielding Section Spring	小壓具彈簧	1
38	P6-34	Yielding Section	小壓具	1
39	P23-17	Lower Knife	下切刀	1
40	P6-39	Spring Plate Holder	彈簧片固定鐵勾	1

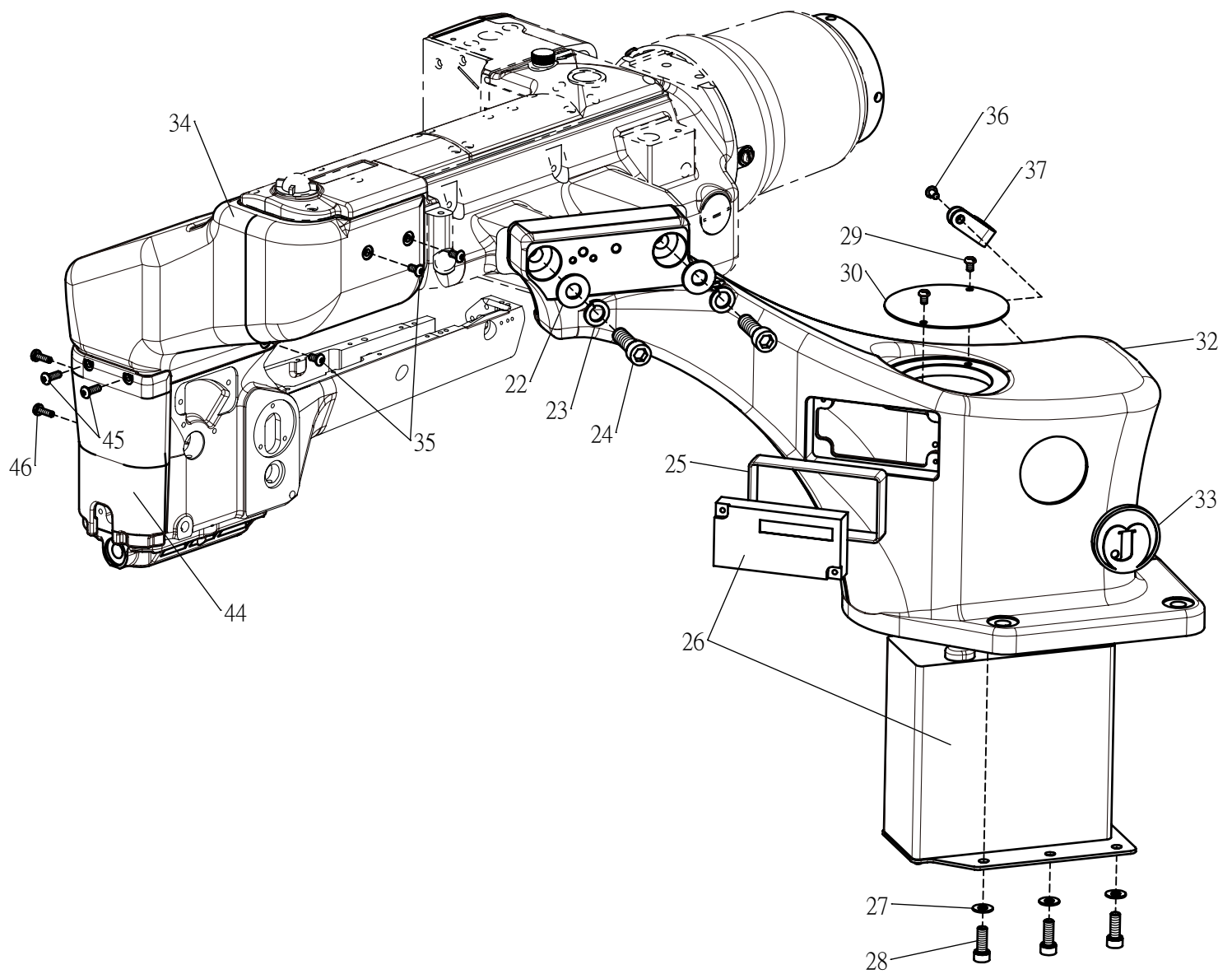


Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
41	P6-42	Screw(1/8-44X3.4)	螺絲	1
42	P6-41	Chip Guard Spring	切角防護片彈簧	1
43	P6-64	Screw (3/32-56X4.3)	螺絲	1
44	P12-35	Lap Former Slide Block Spring	前導布器滑塊彈簧片	1
45	P23-44	Lap Former	前導布器	1
46	P23-38	Knife Holder Shank	上切刀固定座柄	1
47	P7-39	Screw (3/32-56X3.5)	螺絲	1
48	P23-39	Knife Support	上切刀支架	1
49	P23-40	Upper Knife	上切刀	1
50	P23-41	Knife Holder	上切刀固定座	1
51	P7-45	Screw (1/4-40X5)	螺絲	1
52	P7-44	Screw (3/32-56X7)	螺絲	2
53	P7-34	Knife Holder Spring	上切刀固定座彈簧	1
54	P7-36	Screw (9/64-40X8)	螺絲	1
55	P10-10	Needle Guard (Rear)	頂針片(後)	1
56	P10-11	Screw (1/8-44X4.5)	螺絲	1
57	P29-57	Main Feed Dog, C. Set	主齒組	1
58	P12-23	Screw (3/32-56X3.3)	螺絲	2
59				
60	P29-60	Lap Former	前導布器	1
61	W12-44	Screw (3/32-56X4)	螺絲	1
62	P29-62	Differential Feed Dog	差動齒(5排)	1
63	P29-63	Main Feed Dog	主齒	1
64	P29-64	Stitch Plate	針板	1
65	P29-65	Stitch Plate Tongue	針板舌片	1
66	P29-66	Stitch Plate, C. Set	針板組 (5排)	1
67	P6-30	Lower Knife	下切刀	1
68	P27-64	Yielding Section	小壓具	1
69	P29-69	Presser Foot, C. Set	壓腳組 (02A)	1
70	P29-70	Lap Former, C. Set	前導布器組	1
71	P29-71	Knife Holder Guide Collar, C. Set	活動刀組	1
72	P29-72	Double Side Cut Presser Foot	雙切壓腳	1
73	P7-37	Knife Holder Shank	上切刀固定座柄	1
74	P7-41	Screw (3/32-56X1.2)	螺絲	1
75	P29-75	Presser Foot Spring Plate (Right)	壓腳彈簧片(右)	1
76	P29-76	Presser Foot Spring Plate (Left)	壓腳彈簧片(左)	1
77	P7-40	Knife Support	上切刀支架	1
78	P7-42C	Upper Knife	上切刀	1
79	P7-43	Knife Holder	上切刀固定座	1

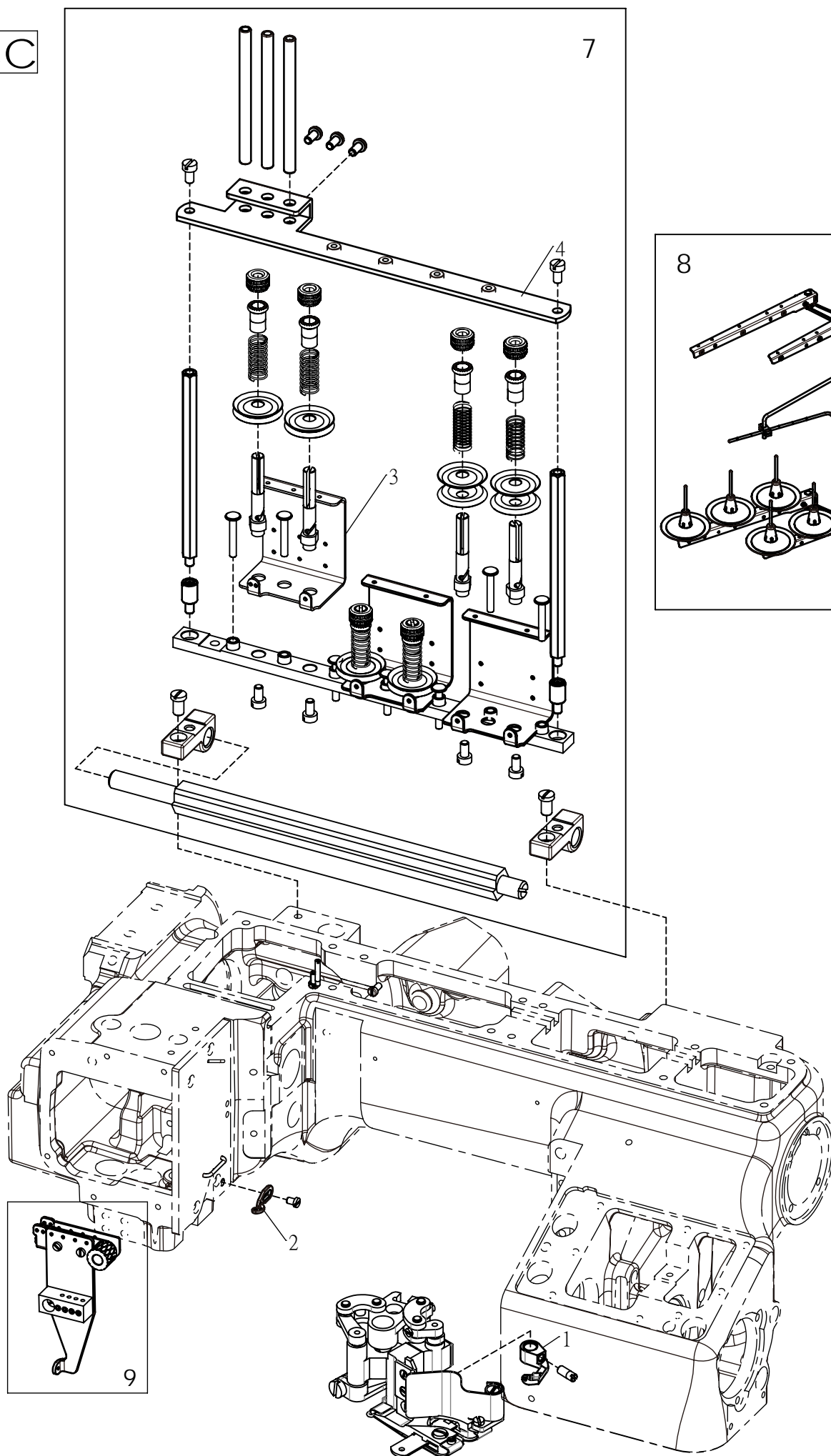
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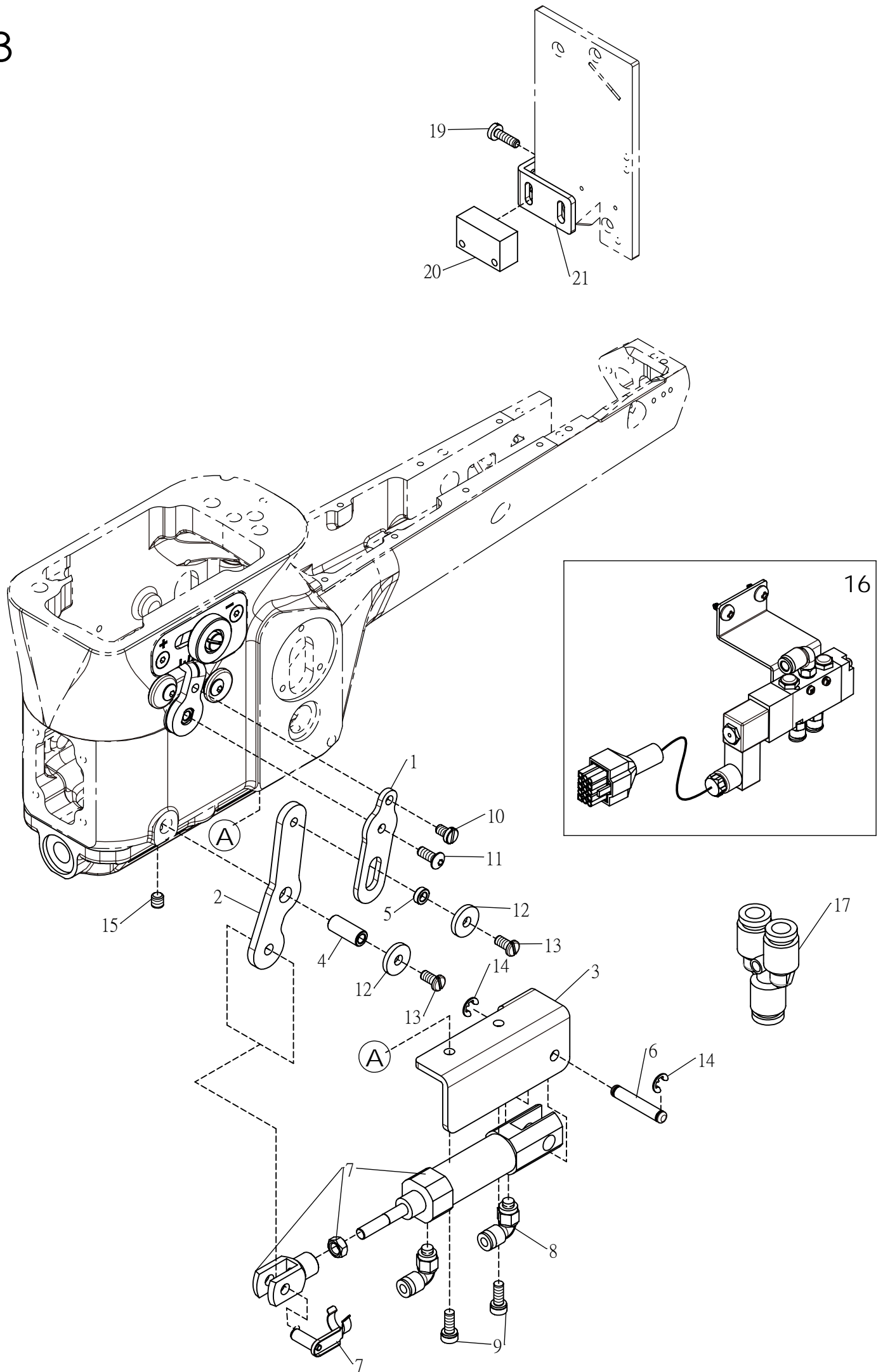
Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	P15-8	Retaining Ring	扣環	1
2	P15-9	O-Ring	O形橡膠環	2
3	G30-39	Bearing Housing	軸承固定室	1
4	G30-38	Ball Bearing	培林	1
5	G30-79	Screw(M6-0.75X8)	螺絲	6
6	W5-20	Screw(M6-0.75X8)	螺絲	2
7	G30-99	Coupling	聯軸器(大心端)	1
8	G30-97	Screw(M6-1X10)	螺絲	4
9	G30-94	Plastic connect rubber	聯軸器橡膠	1
10	G30-95	Coupling	聯軸器(馬達端)	1
11	P8-8	Washer	墊片	7
12	S1-9	Screw(M5-0.8X20)	螺絲	4
13	G30-19	Mini Servomotor	伺服馬達	1
14	W6-15	Screw(M5-0.8X5)	螺絲	6
15	G13-11	Hand Wheel	馬達手輪	1
16				
17	W6-3	Screw(M5-0.8X10)	螺絲	3
18	D30-88	Cover	馬達護蓋	1
19	P13-39	Arrow Sticker	箭頭貼紙	1
20	G30-101	Coupling, C. Set	聯軸器組(大心端)	1
21	G30-103	Coupling, C. Set	聯軸器組(馬達端)	1
38	G30-40	Hand Wheel	手動手輪	1
39	G30-43	Spring	彈簧	1
40	D30-106	Bushing	襯套	1
41	D30-104	Gear (small)	齒輪(小)	1
42	D30-105	Gear (big)	齒輪(大)	1
43	D30-43	Gear, C. Set	齒輪組	1



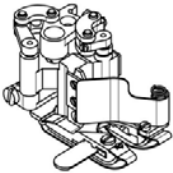
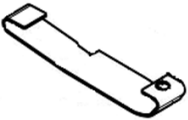
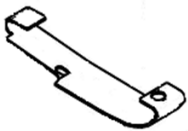
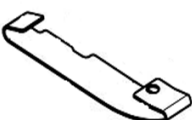

Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
22	P13-20	Washer	墊片	2
23	P13-21	Spring Washer	彈簧墊片	2
24	G13-22	Screw (3/8-16X32)	螺絲	2
25	G30-82	Rubber Frames	塑膠框	1
26	D33-20	Control Box	控制箱	1
27	P13-16	Washer	墊片	3
28	P13-15	Screw (M6-1X15)	螺絲	3
29	P2-33	Screw (M4-0.7X6)	螺絲	2
30	D30-30	Sewing Machine Supprting Block Cover	機座蓋	1
31				
32	D30-81	Sewing Maching Supprting Block	機座	1
33	W3-10	Emblem Plate	銘牌	1
34	D20-25	Cover	護蓋	1
35	D20-27	Screw (M4-0.7X8)	螺絲	4
36	P13-2	Screw (M4-0.7X8)	螺絲	1
37	D30-89	Cord Clamp (5/8")	線夾	1
44	D20-33	Cover	護蓋	1
45	D30-90	Screw (M4-0.7X12)	螺絲	3
46	P22-2	Screw (9/64-40X12)	螺絲	2



Ref.	Parts				Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>		<u>Req.</u>
1	P32-1	Top Cover Thread Carrier	上飾線托架		1
2	P32-2	Head Cover Thread Eyelet	上飾線過線片		1
3	P32-3	Thread Tension Disc Eyelet	張力調整過線架		3
4	P32-4	Thread Guide Plate	線架板		1
<hr/>					
7	D32-7	Thread Guide, C. Set	線架組		1
8	P32-8	Thread Stand, C. Set	線架組--7顆		1
9	D3-70	Needle Bracket, C. Set	過線支撐架組		1







Ref.	Parts			Amt.
<u>No.</u>	<u>No.</u>	<u>Description</u>	<u>品 名</u>	<u>Req.</u>
1	D33-1	Lever	連結塊	1
2	D33-2	Lever	連結塊	1
3	D33-3	Air Cylinder Bracket	氣缸固定座	1
4	D33-4	Bushing	襯套	1
5	D33-5	Bushing	襯套	1
6	D33-6	Air Cylinder Pin	氣缸固定梢	1
7	D33-7	Air Cylinder	氣缸	1
8	P14-6	L" Connector	L'形風管接頭	2
9	W8-15	Screw (M4-0.7X10)	螺絲	2
10	W1-16	Screw (M4-0.7X6.5)	螺絲	1
11	W35-36	Screw (M4-0.7X10)	螺絲	1
12	W15-13	Washer	墊片	2
13	W4-3	Screw (M4-0.7X8)	螺絲	2
14	W9-40	Ring (ETW-4)	E型扣環	2
15	P5-58	Screw (M5-0.8X5)	螺絲	1
16	S31-6	Solenoid Valve, C. Set	電磁閥組	1
17	P26-11	Y" Connector (6mm)	Y'形風管接頭 (6mm)	1
19	P22-2	Screw(9/64-40X12)	螺絲	1
20	G13-41	Sensor	電眼	1
21	P26-74	Sensor Guide	電眼固定板	1

Main parts Model					
	押具整組 Presser Foot	押具押板(左) Presser Foot Spring Plate (Left)	押具押板(右) Presser Foot Spring Plate (Right)	押具押板 (長)(左) Presser Foot Spring Plate (B)(Left)	押具押板 (長)(右) Presser Foot Spring Plate (B)(Right)
MJ101TX-452-01	P6-14(452)	P6-36	P6-37(452)	P6-47	P6-48(452)
MJ101TX-460-01	P6-14(460)	//	P6-37(460)	//	P6-48(460)
MJ101TX-452-02	P12-1(452)	P12-24	P12-25	P12-43	P12-44
MJ101TX-460-02	P12-1(460)	//	//	//	//
MJ101TX-03	P22-17	P22-29	P22-30	-	-
MJ101TX-04	P24-17	P23-24	P23-25	-	-
MJ101TX-452-05	P25-57(452)	P12-24	P12-25	-	-
MJ101TX-460-05	P25-57(460)	//	//	-	-
MJ101TX-452-06(A)	P28-8(452)	P28-5	P28-6	-	-
MJ101TX-460-06(A)	P28-8(460)	//	//	-	-
MJ101TX-452-01H	P6-14H(452)	P6-36	P6-37(452)	P6-47	P6-48(452)
MJ101TX-460-01H	P6-14H(460)	//	P6-37(460)	P6-47	P6-48(460)
MJ101TX-452-02H1	P23-1(452)	P23-24	P23-25	-	-
MJ101TX-460-02H1	P23-1(460)	//	//	-	-
MJ101TX-452-02H2	P27-1(452)	P27-5	P27-6	P12-43	P12-44
MJ101TX-460-02H2	P27-1(460)	//	//	//	//
MJ101TX-452-02H	P29-1(452)	P29-5	P29-11	-	-
MJ101TX-460-02H	P29-1(460)	//	//	-	-
MJ101TX-452-02H1+H2	P27-60(452)	P23-24	P23-25	-	-
MJ101TX-460-02H1+H2	P27-60(460)	//	//	-	-
MJ101TX-452-02H3	P27-1-1(452)	-	-	P12-43	P12-44
MJ101TX-460-02H3	P27-1-1(460)	-	-	//	//

MJ62 series subclass conversion chart


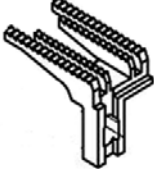

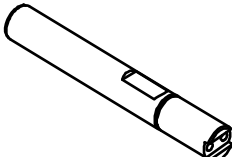
四針六線系列車種更換零件表

					
上切刀 Knife Support	下切刀 Lower Support	下刀夾板 Lower Knife Clamp	上飾線勾針 Top Cover Thread Carrier	上飾線過線勾 Top Cover Thread Hook	導布板 Presser Foot Tongue
P7-42	P6-30	P6-31	P6-25-452	P6-22	-
//	//	//	P6-25-460	//	-
//	//	//	P6-25-452	//	P12-22
//	//	//	P6-25-460	//	//
//	//	//	-	-	-
P23-40	P23-17	//	-	-	P12-22
P7-42	P6-30	//	P6-25-452	P6-22	//
//	//	//	P6-25-460	//	//
//	//	//	P6-25-452	//	-
//	//	//	P6-25-460	//	-
//	//	//	P6-25-452	//	-
//	//	//	P6-25-460	//	-
P23-40	P23-17	//	P6-25-452	//	P23-23
//	//	//	P6-25-460	//	//
P7-42	P6-30	//	P6-25-452	//	P27-2
//	//	//	P6-25-460	//	//
P23-40	P23-17	//	P6-25-452	//	P27-63
//	//	//	P6-25-460	//	//
//	//	//	P6-25-452	//	P27-2
//	//	//	P6-25-460	//	//
P7-42	P6-30	//	P6-25-452	//	P27-63
//	//	//	P6-25-460	//	//

Main parts Model				
	針鋸 Needle Clamp	針板 Stitch Plate	導布器 Lap Former	押具輔助座 Yielding Section
MJ101TX-452-01	P5-40(452)	P5-56(452)	-	P6-34
MJ101TX-460-01	P5-40(460)	P5-56(460)	-	//
MJ101TX-452-02	P5-40(452)	P12-54(452)	P12-31	P12-21
MJ101TX-460-02	P5-40(460)	P12-54(460)	P12-31	//
MJ101TX-03	P5-40(452,460)	P5-56(452,460)	-	P6-34
MJ101TX-04	P5-40(452,460)	P12-54(452,460)	P23-44	P12-21
MJ101TX-452-05	P5-40(452)	P12-54(452)	P12-31	//
MJ101TX-460-05	P5-40(460)	P12-54(460)	P12-31	//
MJ101TX-452-06(A)	P5-40(452)	P5-56(452)	-	P6-34
MJ101TX-460-06(A)	P5-40(460)	P5-56(460)	-	//
MJ101TX-452-01H	P5-40(452)	P5-56(452)	-	//
MJ101TX-460-01H	P5-40(460)	P5-56(460)	-	//
MJ101TX-452-02H1	P5-40(452)	P12-54(452)	P23-44	P12-21
MJ101TX-460-02H1	P5-40(460)	P12-54(460)	//	//
MJ101TX-452-02H2	P5-40(452)	P12-54(452)	P27-36	//
MJ101TX-460-02H2	P5-40(460)	P12-54(460)	//	//
MJ101TX-452-02H	P5-40(452)	P29-2(452)	P23-44	P6-34
MJ101TX-460-02H	P5-40(460)	P29-2(460)	//	//
MJ101TX-452-02H1+H2	P5-40(452)	P12-54(452)	//	P12-21
MJ101TX-460-02H1+H2	P5-40(460)	P12-54(460)	//	//
MJ101TX-452-02H3	P5-40(452)	P29-2(452)	//	P27-64
MJ101TX-460-02H3	P5-40(460)	P29-2(460)	//	//

MJ62 series subclass conversion chart

四針六線系列車種更換零件表

			
針板舌 Stitch Plate Tongue	差送齒 Differential Feed Dog	主齒 Main Feed Dog	上切刀傳動桿 Knife Driving Lever
P5-45(452)	P10-7	P10-8	D30-27
P5-45(460)	//	P10-8	//
P5-45(452)	//	P12-41	//
P5-45(460)	//	P12-41	//
P5-45(452,460)	P10-7	P10-8	//
P5-45(452,460)	//	P12-41	//
P5-45(452)	//	//	//
P5-45(460)	//	//	//
P5-45(452)	//	P10-8	//
P5-45(460)	//	//	//
P5-45(452)	P10-54	P10-53	//
P5-45(460)	//	//	//
P5-45(452)	P10-7	P12-41	//
P5-45(460)	//	//	//
P5-45(452)	//	P12-41	//
P5-45(460)	//	//	//
P5-45(452)	P29-14	P29-10	//
P5-45(460)	//	//	//
P5-45(452)	P10-7	P12-41	//
P5-45(460)	//	//	//
P5-45(452)	P29-14	P29-10	//
P5-45(460)	//	//	//

名匠縫紉機股份有限公司

經銷商：

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